

# **Development and validation of integrated design framework for compressor system model**

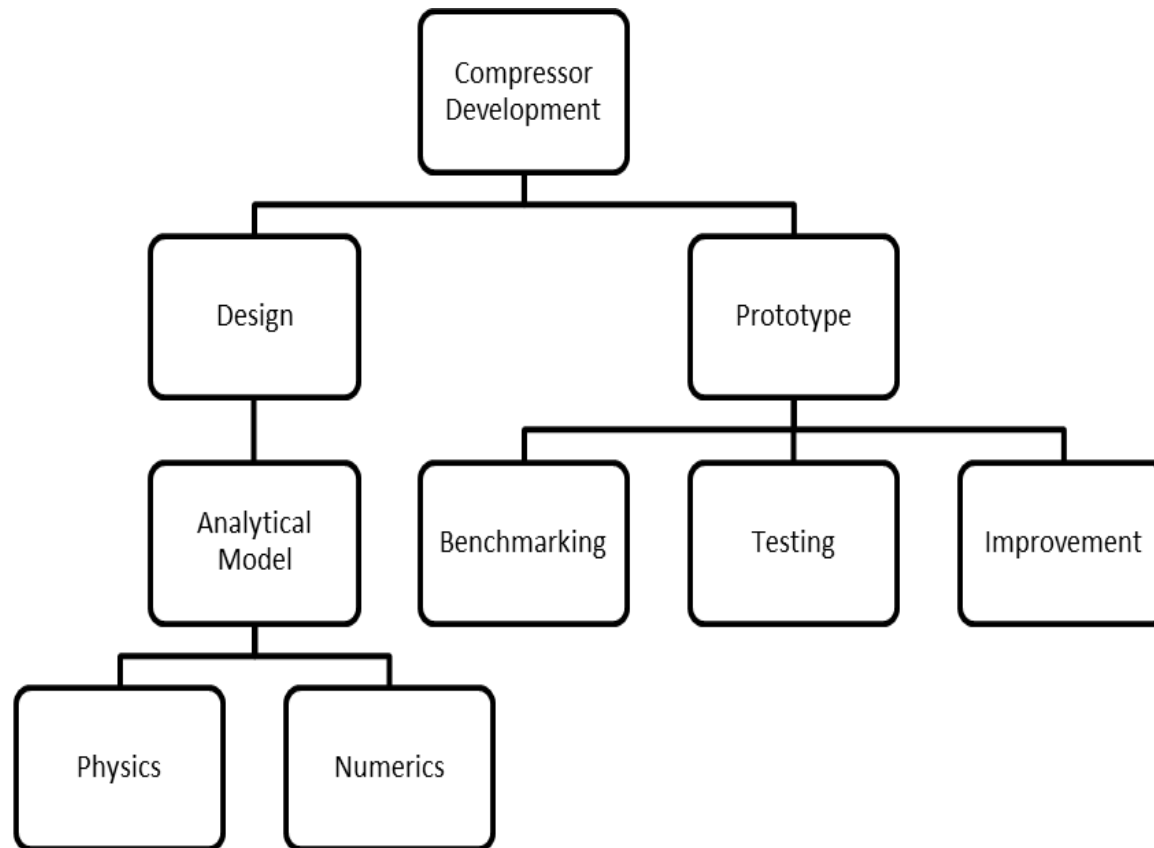
Parag MANTRI, Aditya BHAKTA, Srinivas  
MALLAMPALLI, Greg HAHN, Srujan KUSUMBA

GE Global Research

General Electric

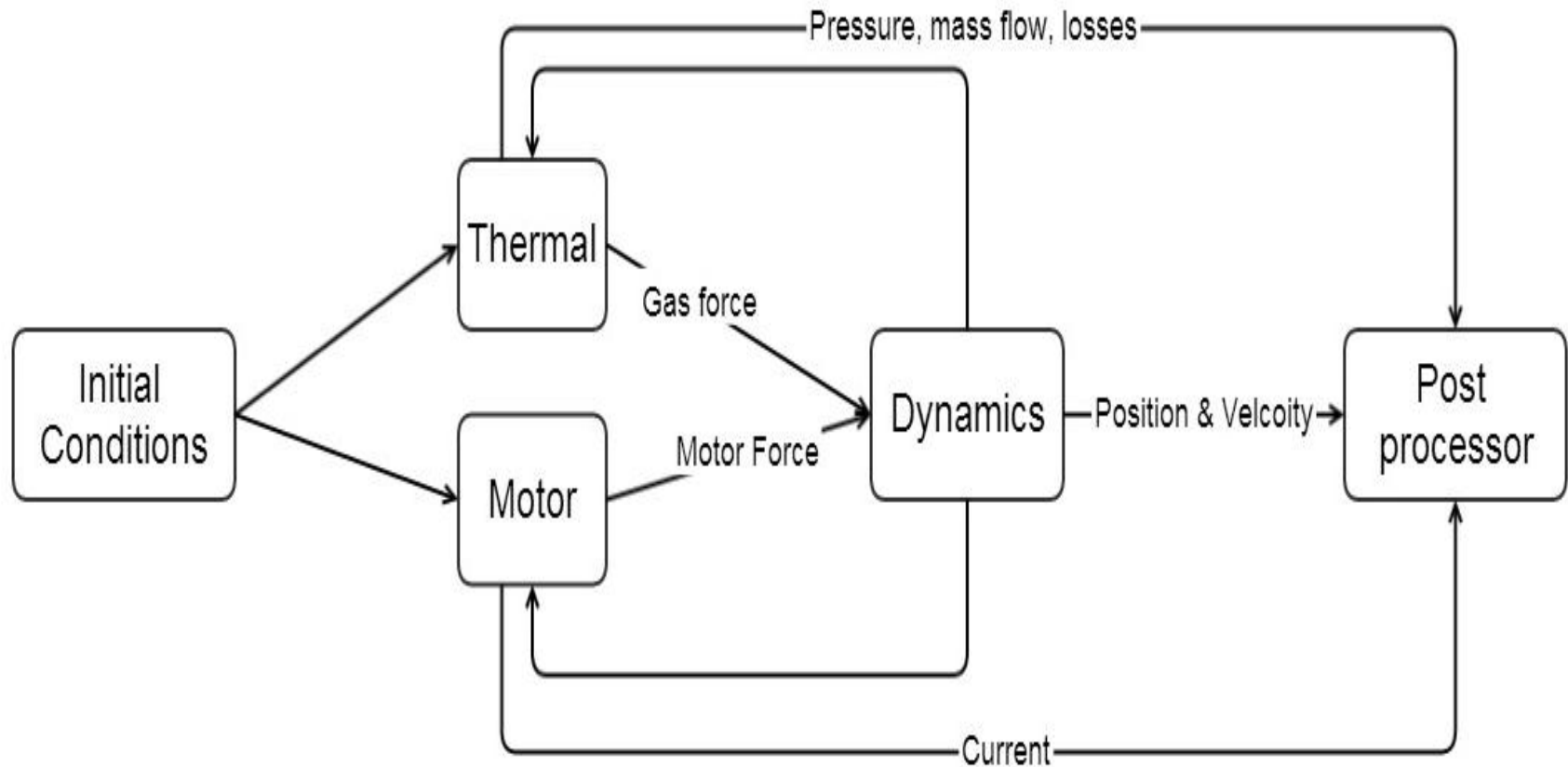


# Introduction (Compressor Development)





# Integrated Model





# EQUATIONS OF MOTION

## Dynamics

- $M\ddot{x} + C\dot{x} + Kx = F_{gas} + F_{motor}$

## Thermal

- $P_t = P_{t-1} \left\{ \frac{m_{t-1}}{\rho_0 V} \right\}^n$

- $m_t = m_{t-1} \pm \int C_d A_0 \sqrt{2\rho\Delta P}$

## Motor

- $\alpha \frac{dx}{dt} = [V - iR - L \frac{di}{dt}]$

$A$	<i>Orifice area</i>
$C$	<i>Damping constant</i>
$C_d$	<i>Discharge coefficient</i>
$F_{gas}$	<i>Gas force</i>
$F_{motor}$	<i>Motor force</i>
$M$	<i>Piston Mass</i>
$K$	<i>Spring Constant</i>
$L_e$	<i>Inductance</i>
$R_e$	<i>Resistance</i>
$V$	<i>Voltage</i>
$m$	<i>Mass flow</i>
$n$	<i>Polytropic constant</i>
$\alpha$	<i>Motor constant</i>



# EQUATIONS OF MOTION (CONTD.)

## Valves

- $m_d \ddot{x}_d + c_d \dot{x}_d + k_d x_d = (P_{cyl} - P_d) A_{dv} + F_{prestress}$

- $m_{svLeak} = C d_{svLeak} A_{svLeak} \left( \sqrt{2 \rho_{cyl} (p_{cyl} - p_s)} \right)$

## Oil Stiction

- $C_{stiction}(t) = \frac{3\pi\mu r_{sv}^4}{2h^3} \cdot \left( 1 - X_0(t)^4 + \frac{1 - 2X_0(t)^2 + X_0(t)^4}{\log(X_0(t))} \right)$

## Blow By

- $m_{bb} = \Delta t \rho_{cyl} (\pi D_{piston} c) \left( \frac{v}{2} - \frac{c^2}{12\mu} \frac{\Delta P_{bb}}{L_{bb}} \right)$

$C_d$  Discharge coefficient

$C_{stiction}$  Stiction Coefficient

$r_{sv}$  Suction port radius

$\mu$  Oil viscosity

$p_{cyl}$  Cylinder pressure

$P_d$  Discharge Pressure

$L_{bb}$  Blowby engagement length

$D_{piston}$  Piston Diameter

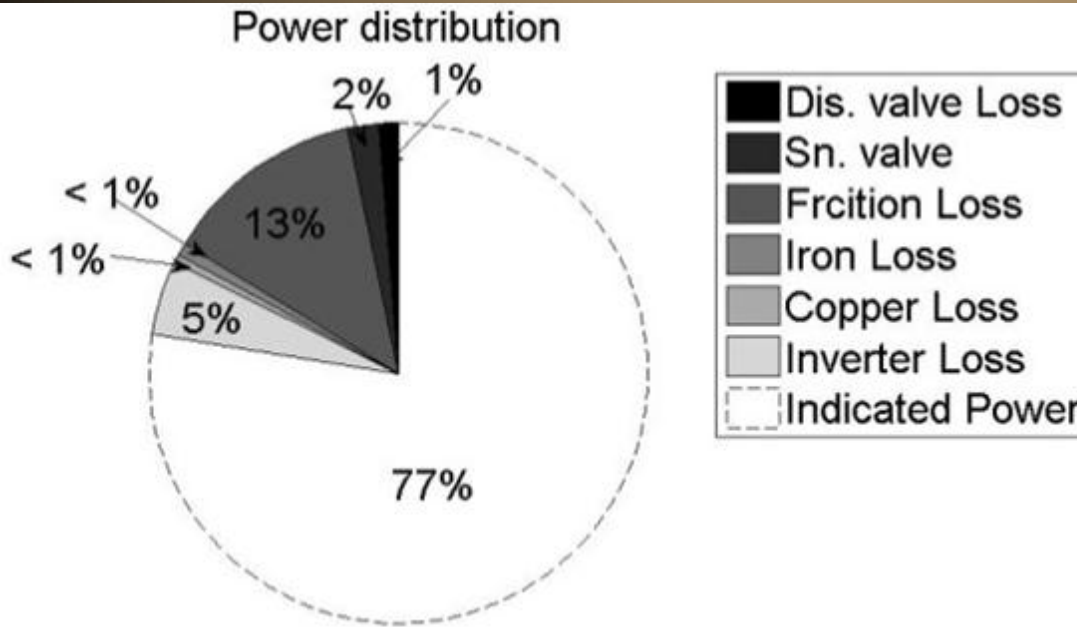
$svLeak$  Suction valve leak

$X_0$  Radial extent of the oil wetting normalized by the port radius

$X_d$  Discharge valve displacement



# Post Processing



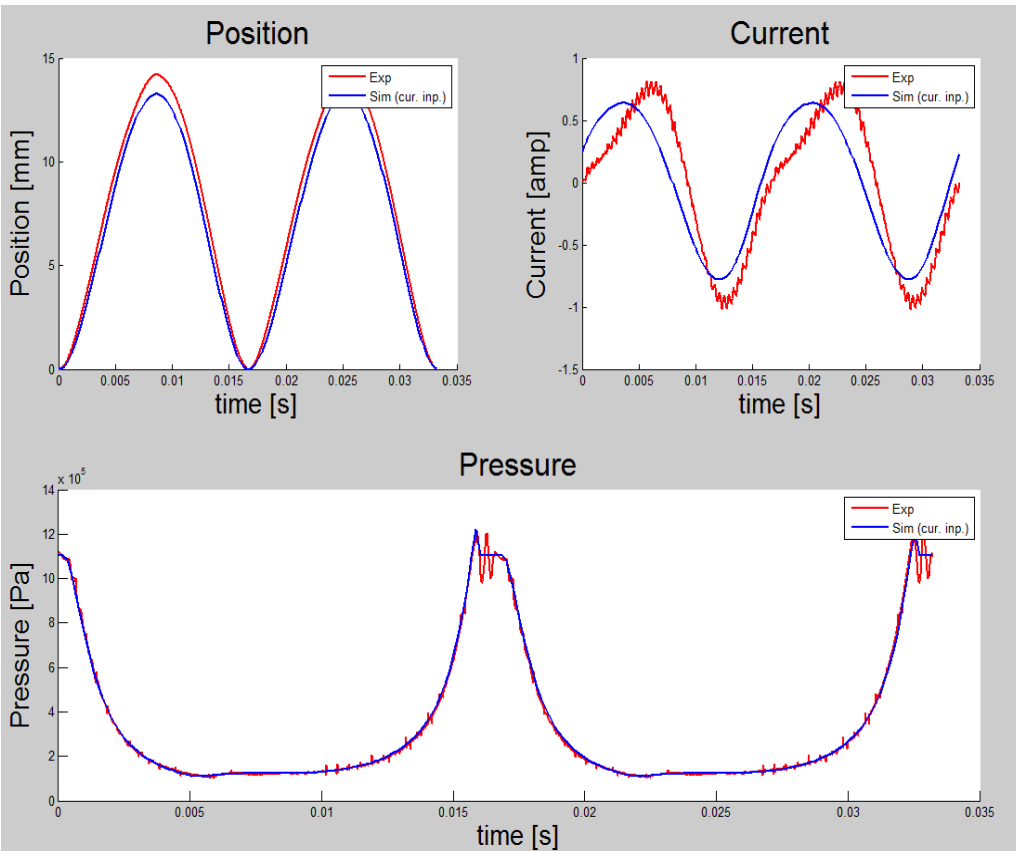
$$\text{Cooling capacity} = \left[ \int (m_t - (m_{svLeak} + m_{dvLeak} + m_{bb})) dt \right] f \Delta h$$

$$P_{in} = \int F_{motor} v dt + \text{iron loss} + \text{cu. loss} + \text{inv. loss}$$

$$EER = \frac{\text{cooling capacity}}{P_{in}}$$



# Validation



Parameter	0.57	0.54	-5 %
Power [W]	76.9	75.6	%1
Cooling Capacity (BTU/Hr)	460	460	Modulated to match
EER	5.97	6.05	1 %



# CONCLUSION

- A novel and innovative technique for modeling the system level dynamics of compressor is developed in MATLAB/SIMULINK environment.
- Each module is rigorously designed with physics based equations and validated with experimental data.
- The system level validated model is used successfully for optimization and performance prediction