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Experimental Investigation of Multi-Functional Variable Refrigerant Flow System #2375

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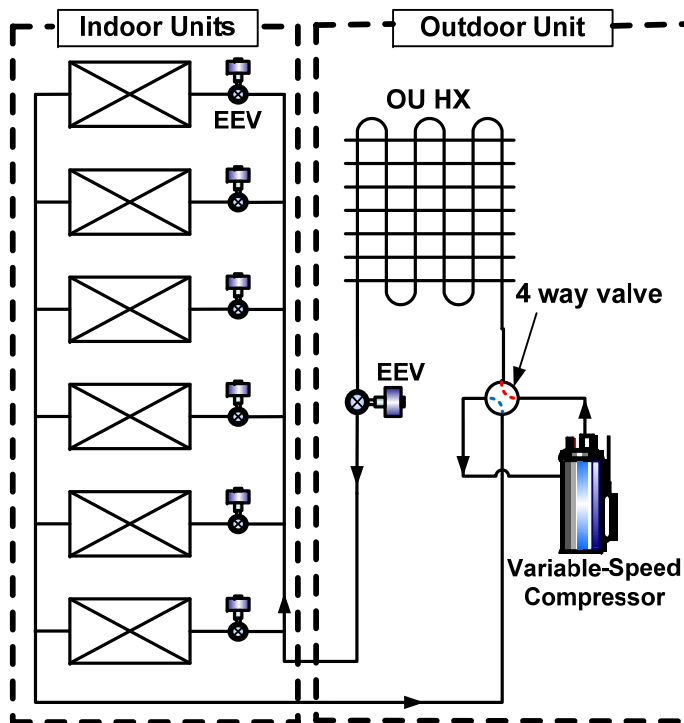


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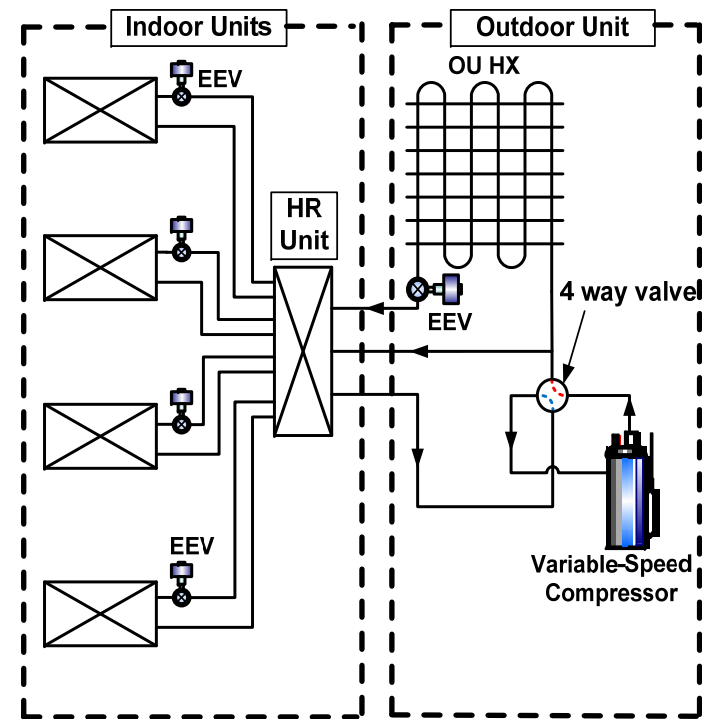


Background

Heat Pump VRF (HP-VRF)



Heat Recovery VRF (HR-VRF)



- VRF systems has a better installation flexibility compared to VAV
- Variable refrigerant flow (VRF) system provides precise control of the indoor units
- HP-VRF provides either cooling or heating
- HR-VRF provides simultaneous cooling and heating

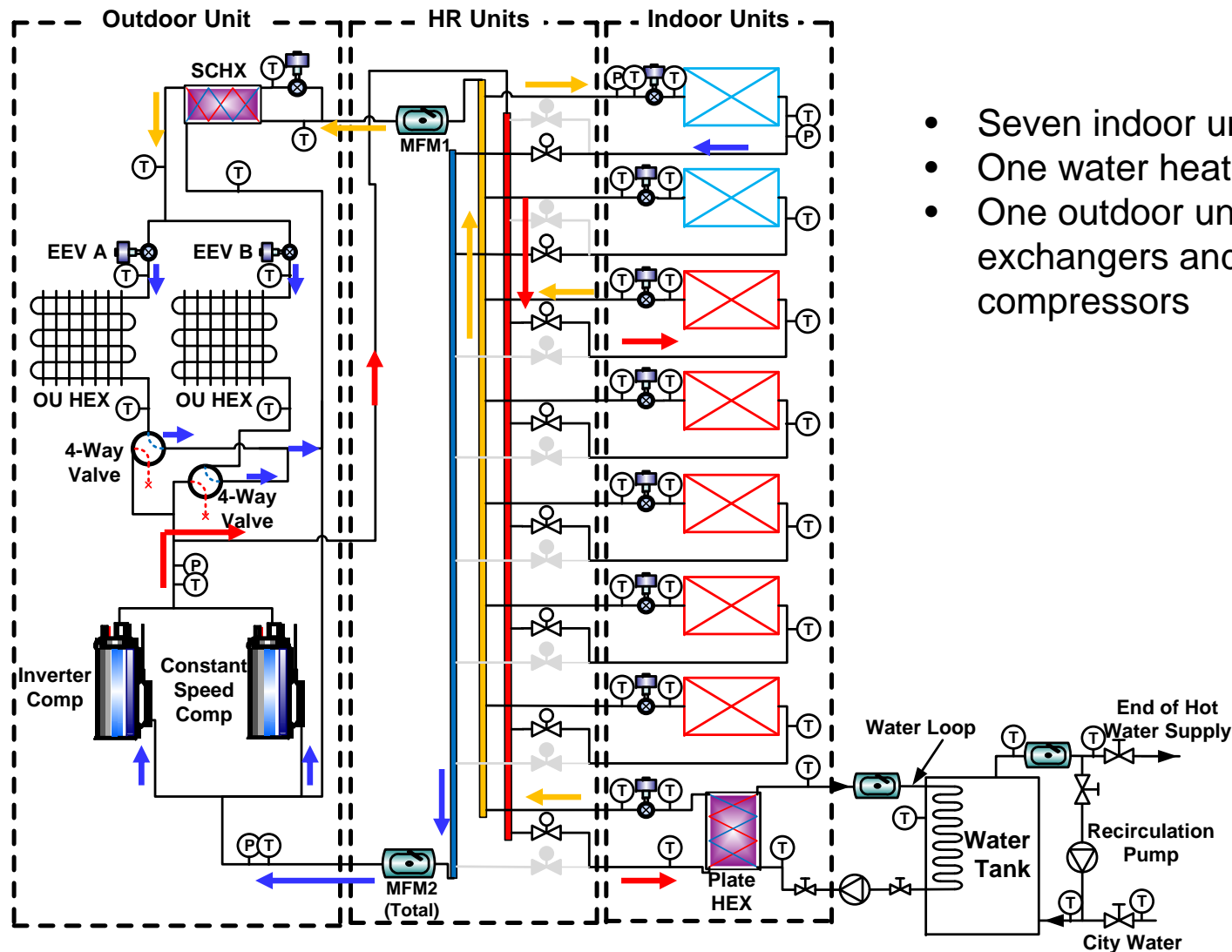
Motivation

- ❖ Compared with HP-VRF, the part load performance of the HR-VRF system, is rarely discussed.
- ❖ The possibility and potential of providing residential hot water to the building with VRF system is rarely considered.
- ❖ The heat recovery operation of the HR-VRF system under actual ambient condition needs more investigation.

Objective

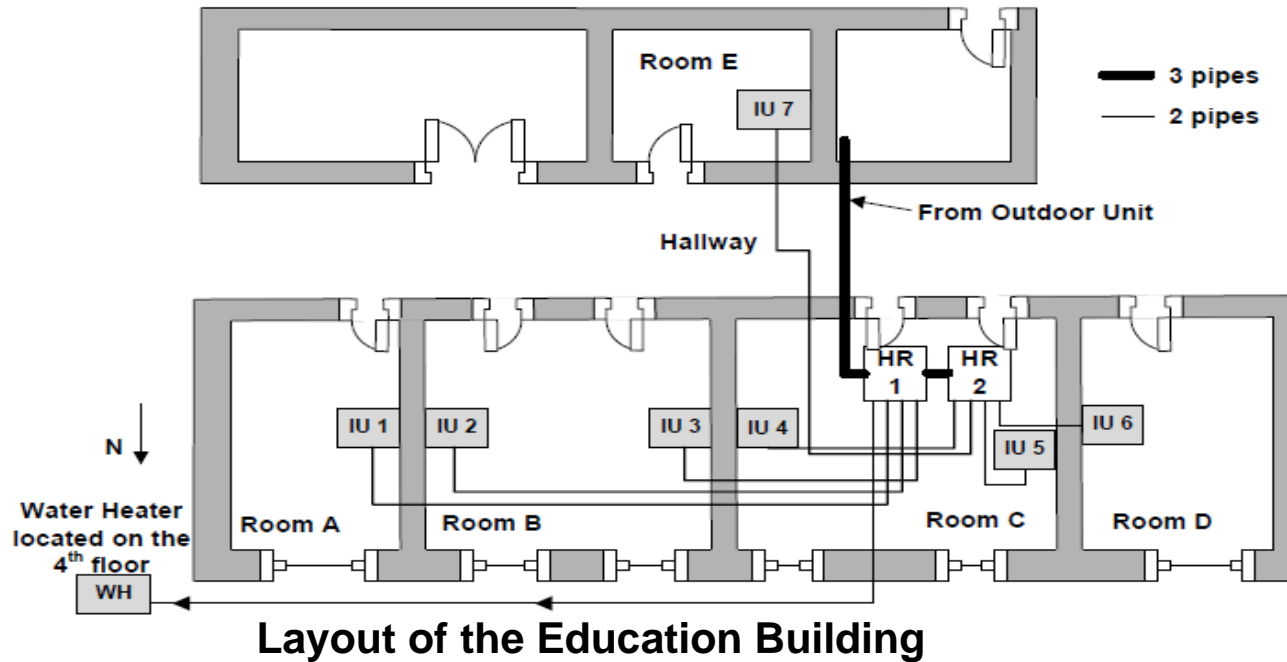
- 🌱 Investigate the field performance of the a multi-functional variable refrigerant flow (MF-VRF) system with water heating capability
- 🌱 Investigate the effect of water heating component upon the MF-VRF system
- 🌱 Investigate the effect of heat recovery operation of the MF-VRF system

Schematic of Refrigerant System



- Seven indoor units
- One water heater
- One outdoor unit with two heat exchangers and two compressors

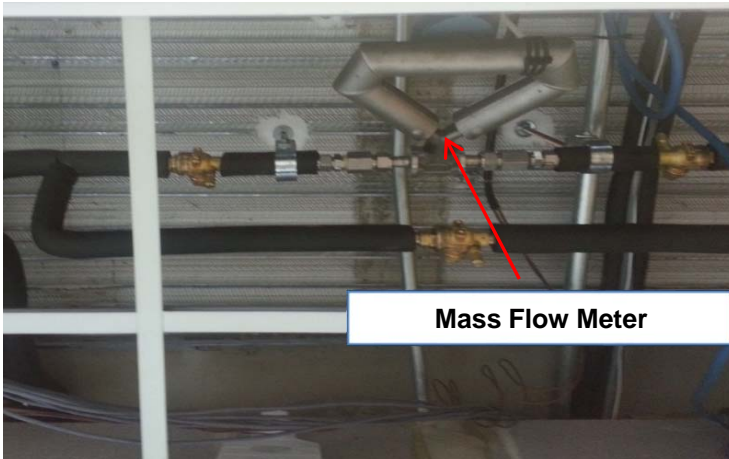
Building Layout



Layout of the Education Building

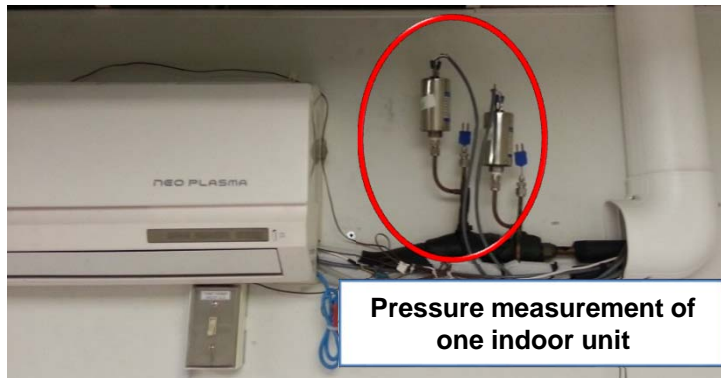
		Outdoor Unit	Hydro Kit	Indoor Unit #1,#6,#7	Indoor Unit #2,#3	Indoor Unit #4,#5
Capacity	Cooling (kW)	35.2	14.1	5.6	3.6	2.2
	Heating (kW)	39.6	15.9	6.3	4.0	2.5
Refrigerant		R410A				

Instrumentation



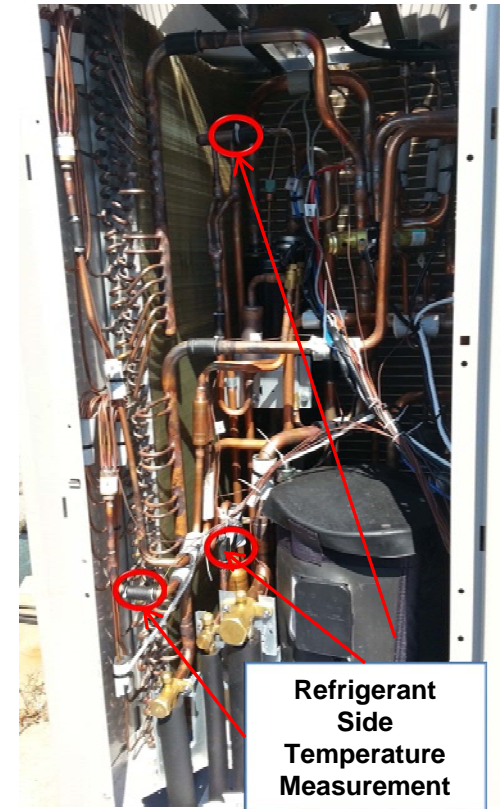
Mass Flow Meter

- Refrigerant side mass flow rate



Pressure measurement of one indoor unit

- Refrigerant side pressure



Refrigerant Side Temperature Measurement

- Refrigerant side temperature

Data Reduction

- The refrigerant mass flow rate of each indoor unit

1st $\dot{R}_i = C_d A \sqrt{2\Delta P \rho}$ (EEV correlation)

2nd $\dot{m}_i = \frac{R_i}{\sum_{i=1}^n R_i} m_{total}$ (Corrected mass flow rate)

- Part load ratio (PLR)

$$PLR = \frac{\dot{Q}_{heating,total} + \dot{Q}_{cooling,total} + \dot{Q}_{waterheater}}{\dot{Q}_{heating,rated}}$$

- Hourly performance factor (HPF)

$$HPF = \frac{\sum \dot{Q}_{heating,total} + \sum \dot{Q}_{cooling,total} + \dot{Q}_{waterheater}}{\sum (P_{OU} + P_{IU} + P_{pump})}$$

- Daily performance factor (DPF)

$$DPF = \frac{\sum \dot{Q}_{heating,total} t + \sum \dot{Q}_{cooling,total} t + \dot{Q}_{waterheater} t}{\sum (P_{OU} + P_{IU} + P_{pump}) t}$$

Test Conditions

- **Operating Conditions**

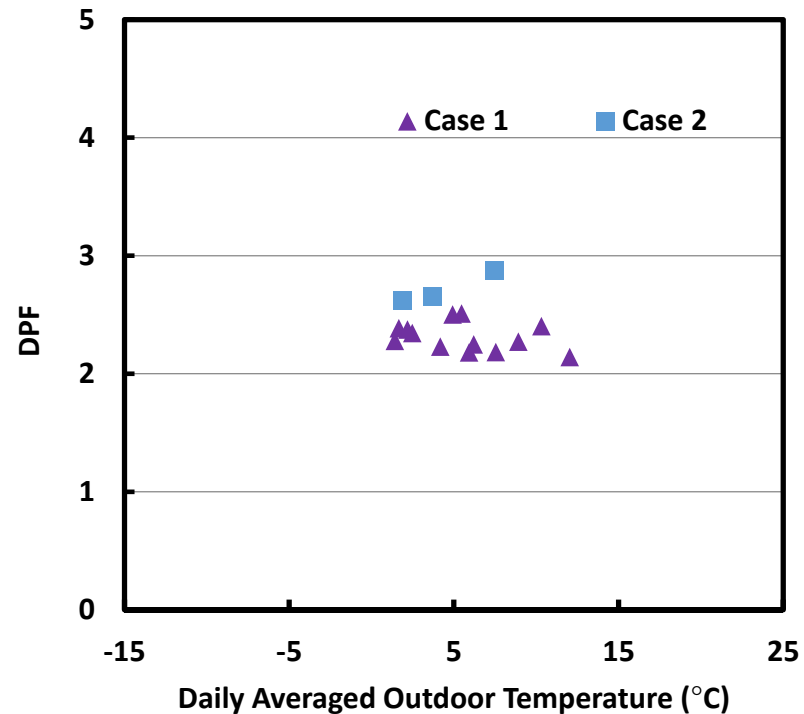
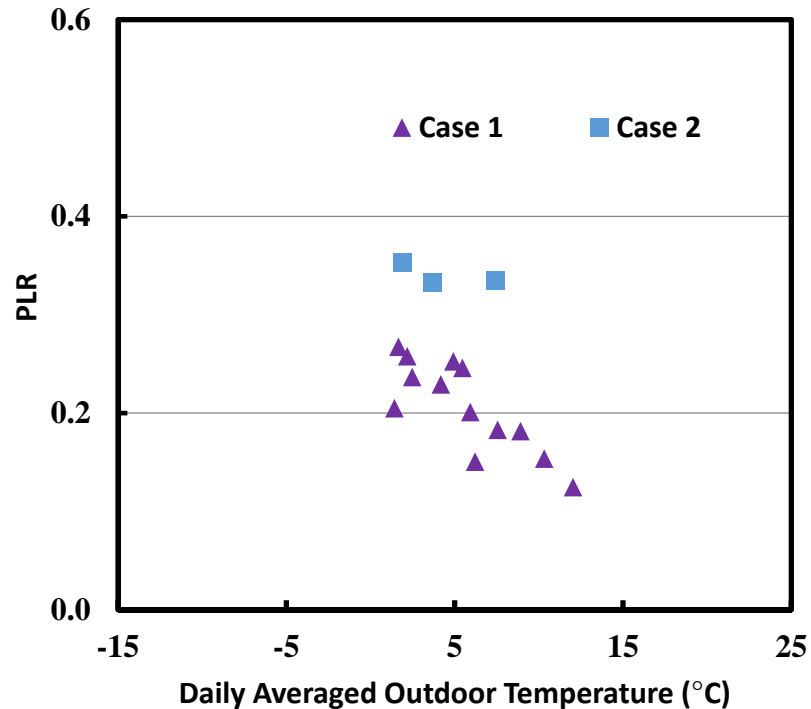
- The set point of hot water tank was 50°C
- The set point of the cooling indoor units was 27°C and the set point of heating units was 20°C.
- The location of building: College Park, Maryland, USA
- The testing period: Dec/2013 – March/2014

- **Test Matrix**

Test mode	Cooling Units	Heating Units	Daily Hot Water Consumption (liters/day)	Ratio of Nominal Cooling Capacity to Nominal Heating Capacity
Case 1	IU #7	IU #1 #2 #3 #4 #5 #6	0	0.09
Case 2	IU #7	IU #1 #2 #3 #4 #5 #6	738	0.05
Case 3	IU #4 #5	IU#1 #2 #3 #4 #5 #6 #7	0	0
Case 4	None	IU #2 #3 #6 #7	0	0

Test Results

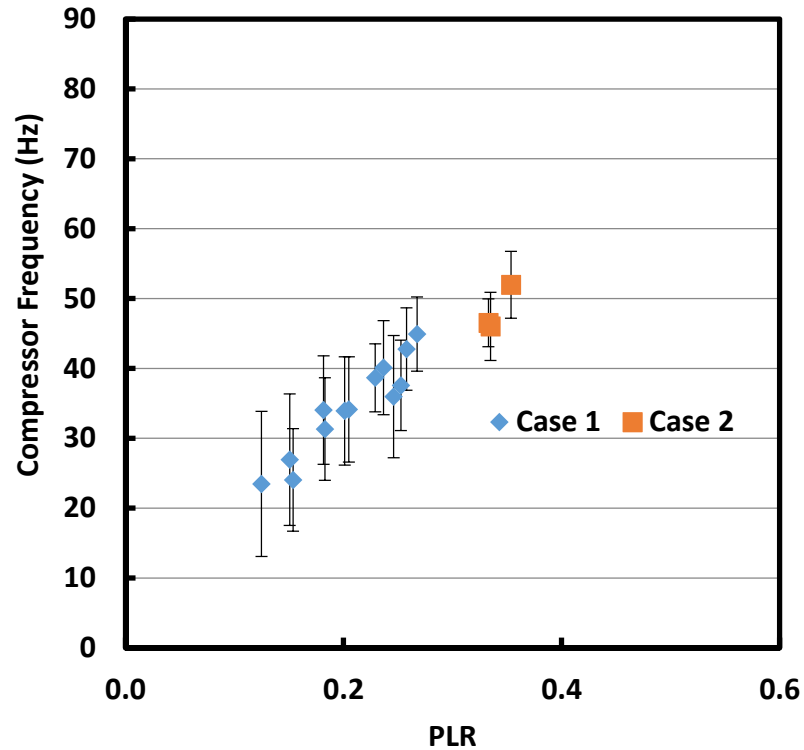
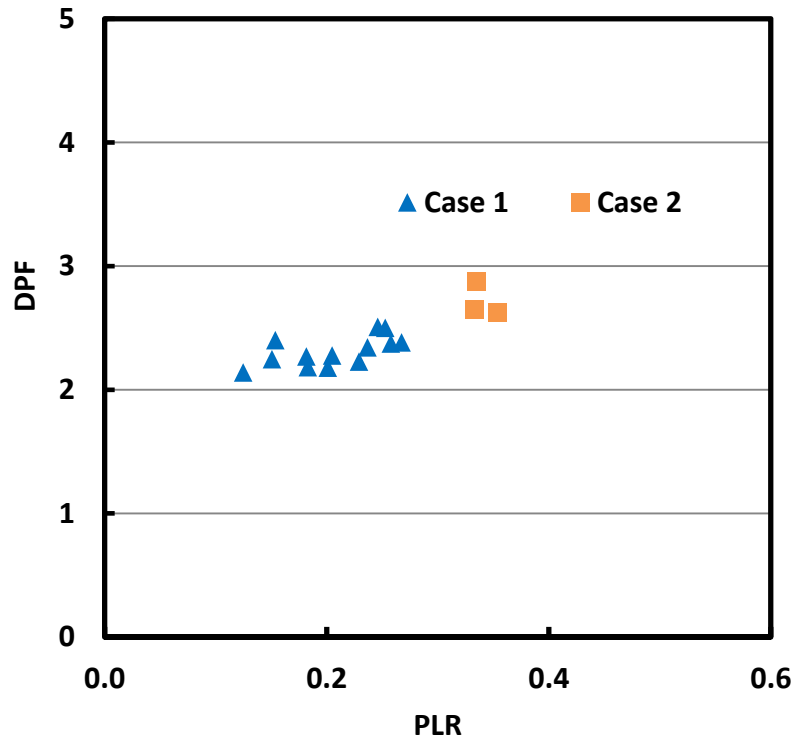
- Effect of hot water operation



- When ambient temperature is 5°C, part load ratio of the system increases by 65%, with a value of 0.34 when the hot water operation is on.
- The daily performance of the system is improve, accordingly.

Test Results

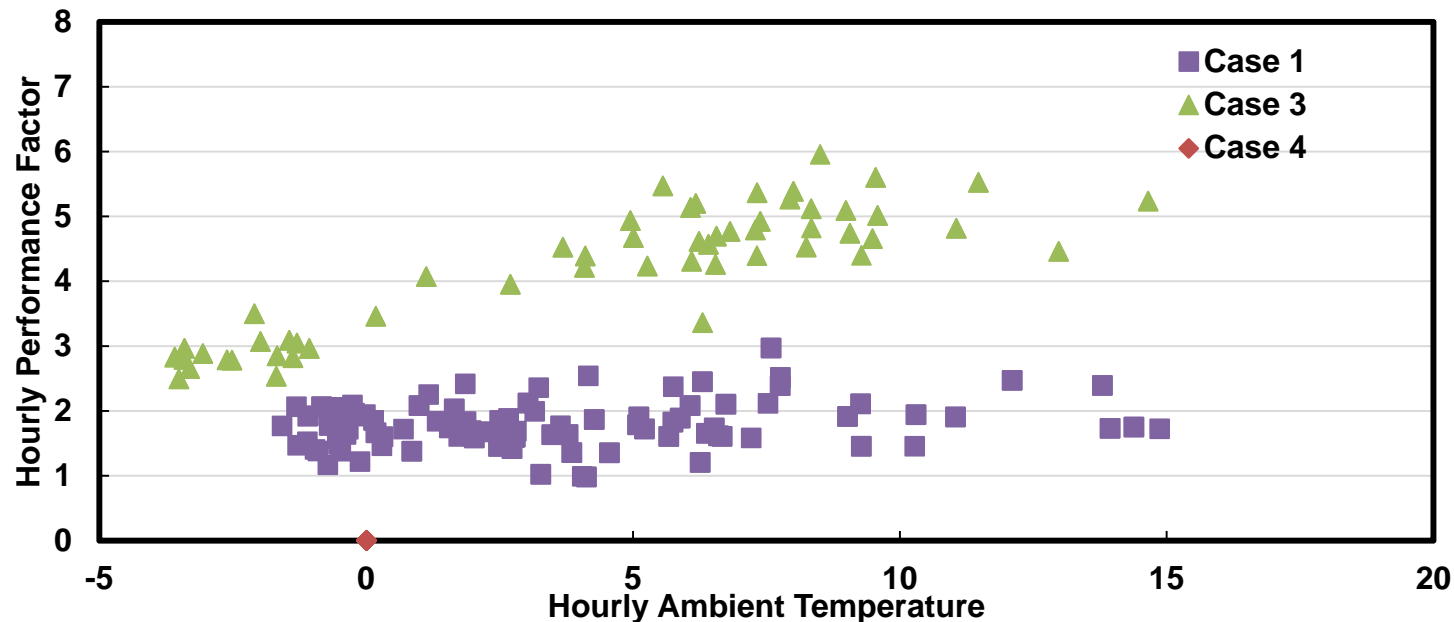
- Effect of hot water operation



- The compressor cycling loss is reduced with a higher PLR.
- When the ambient temperature is around 5°C, the daily performance factor is increased by 17%, with a value of 2.7.

Test Results

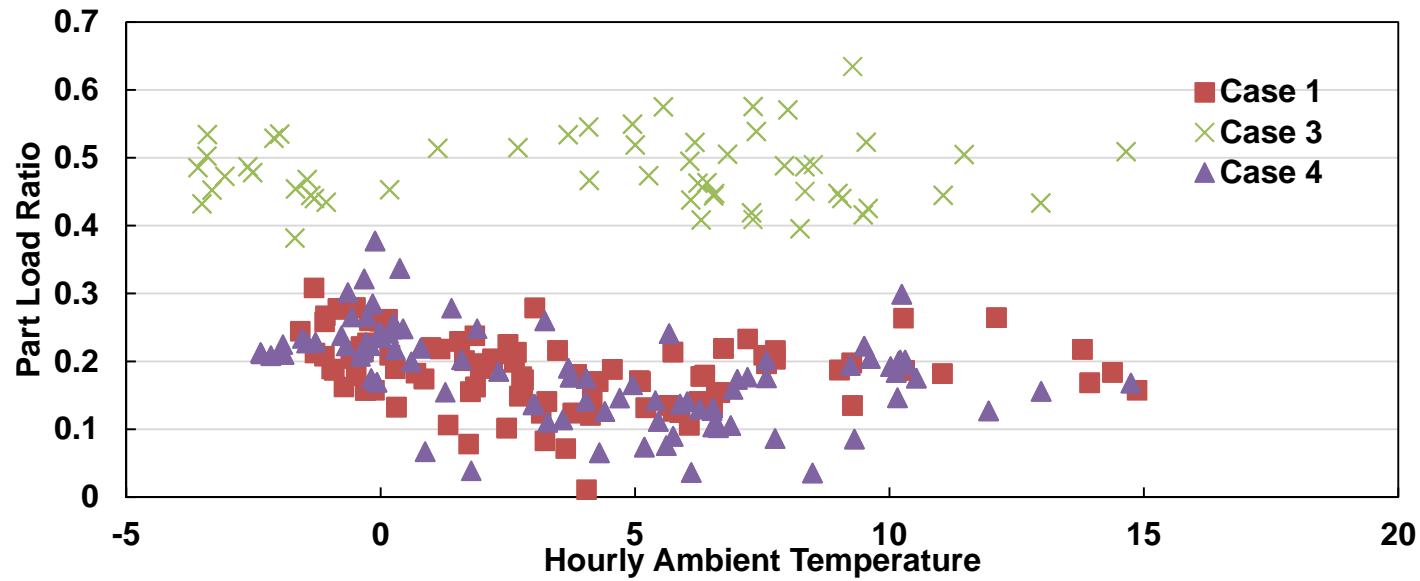
- Effect of heat recovery operation



- With only unit (IU #7) in cooling mode, the effect of heat recovery operation is not obvious. This is due to the fact that Room E has a high internal load and the cooling load in winter is rather small.
- With two units in cooling, the hourly performance factor is increased.
- The HPF with heat recovery operation reached 3.5 when the ambient temperature is near 0°C

Test Results

- Effect of heat recovery operation



- With only unit (IU #7) in cooling mode, the part load ratio of the system is no increased.
- With two units in cooling, the part load ratio of the system is increased by 0.2 when the ambient temperature is around 0°C

Conclusions

- ❶ The field performance testing of a multi-functional variable refrigerant flow (MF-VRF) system with water heating capability was conducted
- ❷ With water heater in operation, the part load performance of the system is improved. The daily performance factor was increased by 17%
- ❸ With the heat recovery operation, the hourly performance factor of the system is improved from 2.6 to 3.4 due to the decreased pressure ratio

Future Work

- 🌱 Investigate the effect of heat recovery operation under a wider temperature range
- 🌱 Investigate the effect of hot water consumption profile
- 🌱 Investigate the effect of hot water tank set point
- 🌱 Investigate the effect of heat recovery operation under a wider cooling energy ratio

Acknowledgement

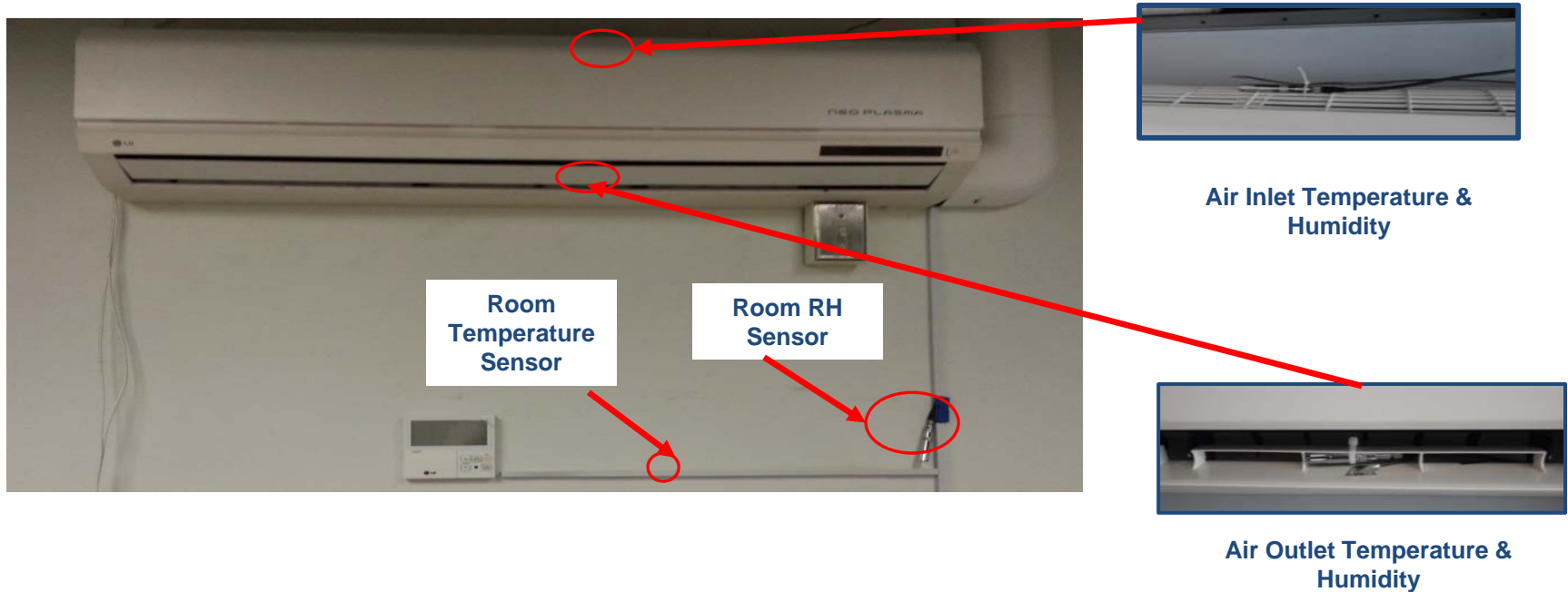
- 🌱 This study is supported by the LG Electronics and the Center for Environmental Energy Engineering, University of Maryland.

Thank You



Backup

Instrumentation



- Air side measurement including the temperature and humidity.
- The air side instrumentation includes T-type thermocouples and RH sensors