

# Demand Controlled Heat Recovery for Residential Applications

By: Zhen Li and William Hutzal

School of Engineering Technology, Purdue University  
West Lafayette, Indiana, United States of America

*July 11 -14, 2016*



# Introduction

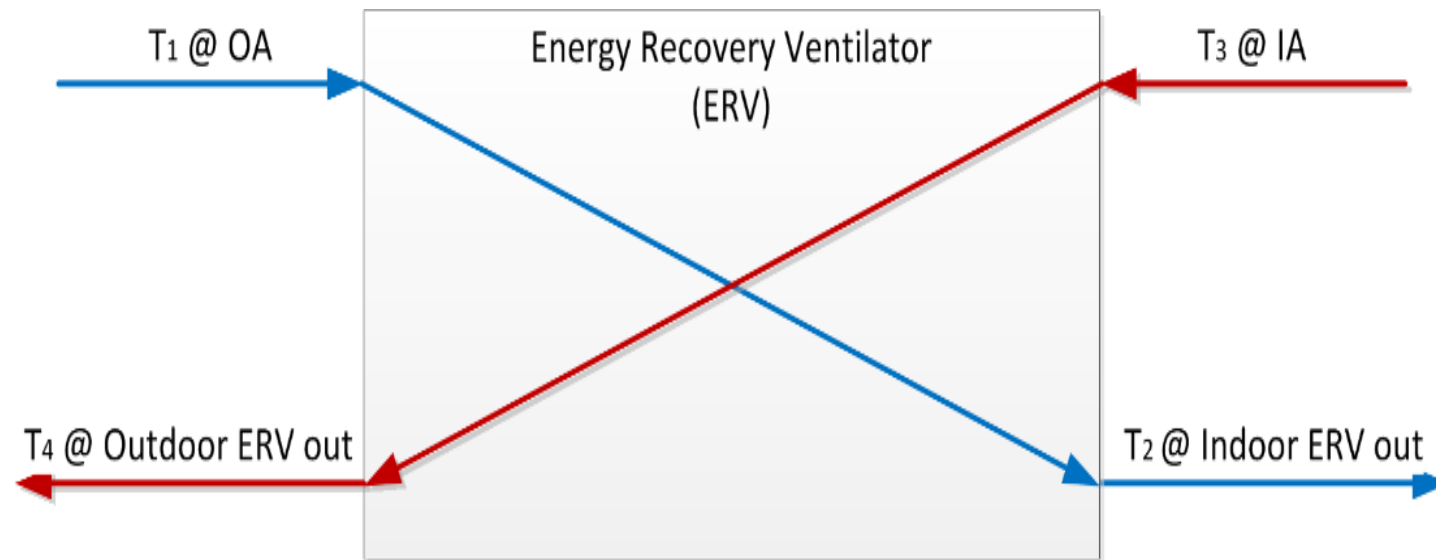


- EIA shows about 20% primary energy used for residential building and 1/2 of that is for Heating, Ventilating, and Air Conditioning (HVAC)
- Airtight building leads to negative effect to Indoor air quality (IAQ)

## Energy Recovery Ventilation



# Basic for ERV system



$$\text{effectiveness} : \varepsilon = \frac{T_2 - T_1}{T_3 - T_1}$$

T1: Outside air  
T2: Supply air  
T3: Return air  
T4: Exhaust air



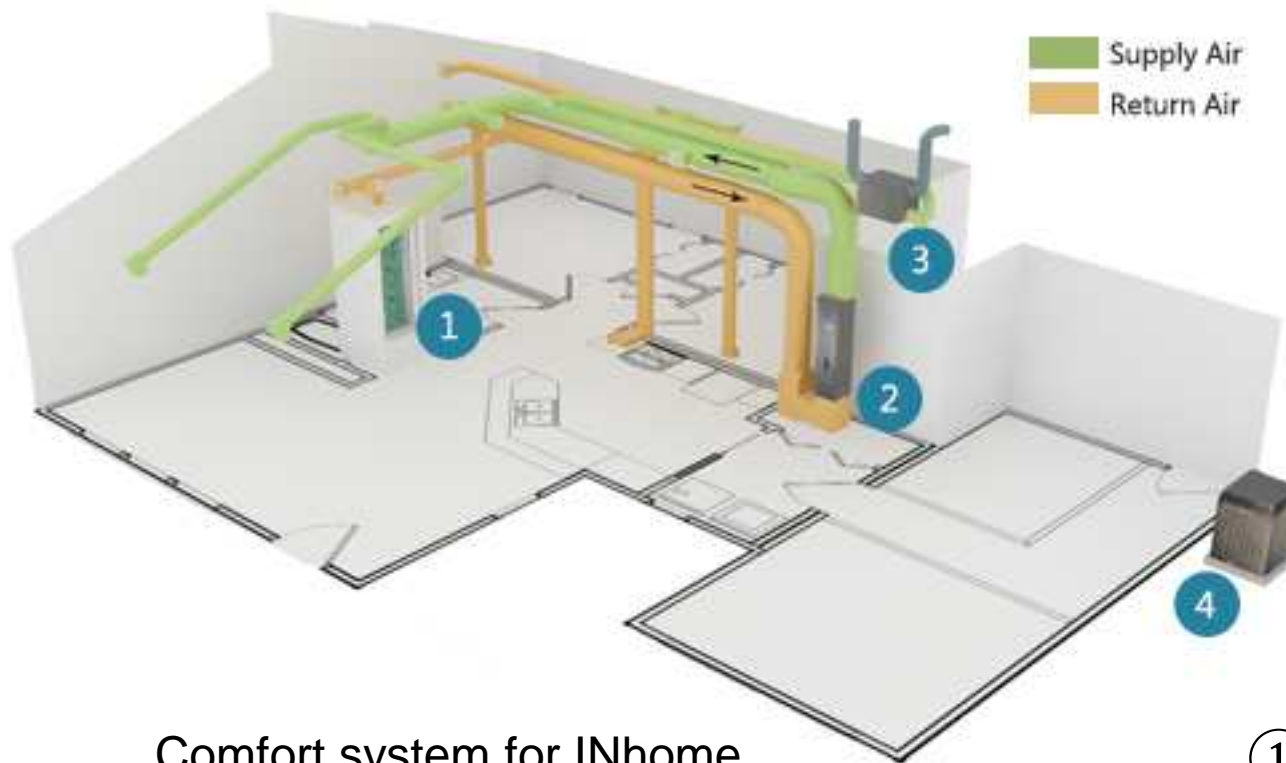
# Smart House --INhome



- Design for 2011 Solar Decathlon, new generation of smart house
- Located in Lafayette, IN permanently
- Construction cost: \$250,000, 1000 square feet



# HVAC system in INhome



Comfort system for INhome

- ① Biofilter
- ② Air Handling Unit
- ③ ERV
- ④ Heat pump



# ASHRAE 62.2



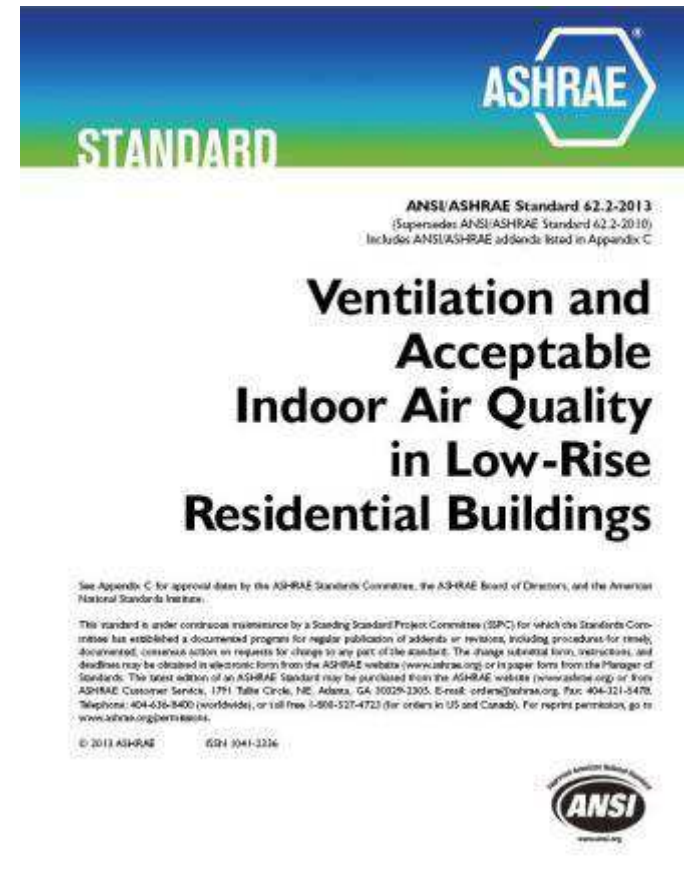
- ASHRAE 62.2 Ventilation and Acceptable Indoor Air Quality in Residential Buildings

- INhome meets the standard

- Total Ventilation Rate required for INhome is 53 cfm.

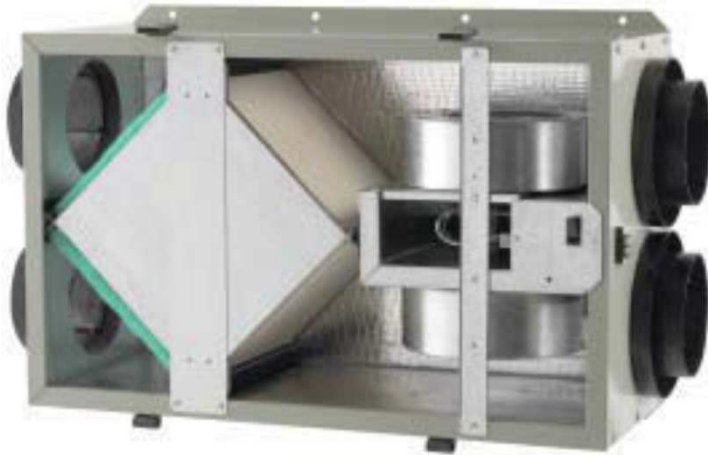
- 2 bedrooms and 1000ft<sup>2</sup>

$$Q_{tot} = 0.03A_{floor} + 7.5(N_{br} + 1)$$





# ERV in INhome



Controlled by:

- Volatile Organic Compounds (VOC)
- Carbon Dioxide (CO<sub>2</sub>)
- Relative humidity (RH)
- Manual control

- Effectiveness: 87%
- Runs about 2500 hours per year
- Works as bathroom vent



# Sensor Specification



- Sensors for ERV system

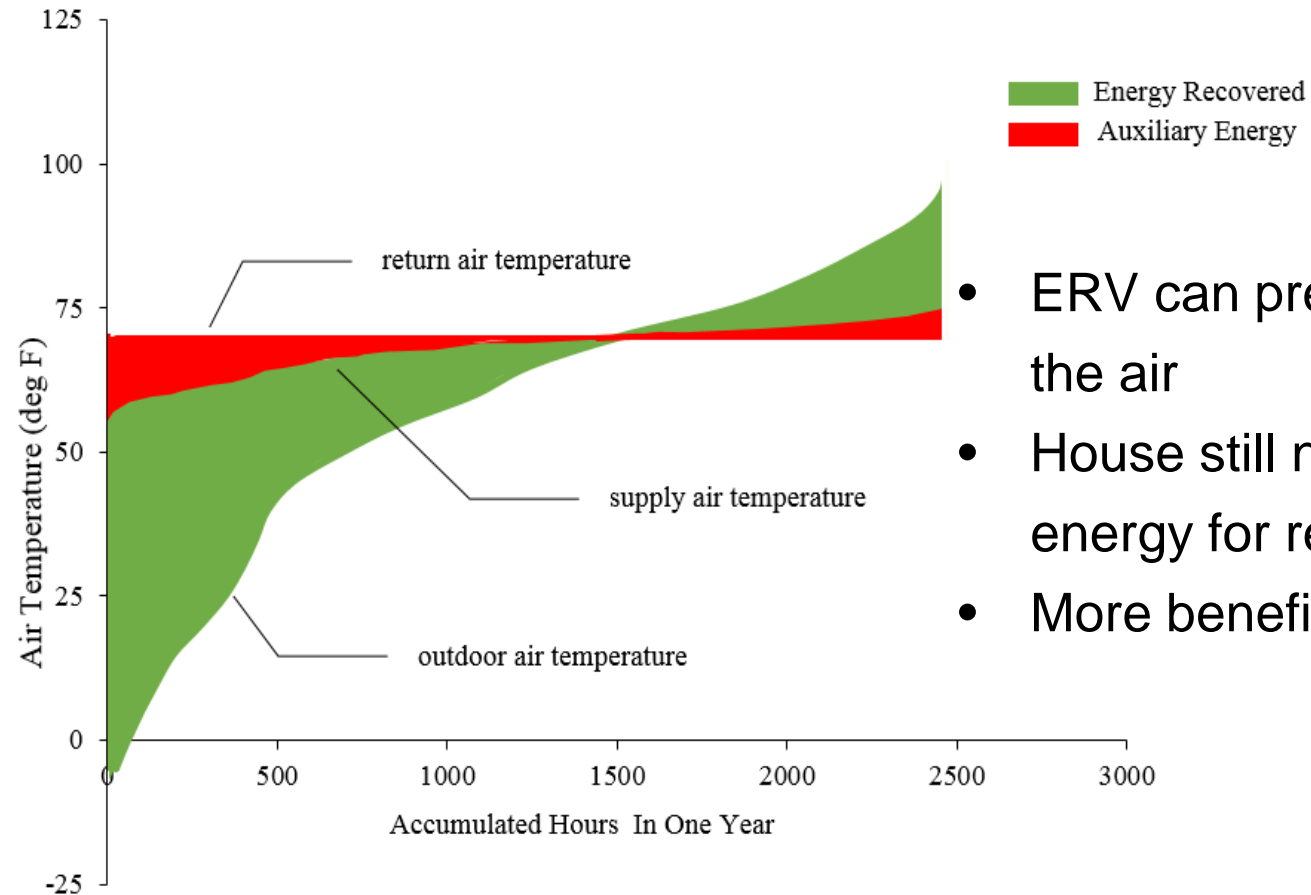
Sensor	Accuracy	Range	On/Off thresholds
VOC	±5% ppm	0-2000 ppm	1000/900 ppm
CO <sub>2</sub>	±3% ppm	0-2000 ppm	900/800 ppm
RH	±5% RH	0%-95%	60/55 %







# Energy saving from ERV



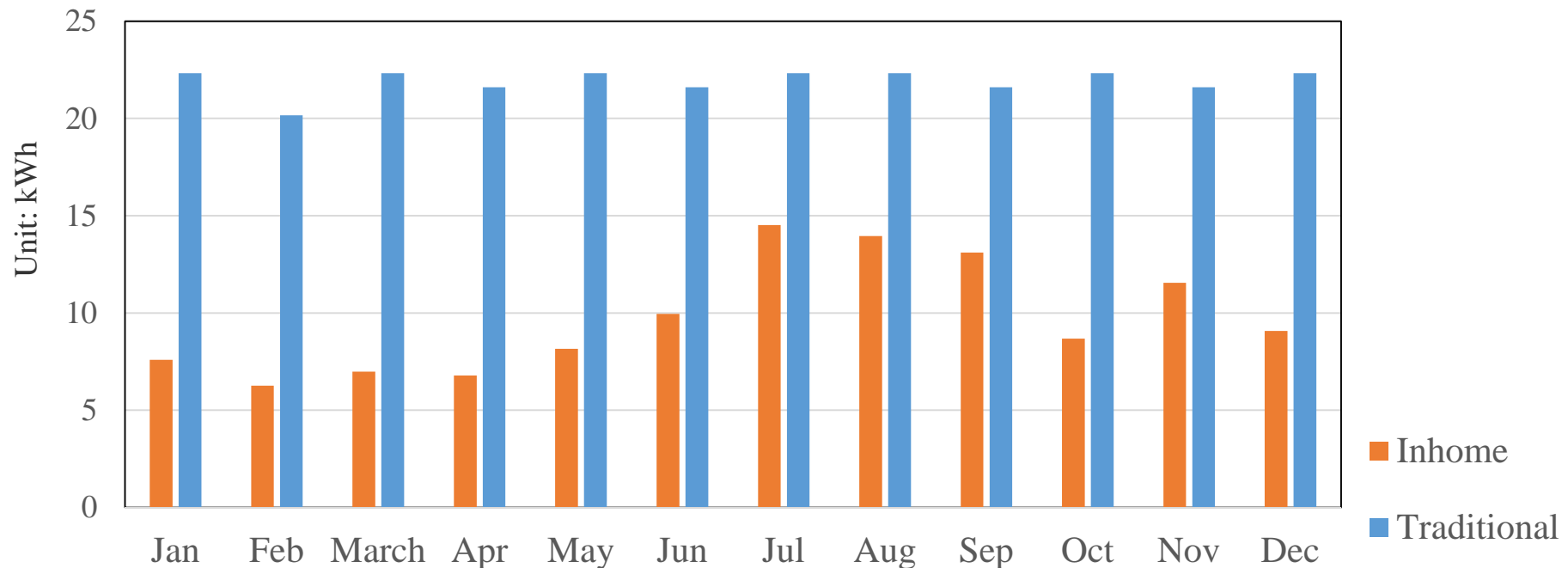
- ERV can pre-heating/pre-cooling the air
- House still needs additional energy for requirement
- More beneficial during winter



# Result: Compare with traditional ERV



Monthly energy consumption of ERV system



- Comparing with **traditional ERV**, it works about 35% per year and can save about \$40 while maintaining acceptable IAQ
- In summer and winter, smart ERV works more time



# Compare with house without ERV system



- Information about INhome's ERV
  - Works at 87% efficiency
  - Cost of ERV (including installation) is \$1000
  - Maintain house temperature about 70°F
- Cost analysis
  - Total heat **without** ERV: 3996 Mbtu
  - Total heat with ERV: 519 Mbtu
  - Total heat saved by ERV: 3476 Mbtu
  - Annual energy saving: \$96



# Result: Indoor Air Quality(1)

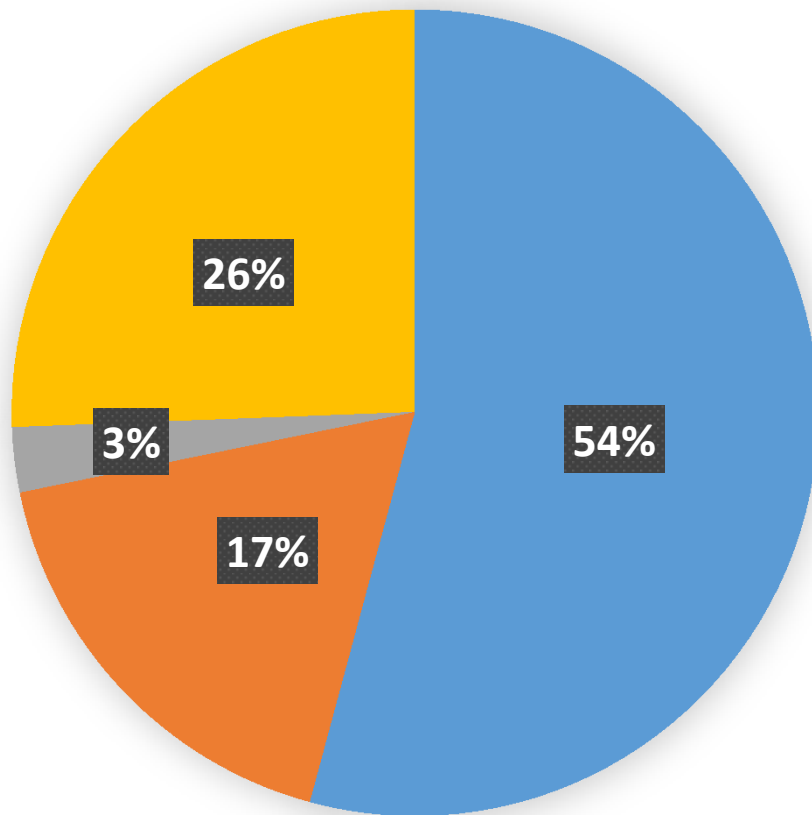


<b>Sensor</b>	<b>Zone VOCs</b>	<b>Zone CO<sub>2</sub></b>	<b>Bathroom RH</b>
Percentage of Time Above IAQ Threshold	21.1%	6.2%	4.6%

- Analyzed from Jan.2014 to Dec.2015
- Most of the time indoor air quality is acceptable
- VOCs are always the main issue for IAQ



# Result: Indoor Air Quality(2)

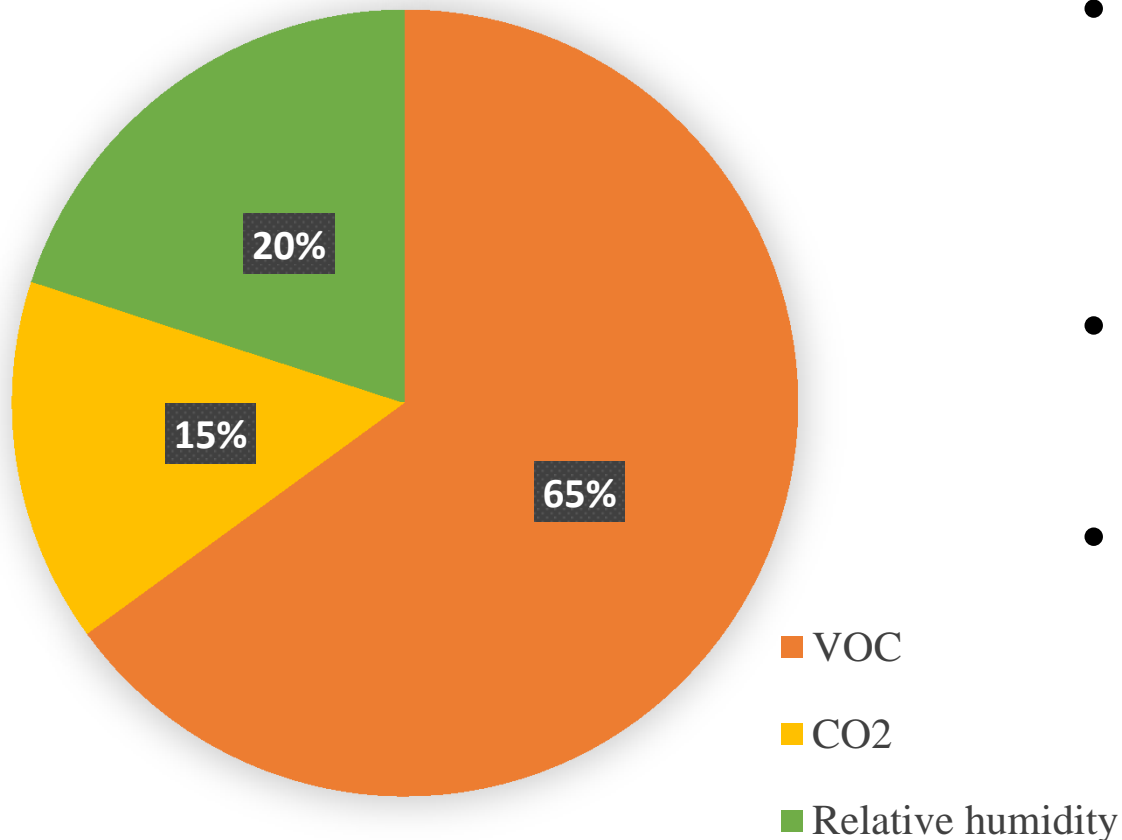


- Almost smart control
- About ½ time controlled by one sensor
- Residents can control the ERV manually

- One sensor
- Two sensors
- Three sensors
- No sensor



# Result: Indoor Air Quality(3)



- The weighted percentage of a parameter energized ERV
- Runs about 35% time per year
- About 2/3 time controlled by VOC sensor



# Survey of homeowner

---



- From survey of house owner, this ERV system:
  - » This system is reliable, functional, and practical to provide fresh air
  - » Automatically turning on/off
  - » Nearly flawless in functionality



# Conclusion



- INhome is a new generation net zero energy residential house
- Demand control ERV is beneficial in INhome
  - Improves indoor air quality
  - Makes system more efficient
  - Fulfills smart control
- Demand control ERV should be considered for more residential houses





---

Thank You!

QUESTIONS?

---