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**INTERPRETATION OF CONE PENETRATION TESTS IN
COHESIVE SOILS**

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16. Abstract This report focuses on the evaluation of the factors affecting cone resistance measurement during cone penetration in saturated clayey soils and the application of the result to pile shaft capacity analysis. In particular, effects of drainage conditions around the cone tip were studied. Rate effects related to both drainage and shear strength dependence on loading rate were studied. In order to investigate the effects of drainage during penetration, penetration tests were performed with various velocities in the field and in a calibration chamber, and the obtained data were analyzed. For the field tests, two sites which have homogeneous clayey soil layers below the groundwater table were selected, and CPTs were performed with various penetration rates. Penetration tests in the calibration chamber were performed to investigate the transition points between undrained and partially drained, partially drained and fully drained conditions based on cone penetration rate and the coefficient of consolidation. A series of flexible-wall permeameter tests were conducted for various mixing ratios of clays and sands to obtain values of the coefficient of consolidation, which is a key variable in determining the drainage state during cone penetration. Nine piezocone penetration tests were conducted at different rates in calibration chamber specimen P1 (mixture of 25 % clay and 75 % sand) and eight penetration tests were carried out in calibration chamber specimen P2 (mixture of 18 % clay and 82 % sand). From the results of the penetration tests in the calibration chamber, a cone resistance backbone curve, with q_c plotted versus normalized penetration rate, was established. Guidelines were proposed for when to interpret CPT tests, whether in estimating soil properties or in estimating pile resistances, in soils for which penetration takes place under conditions that cannot be established as either drained or undrained a priori.			
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TECHNICAL *Summary*

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INTERPRETATION OF CONE PENETRATION TESTS IN COHESIVE SOILS

Introduction

Various types of in situ tests are relied on for estimating soil properties or directly designing foundations. Among the various in-situ tests, the use of the Cone Penetration Test (CPT) has been increasing steadily. There are many factors affecting the cone resistance measured during penetration through saturated clayey soils. These need to be understood and quantified for effective interpretation of CPT results.

An important use of cone resistance is in the design of pile foundations. In effect, the cone penetrometer could be seen as a small pile, and its penetration through the ground as the plunge of a pile. Thus, in addition to estimation of s_u from cone resistance and use of the α method, pile shaft

resistance can be estimated by direct correlation between the unit shaft resistance and cone resistance.

This research focuses on the evaluation of the factors affecting cone resistance measurement during cone penetration in saturated clayey soils and the application of the result to CPT interpretation. In particular, the effects of drainage conditions around the cone tip on the measured cone resistance were studied. On the basis of these studies, preliminary guidelines are proposed for interpretation of CPTs in soils for which drainage conditions during penetration cannot be established a priori.

Findings

In order to investigate the effects of drainage during cone penetration test, penetration tests were performed with various velocities in the field and in a calibration chamber, and the obtained data were analyzed. For the field tests, two sites with homogeneous clayey soil layers below the groundwater table were selected and CPTs were performed with various penetration rates. Penetration tests were also performed in a calibration chamber to investigate the transition points between undrained and partially drained and between partially drained and fully drained conditions based on cone penetration rate and the coefficient of consolidation. A series of flexible-wall permeameter tests were conducted for various

mixing ratios of clays and sands to obtain the coefficient of consolidation for the mixing ratios used to prepare the calibration chamber specimens. Nine piezocone penetration tests were conducted for different rates in calibration chamber specimen P1 (mixture of 25 % clay and 75 % Jumun sand) and eight penetration tests were carried out in calibration chamber specimen P2 (mixture of 18 % clay and 82 % Jumun sand). From the results of the penetration tests in the calibration chamber, a backbone curve of cone resistance versus penetration rate was established. Based on the backbone curve, guidelines for CPT interpretation in these soils were proposed.

Implementation

From the field cone penetration tests performed at various penetration rates, it was observed that cone resistance increased when the drainage

condition around the cone tip changed from undrained to partially drained. The true transition point between undrained and partially drained

conditions in terms of normalized penetration rate $V = v_d/c_v$ was around 10 for both field tests. The results of flexible-wall permeability tests show that the coefficient of consolidation for mixtures of clay and sand is primarily affected by the clay content. From the results of penetration tests in the calibration chamber specimens, a correlation between cone resistance and drainage condition was obtained. When the drainage condition

transitioned from undrained to fully drained, cone resistance increased 4 times (for chamber specimen P1) and 3.1 times (for chamber specimen P2). The transitions from undrained to partially drained and then to drained penetration were observed at essentially the same values of normalized penetration rates for the chamber tests as for the field tests.

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IMPLEMENTATION REPORT

This research has produced advances in the understanding of the relationship between undrained shear strength and cone penetration resistance in terms of the rate of penetration. The rate of penetration can produce two extreme states: undrained penetration, if the rate of penetration is sufficiently high, and drained penetration, if the rate of penetration is sufficiently low.

If penetration is drained, CPT may be interpreted in ways similar to those for sand. That is not addressed in this report. If penetration is undrained, interpretation can be done in a way similar as done for clay. If undrained shear strength s_u is desired, it can be estimated directly from q_c in a simple way using the cone factor N_k . Recommended values for the cone factor are given in this report. The penetration rate that must be exceeded for penetration to be undrained and thus for traditional interpretation techniques to be applicable is also given in the present report in terms of the soil's coefficient of consolidation c_v and the cone diameter. Both of these results are implementable and should be refined by accumulation of additional data. For a standard cone with $d_c = 35.7$ mm and $v = 20$ mm/s, penetration is undrained for c_v less than roughly 10^{-4} m²/s, drained for c_v greater than roughly 10^{-2} m²/s and partially drained for intermediate values of c_v .

If the penetration rate is such that penetration is found to be partially drained, which may be determined based on results given in this report so long as the coefficient of consolidation of the soil may be estimated (which can be done using the CPT itself by using the piezocone and conducting dissipation tests), interpretation of the cone cannot be done as done for clays. In particular, if undrained shear strength s_u is desired, it cannot be related to a quantity determined under conditions that are not undrained, unless an empirical cone factor is used. There are enough data, either generated as part of this research or obtained from the literature as part of this research, to propose a credible correlation of this type. However, the value of the cone factor would obviously increase as conditions changed from undrained to drained. It is

recommended that a theoretical study be conducted that will allow the modeling of partially drained penetration.

Finally, the report summarizes some methods of pile foundation design for axial loads, indicating those soils that may be potentially treated as clay for design purposes, so long as estimates of s_u or measured cone resistance can be guaranteed to reflect undrained loading processes.

CHAPTER 1. INTRODUCTION

1.1. Statement of the Problem

The cone penetration test (CPT) has been widely used for several decades because it is the most effective in-situ test method for obtaining practically continuous soil properties reliably. Data from the CPT can be used directly in foundation design or in the estimation of soil parameters. Undrained shear strength s_u is the most important quantity for geotechnical design in clay (Schmertmann 1975). Thus, many attempts have been made to find a clear relationship between cone resistance q_c and undrained shear strength s_u . Many empirical correlations have been developed from in-situ approaches (Lunne and Kleven 1981, Jamiolkowski et al. 1982, Aas et al. 1986, Stark and Juhrend 1989). However, the accuracy of these correlations is poor, and their underlying theory is undependable. The correlations have been developed without a deep understanding of drainage conditions during cone penetration. This is of particular importance in mixtures of clay and sand.

The primary focus of this report is to advance the knowledge related to interpretation of CPT in clayey soils, particularly as pertains to pile design in clayey soils based on the results of CPTs. By clayey soils we mean soils with significant clay content. These may include soils in which the clay content is not high enough for penetration to be fully undrained. Thus, considerable attention has been paid to the effects of partial drainage during penetration on measured q_c values. Other penetration rate effects, related to the viscous nature of clayey soils, have also been examined. The change in cone resistance with various penetration rates is analyzed. The interpretation and application of CPT results in clayey soils is investigated through a well programmed series of experimental field tests and cone penetration tests in a calibration chamber. The results of this study allow more effective interpretation of the CPT in silts, silty clays, and clays. A

precise correlation between cone resistance and undrained shear strength is suggested based on clearly defined factors affecting cone resistance.

Determining pile capacity from CPT data is one of the first applications of the cone penetration test. The cone penetrometer can be regarded as a small-scale model pile. Thus, it is understandable that there is a strong relationship between CPT results and the base and shaft resistance of a pile. In clayey soils, pile shaft capacity is usually estimated by correlation between s_u and shaft resistance, or by applying a design factor directly to cone resistance. The methods directly using CPT data are considered to be the most applicable methods for estimating pile shaft capacity. Thus, improved understanding of CPT data will also provide a basis for advancing the design of foundations in clayey soils. This study includes the estimation of pile load capacity in clayey soils, which requires an accurate determination of undrained shear strength on the basis of cone resistance. A new shaft capacity analysis for driven piles in clayey soils is suggested based on the suggested correlation between undrained shear strength and cone resistance.

1.2. Objective of Research

The main objectives of the present research are:

1. Evaluate drainage during cone penetration and determine the transition points between undrained and partially drained and between partially drained and drained conditions based on cone penetration rate and clay content.
2. Obtain penetration data for different drainage conditions by performing cone penetration tests in the field and in calibration chambers at various penetration rates.
3. Determine reliable values of the cone factor N_k to allow accurate estimation of undrained shear strength s_u from cone resistance q_c .

4. Propose a new shaft capacity analysis method for piles in clayey soil based on a correlation between cone resistance and undrained shear strength that reflects the effects of penetration rate.

1.3. Report Outline

This report has nine additional chapters:

Chapter 2 presents a comprehensive literature review of cone penetration analysis models.

The theoretical and empirical bases for the cone factor N_k are reviewed. Previous studies of penetration rate effects are summarized.

Chapter 3 deals with the field cone penetration tests performed to investigate rate effects and drainage conditions in clayey soils.

Chapter 4 describes miniature piezocone penetration tests performed in the calibration chamber and the calibration chamber testing plan. Techniques for specimen preparation and test procedure are described. The results of flexible wall permeability tests performed to select specimen mixing ratios are also summarized and the mixing ratios for test specimens are suggested.

Chapter 5 presents test results obtained from the calibration chamber test program. The change of cone resistance with penetration rate and pore pressure transition points between undrained, partially drained, and drained conditions are discussed.

Chapter 6 summarizes the test results of Chapters 3 - 5 and discusses results of CPTs affected by drainage. Factors affecting the cone factor N_k are investigated, and a correlation for N_k is suggested.

Chapter 7 presents an overview of the pile design methods currently being used to estimate shaft capacity. The methods are based on undrained shear strength or CPT results. The issues related to pile load response are reviewed.

Chapter 8 consists of a summary, conclusions, and recommendations for further research.

CHAPTER 2. CONE PENETRATION TEST IN CLAYEY SOILS

2.1. Introduction

The cone penetration test has been mainly used for three applications: 1) to estimate soil properties through an appropriate correlation, 2) to directly perform geotechnical design from CPT data, 3) to determine subsurface stratigraphy. Numerous attempts have been made over the years to develop reliable analytical models for simulating the cone penetration process as well as to derive proper correlations with soil properties from empirical CPT results. Analysis of the problem is difficult due to the large stresses and strains imposed during penetration and complicated soil behavior induced by complex initial soil conditions. Uncertainties associated with pore-water pressure and the time dependent behavior of clay also make the problem more complicated.

The evaluation of the undrained shear strength s_u of clay has been one of the earliest and most important applications of the cone penetration test (Schmertmann 1975, Lunne and Kleven 1981). Undrained shear strength s_u is one of the most important design parameters in clayey soils, and most geotechnical design in clayey soils are done using s_u . There are several approaches available to determine s_u , including empirical equations, laboratory tests, and in-situ tests. Literature on current analytical methods and empirical correlations relating cone penetration results with soil properties is summarized. The focus is on literature concerning:

- 1) analytical models of cone resistance and undrained shear strength;
- 2) discussion of cone factor N_k values obtained from theoretical methods;
- 3) summary of N_k values obtained from field tests;
- 4) rate effects on cone resistance.

2.2. Empirical Efforts for Correlating Shear Strength to Cone Resistance

Predictions using empirical equations may have low accuracy. This error is usually compensated for by using large safety factors. Laboratory testing, in contrast, may be able to produce more accurate estimates of shear strength if sampling and testing are done well, but is costly and time consuming. The application of CPT results is usually a better alternative and is now used to a larger degree than laboratory testing (Mitchell and Brandon 1998). The undrained shear strength of clay can be estimated from cone resistance q_c through an equation of the form:

$$s_u = \frac{q_t - \sigma_v}{N_k} \quad (2.1)$$

where N_k is the cone factor and σ_v is total overburden stress or in-situ mean stress. Knowledge of the cone factor N_k is essential for reliable estimation of s_u from q_c , and numerous attempts have been made by researchers to develop accurate N_k values by empirical approaches (Lunne and Kleven 1981, Aas et al. 1986, Rochelle et al. 1988, Lunne et al. 1986, Stark and Juhrend 1989). The approach to N_k determination has traditionally been to perform the CPT, recover samples, and then test them in the laboratory to obtain s_u . Alternatively, vane shear tests can be performed side-by-side with the CPT to estimate s_u (Aas et al. 1986, La Rochelle et al. 1988). The cone factor is then estimated using Eq. (2.1), given that q_c , σ_v , and s_u are all known. However, as noted by Lunne et al. (1976), there are limitations on the accuracy of s_u determinations from the vane test that are related to the direction and rate of shearing (Lunne et al. 1976). Therefore, empirical correlations between q_c and values of s_u obtained based on field vane shear tests tend to be less reliable than those based on laboratory measurement of s_u .

Though many researchers have tried to determine N_k from field cone penetration data, the results were not as definitive as the ones from theoretical efforts. In the early stages of research on the subject, mechanical cones were used in the field tests, and the reported correlations had large scatters. For instance, Amar et al. (1975) showed that the

obtained cone factor N_k varied between 5 and 70. As use of the electrical cone started, the accuracy of CPT data improved and the reliability of data increased. When an electrical cone measures pore pressure through a filter element located on the shoulder part of the cone, it becomes possible to correct the measured cone resistance for the pore pressure acting behind the cone tip (Baligh et al, 1981, de Ruiter, 1981). The corrected cone resistance q_t is calculated by the equation:

$$q_t = q_c + (1 - a)u_2 \quad (2.2)$$

where u_2 = pore pressure acting behind the cone during penetration; a = cone area ratio. Thus, empirical correlations for N_k , established based on uncorrected cone resistance values from an electrical cone before the mid '80s, when pore pressure measurement became possible, may be less reliable.

Some researchers emphasized that N_k is related to a plasticity index I_p , and plotted correlations between N_k and I_p (Lunne et al. 1976, Baligh et al. 1980, Lunne and Kleven 1981, Aas et al. 1986, Rochelle et al. 1988). Baligh et al. (1980) collected data at MIT and at NGI and presented N_k from reference s_u values obtained from field vane tests and I_p (Figure 2.1). Figure 2.1 (a) shows that an average value of N_k is about 14 and that N_k decreases from 18 to 10 as I_p increases from roughly 5 to roughly 50 (Baligh et al. 1980, Lunne and Kleven 1981). Aas et al. (1986) noted that previous researchers did not account for cone area ratios, which increase the uncertainty of correlations based on such data. Aas evaluated field cone test results performed at nine different clay sites and correlated q_c corrected by Eq. (2.2) with average s_u determined in the laboratory (average s_u of triaxial and direct shear tests) as well as s_u from field vane tests. Figure 2.1(b) shows the correlation between N_k based on average laboratory-determined s_u and I_p . The trends of the plots prepared by Aas et al. (1986) are opposite of those of Figure 2.1(a). The cone factor N_k increases linearly with plasticity index from 13 at $I_p = 0$ to 18.5 at $I_p = 50\%$. It was also revealed in their study that N_k values from field vane tests were more variable than values of N_k from lab tests. However, as shown in Figure 2.1 (a) and (b), the scattered

values of N_k do not show trends clear enough to establish a highly reliable correlation between N_k and I_p .

Jamiolkowski et al. (1982) conducted CPTs in three saturated clay deposits having different stress histories, and obtained similar N_k values, between 9 and 11. Lunne et al. (1986) evaluated N_k values on the basis of a series of cone penetration tests in North Sea clay and obtained s_u from anisotropic consolidated undrained (ACU) triaxial tests. They tried to correlate N_k and a function of B_q , the pore pressure ratio. Pore pressure ratio B_q was proposed by Seneset and Janbu (1984):

$$B_q = \frac{u_2 - u_0}{q_t - \sigma_v} \quad (2.3)$$

where u_2 = pore pressure measured between the cone and the friction sleeve, u_0 = equilibrium pore pressure, σ_v = total overburden stress. They reported that N_k tends to decrease from 18 to 9 with increasing B_q . They also noted that N_k varies with OCR, and tried to estimate OCR using B_q . If the data from high OCR clay layers are removed from the suggested graph, the range of N_k for NC clay would be shifted down from the suggested range. They also introduced another type of cone factor, N_{KE} , using a different definition of effective cone resistance q_E . N_{KE} and q_E are defined as:

$$N_{KE} = \frac{q_E}{s_u} \quad (2.4)$$

$$q_E = q_t - (u + \gamma_w h) \quad (2.5)$$

where γ_w = unit weight of water, and h = depth of penetration.

(a)

(b)

Figure 2.1 Correlations between empirical cone factor N_k and Plasticity Index I_p : (a) results from Baligh et al. (1980), Lunne and Kleven (1981) (b) results from Aas et al. (1986).

Rad and Lunne (1988) compiled CPT data from published materials in which consolidated undrained compression triaxial tests were used to find s_u and correlated the data with OCR. They argued that OCR has the strongest influence on the piezocone results. Also, the collected data proved that N_k calculated from either s_{u-CAUC} or s_{u-CIUC} in normally consolidated clay layers yields results similar to those from analytical solutions, which are discussed in the following section.

Stark and Juhrend (1989) compared cone resistance with both UU triaxial results and field vane shear strength. As is shown in Figure 2.2, The average cone factor N_k calculated based on unconsolidated-undrained triaxial test results was 11 with a standard deviation of 1.5. On the other hand, the average N_k based on vane shear tests was 13.

Figure 2.2 Cone factors derived from unconsolidated-undrained triaxial tests and field vane shear tests (Stark and Juhrend, 1989).

2.3. Analytical Models for Cone Resistance

In this section, a review is done of some analytical models for the determination of the cone factor N_k . The difficulty in developing a rigorous model of cone penetration is generally due to large stresses and strains imposed during the penetration process and the complex soil behavior induced from unknown initial soil conditions (Jamiołkowski et al. 1982). Because of these problems, some assumptions to simplify soil behavior, the penetration process, and boundary conditions are essential for any analytical method.

Three general theoretical approaches are commonly used to estimate cone penetration resistance:

- (1) bearing capacity analysis;
- (2) models based on cavity expansion theory;
- (3) strain path methods.

A brief summary and comparison of these methods are given in the following sections.

2.3.1. Bearing Capacity

Because of the similarity between installing a pile and pushing a cone into soil, bearing capacity theory has often been used to illustrate the cone penetration process. Bearing capacity analysis of the cone penetration test is based on the fundamental solution for a strip footing on the surface of an elastic-plastic solid developed by Prandtl (1921), but requires both a shape and depth factor and most require the use of shape factors for circular cone penetration.

The general bearing capacity equation consists of three different terms (Terzaghi 1943, Meyerhof 1951, Brinch Hansen 1970):

$$q_b = cN_c + q_0N_q + \frac{1}{2}\gamma BN_\gamma \quad (2.6)$$

where c = cohesion, q_0 = surcharge load, N_c , N_q , N_γ = bearing capacity factors. On saturated clay, it is generally assumed that failure occurs under undrained conditions. Therefore clays in the failure state are modeled as a material with $c = s_u$ = undrained shear strength and $\phi = 0$. This condition simplifies Eq. (2.6) to the following equation:

$$q_b = s_u N_c + q_0 \quad (2.7)$$

Since this method was derived for strip footings sitting on the surface, shape and depth corrections to N_c are required. Generally depth and shape factors are derived from empirical data or approximate analyses (Meyerhof 1951, Brinch Hansen 1970). Some of the N_k values derived for piles from the method of bearing capacity theory are presented in Table 2.1.

Table 2.1 Cone factors from bearing capacity analysis.

Reference	N_k
Terzaghi (1943)	9.3
Meyerhof (1951)	10.4
Begemann (1965)	9.6
Koumoto and Kaku (1982)	9.6

Salgado et al. (2004) obtained shape and depth factors using a rigorous analysis based on finite-element limit analysis. They computed bearing capacities for strip, circular and square shape footings at various depths and computed shape and depth factors from

these values. According to their results, the range of N_c for deep circular footings is in the 11 ~ 14 ranges according to lower and upper bound analysis.

2.3.2. Cavity Expansion Theory

In the cavity expansion approach, it is assumed that the mobilized cone tip resistance is related to the pressure required to expand a cavity in soil from a radius equal to zero to a radius equal to that of the cone penetrometer. The theory for the expansion of a cylindrical cavity in an elastic, perfectly plastic material, which had initially been proposed by Bishop et al. (1945), was extended by Vesic (1972). He presented approximate solutions for spherical and cylindrical cavity limit pressures and used these solutions to propose bearing capacity factors for deep foundations. He assumed the soil as a linear elastic perfectly plastic material to simplify cavity expansion analysis, and followed the Mohr-Coulomb failure criterion. Expansion of a cavity in soil is illustrated in Figure 2.3. In the figure, the initial cavity radius R_i is expanded to R_u when a uniformly distributed internal cavity pressure reached its limit value.

As pointed out by Salgado (1993), the fact that Vesic's model doesn't account for the effect of dilatancy means that it has a potential for underpredicting limit pressure and, thus, penetration resistance. After Vesic, significant progress was made in developing cavity expansion solutions by adapting improved soil stress-strain models and yield criteria in both clay and sand (Cater et al. 1986, Yu and Houlsby 1991, Salgado et al. 1997, Salgado and Randolph 2001). More specifically, many researchers have related limit pressure solutions to practical values, such as pile end bearing or cone resistances (Randolph et al. 1979, Salgado 1993, Yasufuku and Hyde 1995, Salgado and Randolph 2001). All cone factors N_k derived from cavity expansion solutions depend on the rigidity index I_r of soil. Table 2.2 compares values of N_k derived using different cavity expansion methods for stiffness indices ranging from 50 to 400 (Yu & Mitchell 1998).

Table 2.2 Cone factors N_k derived using different cavity expansion methods (after Yu et al. 1998).

G/s_u	Ladanyi and Johnston (1974) : Rough cone	Vesic (1977) rough cone	Baligh (1975) rough cone	Yu (1993) Smooth cone	Yu (1993) partly rough cone
50	8.3	9.1	15.9	8.5	10.4
100	9.2	10.0	16.6	9.3	11.2
200	10.1	10.9	17.3	10.1	12.0
300	10.6	11.5	17.7	10.6	12.5
400	11.0	11.9	18.0	10.9	12.8

Figure 2.3 Expansion of cavity (after Vesic 1972)

2.3.3. Strain Path Method

Baligh (1975) asserted that soil deformations caused by the installation of a rigid object in the ground are essentially strain-controlled. Based on this concept, Baligh (1985) developed the strain path method to solve problems of deep quasi-static penetration of axisymmetric rigid bodies in saturated clays (e.g., piles, cone penetrometers, samplers, etc.). The basic concept on which this method is based is shown in Figure 2.4. In the method, the continuous penetration of a cone is assumed as a steady-state condition. The soil around a cone is regarded as a steady state of flow passing along a fixed cone penetrometer. This means that the stress and strain fields in the soil are not changed with time from the point of view of the cone tip if homogeneous soil conditions are present. The soil is simplified as a rigid, perfectly plastic material under isotropic conditions. The strain field is obtained by integrating the velocity field along streamlines.

Teh and Houlsby (1991) assumed soil to flow like a viscous fluid and developed N_k by the strain-path finite element method. A simple linear elastic-perfectly plastic model with von Mises yield surface was used for the analysis. The deviatoric stresses were determined by integrating the appropriate constitutive laws along the streamlines. The difficulty of using the finite element method for cone penetration problems is how to simulate the whole expansion on an initially prepared soil mesh. Teh and Houlsby (1991) combined the merits of strain path method, which correctly accounts for steady state flow, with the finite element method, which reliably computes force equilibrium. The expression for N_k derived from the strain-path finite element analysis also includes the effect of rigidity index I_r , cone roughness, and in-situ stress:

(a)

(b)

Figure 2.4 (a) Deformation of square grid during deep cone penetration in saturated clay and (b) soil deformation paths during penetration (Baligh, 1985).

$$N_c = \frac{4}{3} \cdot (1 + \ln I_r) \left(1.25 + \frac{I_r}{2000} \right) + 2.4 \cdot \alpha_f - 0.2 \cdot \alpha_s - 1.8 \cdot \Delta \quad (2.8)$$

$$\text{where } \alpha_f = \frac{\sqrt{3 \cdot \tau_f}}{2 \cdot s_u} : \text{ cone roughness } (0 \leq \alpha_f \leq 1.0)$$

$$\alpha_s = \text{shaft roughness } (0 \leq \alpha_s \leq 1.0);$$

$$\Delta = \frac{\sigma_{v_0} - \sigma_{h_0}}{2s_u} : \text{ initial stress condition}$$

Cone factors N_k calculated using the strain-path-based methods of Baligh (1985) and Teh and Houlsby (1991), with stiffness indices ranging from 50 to 500, are shown in Table 2.3.

Table 2.3 Cone factors derived using strain path methods.

G/s _u	Baligh (1985)	Teh and Houlsby (1991) smooth cone, $\Delta=0$	Teh and Houlsby (1991) smooth cone, $\Delta=0.5$	Teh and Houlsby (1991) rough cone, $\Delta=0.5$
50	9.3	8.4	7.5	9.9
100	10.7	9.7	8.8	11.2
200	12.1	11.3	10.4	12.8
300	12.9	12.5	11.6	14.0
400	13.5	13.5	12.6	15.0
500	13.9	14.4	15.9	15.9

2.4. Rate Effect on CPT

2.4.1. Cone Penetration Rate

The standard rate of penetration for performing the cone penetration test (CPT) is $\pm 20\text{mm/s}$ according to the International Reference Test Procedure (IRTP) and the ASTM standard (ASTM D 5778). This standard penetration rate is specified regardless of soil type. During cone penetration at the standard rate, fully drained and fully undrained conditions prevail for clean sand and pure clay, respectively. For soils consisting of mixtures of silt, sand and clay, cone penetration may take place under partially drained conditions at the standard penetration rate, depending on the ratios of these three broad particle size groups. However, the fact that the penetration rate affects the value of cone penetration resistance q_c for these soils was not taken into account at the time standards were prepared for the CPT. Physically, drainage conditions during penetration are important because, if the penetration rate is sufficiently low for a given soil, the soil ahead of the cone consolidates during penetration, thereby developing larger shear strength and stiffness than it would have under undrained conditions. The closer the conditions are to fully drained during penetration, the higher the value of q_c . Another physical process that is at play for soils with large clay content for penetration under fully undrained conditions is the effect of the rate of loading on shear strength. The higher the penetration rate is, the larger the undrained shear strength s_u is, and the larger the q_c .

These two physical processes (drainage and loading rate effects), with opposite effects on the change of q_c with loading rate, appear in a number of studies in the literature, although a detailed treatment of them is not found. A number of studies (Bemben and Myers 1974, Roy et al. 1982, Campanella et al. 1983, Kamp 1982, Filho and Alencar 1982, Powell and Quarterman 1988) have considered rate effects in CPT testing for both clays and sands. In these studies, comparisons were made between data from field CPTs or penetration tests performed in the laboratory at various penetration rates. However, a conceptual framework supported by experimental results that can be used in the interpretation of CPT results in transitional soils is still not available.

In this section, previous research is briefly summarized and discussed. Some initial experimental efforts were not considered because of unreliable boundary conditions.

2.4.2. Previous Studies

Bemben and Myers (1974) investigated the influence on q_c of penetration rate in slightly overconsolidated clay deposits from about 25m to 30m in thickness with nine different penetration rates between 0.2 and 200 mm/sec. The obtained q_c values versus rate of penetration are shown in Figure 2.5. As shown in the figure, the minimum q_c is obtained at a rate of 2 mm/sec; there is about a 40% increase in q_c as the penetration rate decreases to 0.5 mm/sec, and over 50% when the penetration rate increases to about 200 mm/sec. They presumed that the increase of q_c at low penetration rates was associated with the transition from undrained to drained penetration and argued that both undrained and drained failure conditions were obtained in the range of 0.5 ~ 50 mm/sec. However, it is not possible to define the drainage conditions during cone penetration without either simultaneously measuring excess pore pressure or knowing the consolidation response of the soil in a detailed manner.

Roy et al. (1982) conducted field piezocone penetration tests in sensitive and soft clays with seven different penetration rates varying between 0.5 and 40 mm/sec, and obtained similar measurements to those by Bemben and Myers. The observed rate effect is shown in Figure 2.6 in the form of q_c / σ'_v versus log plot. As shown in the Figure, the minimum ratio q_c / σ'_v was measured approximately at a penetration rate of 2.5 mm/sec. However, simultaneously measured pore pressure results during penetration show stable values as the penetration rate changed from 0.5 mm/sec to 40 mm/sec. Since pore pressures were not observed to drop with decreasing penetration rate, the drainage conditions probably were undrained for all rates. Thus, the change of q_c due to the change of penetration rate in the test is probably not explained by transition from drained to undrained conditions.

Figure 2.5 Influence of rate effect in varved clay (Bemben and Myers 1974).

Figure 2.6 Influence of rate effect in soft clay (Roy et al. 1982).

Campanella et al. (1982) investigated the penetration of silty soils with 4 different rates (from 0.25 mm/sec to 20 mm/sec), with partially drained conditions possibly existing at the low penetration rate. Measured pore pressure helped to determine the transition point from undrained to partially drained conditions. The observed penetration was essentially undrained from a penetration speed of 20 mm/sec to about 1 mm/sec, and measured q_c values in this range were almost the same. As the penetration speed was progressively decreased below 1 mm/sec, the measured pore pressure during penetration decreased and a corresponding increase was observed for q_c and f_s .

Filho and Alencar (1982) carried out field CPTs with 3 different penetration rates: 15 mm/sec, 5 mm/sec and 0.5 mm/sec. The obtained results showed that a penetration rate of 0.5 mm/sec led to a noticeable reduction in the excess pore pressure and about a 60 % increase in effective cone tip resistance. However, they did not provide detailed properties of the soil at the test site.

Powell and Quarterman (1988) studied the effects of penetration rate at four sites with three different cone velocities (0.17 mm/sec, 1.67 mm/sec, and 16.7 mm/sec). They argued that rate effects are clearly evident in the clay layer and observed a 10% decrease in cone resistance over the first ten-fold reduction in velocity. However, it is likely that all of the test results were obtained under undrained conditions, and the change in measured q_c is possibly due to viscous effects in the clays. The rate effect due to viscosity of clayey soils is explained in the following section.

In summary, almost all previous studies tried to investigate the rate effects in the CPT by data from either the field or calibration chambers. But the correlations between penetration rates and cone resistance were developed without full characterization of soil properties or enough consideration of drainage conditions.

2.4.3. Framework for Rate Effect Consideration

Generally it is assumed that, for clean sand, drained behavior prevails during cone penetration at the standard rate of 20 mm/sec. In contrast, it is assumed that penetration in clays takes place under fully undrained conditions at that penetration rate. In some intermediate soils, cone penetration would take place under partially drained conditions at the standard penetration rate. When the drainage condition changes from undrained to partially drained, the soil ahead of the cone starts to consolidate. Thus q_c increases due to the increase in soil strength around the cone tip.

The drainage condition during cone penetration is closely related to the coefficient of consolidation of the soil. Mcneilan and Bugno (1985) suggested that undrained response would take place if the permeability k were less than 10^{-6} cm/sec, and partially drainage response would be observed if the permeability were between 10^{-6} cm/sec and 10^{-3} cm/sec. Campanella and Robertson (1988) also suggested that the soil permeability required for undrained conditions is 10^{-7} cm/sec or less. They suggested that the partial drainage range is between 10^{-7} cm/sec and 10^{-4} cm/sec. However these criteria do not appear to have been based on detailed testing programs or rigorous analysis.

It was recently suggested through centrifuge penetration testing with various penetrometers in Australia that the cone resistance q_c and the drainage condition during cone penetration in clayey soils depends on the normalized penetration rate V . Normalized penetration rate depends on the rate of penetration, the coefficient of consolidation, and the cone diameter. The appropriate V to analyze the degree of consolidation of soil around the cone during penetration is:

$$V = \frac{v \cdot d}{c_v} \quad (2.9)$$

where v = cone velocity; d = cone diameter; c_v = coefficient of consolidation (Finnie and Randolph 1994, House et al. 2001, Randolph and Hope 2005). Several penetration tests were performed in centrifuges with various penetrometers and penetration rates (Finnie

and Randolph 1994, Randolph and Hope 2005). Finnie and Randolph (1994) performed centrifuge tests with circular foundations in silty sand and silt having c_v values of $1 \times 10^{-3} \text{ m}^2/\text{s}$ and $5 \times 10^{-5} \text{ m}^2/\text{s}$, respectively. The results represented in a q_c / σ'_p versus $\log V$ plot revealed that the transition from drained to partially drained occurs at a V of about 0.01, while the undrained limit is about 30.

The ratio of base resistance in the silt under drained conditions to that under undrained conditions was high, around ten. Penetration tests with a cylindrical T-bar penetrometer conducted by House et al. (2001) suggested a rather narrow transition range between drained and undrained conditions, approximate limits of $V < 0.1$ for drained conditions, and $V > 10$ for undrained conditions. In their tests, the tip resistance under drained conditions was about 3.5 times the resistance under undrained conditions. Tests performed with a cone penetrometer by Randolph and Hope (2005) showed only the transition point between undrained and partially drained conditions, which fell around $V = 20$. The values of q_c are plotted in Figure 2.7, as a function of V . Also shown in Figure 2.8 is a plot report by House et al. (2001) based on unpublished data of Watson and Sumasa (2000). However, it should be noted that the centrifuge CPT results are not as reliable as field values because it is unrealistic to employ an extremely small scaled down penetrometer in high centrifuge acceleration (Tani and Craig 1995) and possible scale effects. Besides, estimation of c_v in the centrifuge test is not simple because the viscosity of water as a pore fluid becomes low at high levels of centrifugal acceleration.

If undrained conditions are obtained at high penetration rates in low permeability clayey soils, soil shearing rate effects should be considered. Loading rate effects (which may be attributed to soil "viscosity"), were studied by several researchers (e.g., Richardson and Whitman 1963, Vaid and Campanella 1977, O'Reilly et al. 1989). It is known that the shear strength of clay increases with loading rate; however, only a small increase in the shear strength of sand is observed with changes in the loading rate. O'Reilly et al. (1989) performed a series of undrained triaxial compression tests at various strain

rates and showed that, for the soil they studied (a silty clay), the strength increased 15 % for every ten-fold increase in strain rate. Thus, if the cone penetration test is performed in clayey soil under completely undrained conditions, cone resistance, which is related to the soil strength, depends on the penetration rate. As the cone penetration rate increases under undrained conditions, the viscous resistance of clayey soil will lead to an increase of q_c .

Figure 2.7 Variation of $q_{bL}/q_{bL,min}$ with normalized penetration ratio.

Tani and Craig (1995) performed miniature cone penetration tests on homogeneous clayey soils using a centrifuge, and proposed the following relationship between q_c and penetration rate v .

$$q_c = q_c^* \left\{ 1.0 + 0.1 \cdot \log \left(\frac{v}{v^*} \right) \right\} \quad (2.10)$$

where q_c^* = the cone resistance at a reference penetration rate v^* . This equation indicates that cone resistance q_c increases 10 % for every ten-fold increase in penetration rate v . Figure 2.8 shows the variation of cone resistance due to such rate effects with the logarithm of penetration rate.

Figure 2.8 Rate effect on undrained condition (Tani and Craig, 1995).

2.5. Summary

The evaluation of undrained shear strength s_u of clayey soil has been one of the earliest and most important applications of the cone penetration test. Knowledge of the cone factor N_k is essential for reliable estimation of s_u from q_c . Numerous attempts have been made by researchers to develop N_k values by empirical approaches or by theoretical solutions. The empirical approach to N_k determination has traditionally been to perform the CPT, and compare the values with s_u obtained from lab test or vane test. Values of N_k from empirical efforts were in the range of 10 to 20.

The general theoretical approaches commonly used to estimate N_k are the bearing capacity method, cavity expansion theory, and the strain path method. Rigidity index I_r is sometimes used as a factor in estimating N_k in the methods based on cavity expansion theory and strain path analysis. The values of N_k suggested by these methods are mainly between 8.5 and 13 for stiffness indices ranging from 50 to 400.

Several studies have considered rate effects on q_c in both clays and sands by comparison of field CPT data performed with various penetration rates, but a consensus on what the rate effects are has not been reached. Recently performed centrifuge penetration tests with various penetrometers suggested some basic criteria for consideration of drainage effects during penetration.

CHAPTER 3. FIELD CONE PENETRATION TEST

3.1. Introduction

The primary purpose of the field cone penetration testing program in this research was to clarify the rate effect on the cone tip resistance due to the soil type in the field and investigate the effects of drainage conditions during penetration on q_c by varying the penetration rate and the type of soil. In addition, if q_t is obtained under undrained conditions, it can be correlated to undrained shear strength.

Two sets of field CPTs were conducted at two sites in the state of Indiana, US. The sites were carefully chosen based on the boring log database of the Indiana Department of Transportation (INDOT). Soil profiles containing a fairly homogeneous and thick clayey soil layer (with sufficient amounts of sand or silt) with values of coefficient of consolidation c_v that are not as low as that of pure clay were selected. For such sites, CPTs performed at slow penetration rates allow identification of transition from undrained to partially and, in some cases, fully drained conditions. Additionally, only soil layers located below the groundwater level were considered, so that the data are for fully saturated conditions. The CPTs were performed at various velocities, ranging from 20 mm/s to 0.01 mm/s, at the two test sites. One site is located in Carroll County; the other, in Jasper County.

3.2. Site 1: Carroll County (SR 18)

The first test site is located near the west side of a bridge over Bachelor's run on State Road 18 in Carroll County, Indiana. The test area is 30m from the center line of SR18, and 5m from the embankment of Bachelor's run. In-situ testing included 6 cone penetration tests and 2 drillings for thin-wall tube sampling. Cone penetration tests were performed in February and March of 2003, and undisturbed samples were taken in June of 2003. A layout of the testing done at the site is given in Figure 3.1.

The stratigraphy of the SR18 test site, as identified from the CPTs and soil boring results, indicated the occurrence of clayey silt from 5.2m to 10.5m. The groundwater was encountered at approximately 4.5 m from the ground surface. The soil profile and CPT results for the SR18 test site are shown in Fig. 3.2. CPTs were performed at various rates in two of the clayey silt layers: i) from 7.4 m ~ 8.4 m (Layer 2) and ii) 9.2 m ~ 10.2 m (Layer 1). The CPTs were performed at a center-to-center distance of 1m to minimize the effects that a previous penetration test might have on any given penetration test.

3.2.1. Experimental Test Program

The main objective of the experimental program is to evaluate the mechanical characteristics of the soil; consequently, CPT data will be analyzed using this detailed information. The performed experimental tests included index tests for basic soil properties, one-dimensional consolidation, and triaxial compression tests. Since soil consolidation properties and undrained shear strengths are essential parameters for the research, consolidation and shear tests were performed. For the one-dimensional consolidation and triaxial tests, collected undisturbed thin-walled tube samples were used. All tubes were carefully sealed in the field and stored in a moisture room until used to minimize any moisture losses. A detailed description of the testing methods and results are presented in the following sections.

3.2.1.1. Soil Index and Basic Property Tests

Grain size distributions for the two soil layers are shown in Figure 3.3. For the size distribution, sieve analyses and hydrometer tests were performed. The results of the index tests are summarized in Table 3.1. The clays at 9.7m depth have a liquid limit (LL) of 26.3% and a plastic limit (PL) of 19.5%. The soil in 7.7m depth has LL = 35 %, PL = 19 % and $I_p = 16$ %.

(a)

(b)

Figure 3.1 (a) View of the test site and (b) layout of cone penetration test locations.

Figure 3.2 CPT Results at SR-18 site

Table 3.1 Summary of laboratory index testing

Depth (m)	% Sand (2 - 0.075mm)	% Silt (0.075 - 0.002mm)	% Clay (Below 0.002mm)	W (%)	LL (%)	PL (%)	I _p (%)
7.7	4.5	71.5	24.0	28.1	35.1	19.0	16.1
9.7	12.1	76.8	11.1	23.0	26.3	19.5	6.8

Figure 3.3 Grain size distributions of the soils at 7.7m and 9.7m depth.

3.2.1.2. Consolidation Tests

Conventional one-dimensional consolidation tests were performed to obtain the coefficient of consolidation c_v and to evaluate the over-consolidation ratio (OCR) of the clayey silt layer. Three tests, two on samples from 9.6m and 9.9m in layer 1 and one on a sample from 7.7m in layer 2, were carried out. The tests were conducted according to the consolidation test procedure as described in ASTM D 2435. The soil specimens were trimmed carefully by a cutting ring connected to a consolidation ring with the internal surfaces in alignment to reduce any disturbance. The consolidation ring used for the test has a diameter of 63.5 mm and a height of 25.4 mm. The inside of the ring was lubricated with oil to minimize side friction between the ring and the soil specimen. Specimens were loaded in 8 increments up to a maximum applied vertical stress of 1.6 MPa. An LVDT and a data acquisition system were used to obtain high-resolution settlement readings over time.

Figure 3.4 shows specimen displacement versus square root of time plots of two samples at 9.6 m and 9.9 m for a vertical pressure increment from 50 kPa to 100 kPa. Values of c_v at each load increment step were calculated by the square-root-of-time method. The measured values of c_v at 9.6m and 9.9m are shown in the semi-log plots of c_v versus σ'_v in Figure 3.5. Displacement versus square-root-of-time plots of a sample at 7.7 m (layer 2) is shown in Figure 3.6 for vertical pressure increment from 25 to 50 kPa and 50 to 100 kPa. The plot of c_v versus σ'_v at 7.7m is shown in Figure 3.7. Values of c_v for each load increment are summarized in Table 3.2. Semi-log plots of Settlement versus vertical stress are given in Figure 3.8. The effective preconsolidation stress (σ'_p) was determined for each depth using Casagrande's method (1936) (see values in Table 3.3). The calculated overconsolidation ratios at 9.6m and 9.9m show that layer 1 is a normally consolidated layer.

Table 3.2 c_v (cm²/sec) for layers 1 and 2.

Depth	12.5 kPa	25 kPa	50 kPa	100 kPa	200 kPa	400 kPa	800 kPa
7.7m	0.00666	0.00618	0.00837	0.00582	0.00351	0.00264	0.00301
9.6m	0.0281	0.0356	0.0439	0.0405	0.0539	0.0613	0.0677
9.8m	0.0479	0.0633	0.0599	0.0654	0.0727	0.0702	0.0949

Table 3.3 Effective preconsolidation stress σ'_p and OCR

Depth	7.7m	9.6m	9.9m
Effective preconsolidation stress (σ'_p) (kPa)	103	140	160
Vertical effective stress (σ'_v) (kPa)	113	133	135
OCR	0.91	1.05	1.18

(a) 9.6 m

(b) 9.9 m

Figure 3.4 Specimen displacements versus square root of time for Layer 1 (pressure increment from 50 kPa to 100 kPa).

Figure 3.5 Semi-log plots of c_v versus σ'_v (layer 1).

(b) 50-100 kPa

Figure 3.6 Specimen displacements versus square root of time (7.7m, Layer 2).

Figure 3.7 Semi-log plots of c_v versus σ'_v (7.7m, layer 2).

Terzaghi et al. (1996) indicated that a substantial decrease of c_v , caused by the change in m_v (the change of permeability is relatively small), is typically observed in clays when the soil passes from the recompression into the normal compression range. The plot of c_v versus σ'_v for the sample of 7.7m in Figure 3.7 is in good agreement with this concept. In this graph, c_v is maximum for a vertical pressure up to 50 kPa and shows an abrupt decrease when the consolidation stress exceeds the preconsolidation stress (80 kPa). In contrast, the c_v plots of layer 1 in Figure 3.5 show only gradual c_v increases with the load increments.

3.2.1.3. Triaxial tests

The purpose of the isotropically consolidated undrained triaxial compression tests (CIUC) was to provide undrained shear strength data of soil samples from layers 1 and 2. A total of 3 triaxial tests were performed on the collected undisturbed samples of the two layers. For the triaxial tests, a CKC automated static triaxial testing device was used. In the CKC, the axial load is measured with a load cell attached to the rod of a pneumatic pressure loading system, and axial deformation with an LVDT. Connected sensitive differential pressure transducers measure the volume change of the specimen, confining stress, and effective stress.

(a) 7.7m

(b) 9.6m

(c) 9.9m

Figure 3.8 Semi-log plots of settlement versus vertical stress curves.

Based on the field test results, the locations from which test specimens were obtained were carefully selected. The typical specimen was 71 mm in diameter and about 150 mm in height. The specimens were subjected to a back pressure of 300 kPa for 24 hours, and if the degree of saturation checked by employing the Skempton B-value check exceeded 0.95, saturation measures were taken. After saturation, the specimens were isotropically consolidated by applying effective confining stress. The mean stress at the depth where the sample was collected was used as the confining stress. Shearing was performed at a constant rate between 0.02 % and 0.04 % per minute, with specific rates being decided from the consolidation properties of the soil being tested. The specimen was saturated by backpressure saturation. The CU-triaxial test results are summarized in Table 3.4.

Table 3.4 Summary of triaxial test results.

Depth (m)	Soil Layer	σ'_v (kPa)	σ'_m (kPa)	s_u (kPa)
7.8	2	114	76	57.5
9.5	1	131	87.3	60.5
9.8	1	134	89.3	62.1

3.2.2. Cone Penetration Test Program

All CPT soundings were done using a standard cone with a projected area of 10 cm² and a tip apex angle of 60° and a side friction sleeve with a surface area of 150 cm². It was manufactured by Hogentogler. Pore pressure was measured through a filter element placed between cone tip and sleeve. The cone has an area ratio of 0.8, so the corrected total cone resistance q_t is given by Eq. (2.2):

$$\begin{aligned} q_t &= q_c + u_2(1 - a) \\ &= q_c + 0.2u_2 \end{aligned} \quad (3.1)$$

The procedure followed for the cone penetration tests are in agreement with ASTM D 5778, except for the penetration rate, which was varied. A total of six CPT soundings were conducted at the site. Soundings were performed at intervals of a meter to evade interference or any effect from previous soundings. Also two boreholes were drilled after cone penetration tests were done to obtain undisturbed soil samples for lab tests. The field test locations are shown in Figure 3.1. The total sounding depths for each CPT was about 10.5 m. Various penetration rates were used in the two test layers, 7.4 - 8.4 m (layer 2) and 9.2 - 10.2 m (layer 1). The penetration rates for the penetration tests are summarized in Table 3.5.

Table 3.5 Penetration rates.

Test number	Layer 1 (9.2 - 10.1m)	Layer 2 (7.5 - 8.4m)
CP- 1	20 mm/sec	20 mm/sec
CP- 2	0.2 mm/sec	3 mm/sec
CP- 3	1 mm/sec	1 mm/sec
CP- 4	0.1 mm/sec	0.2 mm/sec
CP- 5	0.05 mm/sec	20 mm/sec
CP- 6	20 mm/sec	0.05 mm/sec

In order to obtain satisfactory pore pressure response during a piezocone test, complete saturation of the piezocone is essential. Small air bubbles entrapped in the filter and inside the cone would affect the maximum pore pressure and cause a time lag when the cone advances from a sand layer to a clay layer, where the cone penetration would generate large excess pore pressures. To achieve complete saturation, the filter element was saturated by applying a vacuum pressure first and then soaking it in a glycerin and water mixture. A funnel was placed over the cone and filled with glycerin and de-aired water solution. Finally, the filter element and cone were assembled submerged in the funnel, and covered well with a membrane filled with the glycerin and water solution until the test was started.

3.2.3. Test Results

Figure 3.9 shows cone resistance profiles from the 6 cone penetration tests between 6 m and 10.5 m as the scheduled penetration rates in Table 3.5. As shown in the figure, the values of cone resistance present good repeatability for the same penetration rates of 20 mm/sec (6 m - 7.4 m and 8.4 m - 9.2 m). This repeatability also demonstrates the homogeneity of the soil layers. The correlation of q_t and penetration rate is analyzed in detail in the following sections.

3.2.3.1. Layer 1 (9.2m-10.2m)

The CPTs were performed at five different penetration rates ($v = 20, 1, 0.2, 0.1$, and 0.05 mm/s) in the clayey silt between 9.2 m and 10.2 m. Fig. 3.10 shows q_t profiles (q_t is the cone resistance corrected for the pore pressure behind the cone tip) obtained from the tests performed at the various penetration rates considered. As shown in the figure, values of cone resistance for $v = 20$ mm/s and $v = 1$ mm/s were almost the same (around 0.8 MPa).

If we compare the cone tip resistance profiles with the corresponding excess pore pressure profiles, it is clear that the main reason for the increase in cone tip resistance with

decreasing penetration rate is the change in drainage condition. Measured q_t and excess pore pressure values at each velocity are shown at Figure 3.11 (a)-(e). The filter is located in the shoulder of the cone, and is thus not suitable for representing the exact drainage condition of soil around cone tip during penetration (the measured pore pressure varies with the location of the filter element. Robertson et al. 1986); however, it does give an indication of what the drainage conditions are around the cone tip.

As shown in Figure 3.10 and Figure 3.11(a) and (b), values of cone resistance for velocities of 20 mm/sec and 1 mm/sec were almost the same (around 0.8 MPa), but the excess pore pressure for 1 mm/sec decreased to an average 210 kPa, compared to an average 270 kPa for 20 mm/sec. Considering the cone resistance for 20 mm/sec and 1 mm/sec penetration rates, there is no apparent 'rate effect'. The decrease in the excess pore pressure at 1 mm/sec velocity, in contrast, indicates that partially drained conditions are in effect around the cone tip. In this range, the increment of cone resistance due to the change in drainage conditions is small and compensated for by the decrease in pore pressure acting on the surface of the cone tip. The increase in q_t due to the change of drainage conditions appears clearly for velocities less than 1 mm/sec. With decreasing cone velocity below 1 mm/sec, q_t increases significantly and excess pore pressure decreases. Cone resistance at the lowest velocity of 0.05 mm/sec was about 2 MPa, 2.5 times larger than the cone resistance for 20 mm/sec. Even with the lowest velocity (0.05 mm/sec), partially drained conditions are still in effect because the measured pore pressure at 0.05 mm/sec was around 65 kPa, and this value is still greater than the hydrostatic pressure of 45 kPa at that depth.

The q_t and excess pore pressure under partially drained conditions measured for 0.2 mm/sec, 0.1 mm/sec, and 0.05 mm/sec (Figure 3.11(c), (d), and (e)) fluctuate. This is because, under partially drained conditions, q_t and excess pore pressure undergo rapid change even with small changes in consolidation parameters of the surrounding soils. In other words, q_t and excess pore pressure values are sensitive to changes in the soil drainage rate. Therefore, the fluctuation of q_t and excess pore pressure in Figure 3.5(c)-(e) implies that the consolidation parameters of the soil fluctuate slightly with depth.

Figure 3.9 Cone tip resistances measured at various penetration velocities for clayey silts (6m-10.5m).

The average values of q_t , pore pressure, and f_s versus cone penetration rates are shown at Figure 3.12. Average q_t at 0.2 mm/sec velocity increased about 70 % as it dropped from 1 mm/sec, and q_t at 0.05 mm/sec increased up to 2.3 times the value at 20 mm/sec in velocity.

Figure 3.10 Cone tip resistances with various velocities in layer 1 (9.2 m - 10.2 m).

Generally it is known that the sleeve friction measurement of a cone does not give consistent results during cone penetration (Lunne et al, 1986). However, the measured sleeve friction in layer 1 seems to be reliable. The values of f_s in layer 1 clearly show a change as the cone velocity decreases. It gradually increased from 10 kPa to about 30 kPa (Figure 3.12).

(a) Penetration rate: 20 mm/sec

(b) Penetration rate: 1 mm/sec

(c) Penetration rate: 0.2 mm/sec

Figure 3.11 q_t and pore pressure results with varying penetration velocities.

(d) Penetration rate: 0.1 mm/sec

(e) Penetration rate: 0.05 mm/sec

Figure 3.11 q_t and pore pressure results with varying penetration velocities (continued).

Figure 3.12 Effect of penetration rate on q_t , pore pressure, and f_s (9.2m – 10.2m depth, SR 18).

3.2.3.2. Layer 2 (7.4 m - 8.4 m)

CPTs were performed at five different penetration rates ($v = 20, 3, 1, 0.2$, and 0.05 mm/s) in the clayey silt between 7.4 m and 8.4m. Figure 3.13 shows the q_t profiles with various penetration rates ranging from 20 mm/sec to 0.05 mm/sec in layer 2. Measured q_t and excess pore pressure values at each velocity are shown at Figure 3.14 (a)-(e). Average values of q_t , pore pressure, and f_s versus cone penetration rates are shown in Figure 3.15. For penetration rates in the range between 20 mm/s and 0.1 mm/s, penetration seems to occur under undrained conditions. The average q_t for a penetration rate between 3 mm/s and 0.2 mm/s was about 0.5 MPa. As v dropped to 0.05 mm/s, the average q_t increased abruptly to 1 MPa. The excess pore pressure decreased from an average of 230 kPa for penetration rates in the range between 0.2 and 20 mm/s to about 110 kPa for $v = 0.05$ mm/s. Considering the changes in q_t and pore pressure, the transition from undrained to partially drained conditions occurred around a penetration rate of 0.1 mm/s.

Figure 3.13 Cone tip resistances versus penetration velocity in layer 2 (7.5m - 8.4m).

Figure 3.14 q_t and pore pressure results with varying penetration velocities in Layer 2.

(d) Penetration rate: 0.2 mm/sec

(e) Penetration rate: 0.05 mm/sec

Figure 3.14 q_t and pore pressure results with varying penetration velocities in Layer 2 (Continued).

Figure 3.15 Effect of penetration rate on q_t , pore pressure, and f_s (7.4m – 8.4m depth, SR 18).

Excess pore pressure decreased from an average 230 kPa for 0.3 - 20 mm/sec to about 110 kPa for 0.05 mm/sec velocity (Figure 3.14 and 3.15). Even at the lowest speed in the tests, penetration at full drainage was not observed. Since c_v of this layer is lower than that of layer 1, the rate effect caused by a change in the drainage condition is observed for a lower than for layer 1.

As discussed in the previous chapter, increases in cone resistance due to increases in penetration rate have been reported (e.g., Tani and Craig 1995, Powell and Quarterman 1988) for field and calibration chamber CPTs performed under undrained conditions (at fast penetration rates). Since cone resistance is directly related to the undrained shear strength s_u of the clay, the same loading rate effects observed in the laboratory for s_u can be expected to influence q_t measurements. Accordingly, cone resistance measured under undrained conditions is expected to increase slightly as a result of the increase in s_u caused by penetration rate increases. Miniature cone test results reported by Tani and Craig (1995) showed that cone resistance increased by 10 % for every ten-fold increase in the penetration rate range between 0.1 mm/s and 5 mm/s on clay till soils. Powell and Quarterman (1988) also reported a 10 % increase of cone resistance measured in field CPTs in clay for an increase in penetration rate from 1.7 mm/s to 16.7 mm/s.

CPTs performed under undrained conditions (0.2 mm/s - 20 mm/s) for the clayey silt between 7.4 m and 8.4m showed viscous effects at high penetration rates. The average q_t at 20 mm/s was 0.65MPa, 30 % higher than q_t ($q_t = 0.5$ MPa) at 3 mm/s. Between the penetration rates of 3 mm/s and 0.2 mm/s, the q_t values were nearly the same.

3.3. Site 2: Oliver Ditch Site (SR 49)

The second set of field cone penetration tests was performed at the site where field pile load tests were also conducted. This site is located on the north side of Oliver ditch on state road 49 in Jasper County, Indiana. The test site described here was part of

the pile load test project planned and performed by Salgado et al. (2004). Prior to the installation of the main piles and reaction piles at the site, 7 CPTs and 4 borings were made to delineate the soil profile of the site. Cone resistance, friction resistance, and pore pressure measured during CPTs in the test layer are shown in Figure 3.16.

A testing program was designed and executed for studying the rate effect for the homogeneous silty clay layer located between depths 12.5m - 14.5m. CPT profiles of the layer are shown in Figure 3.16. The homogeneous silty clay layer is indicated by constant q_t and pore pressure profiles in Figure 3.16, as well as by a continuous soil boring. Cone penetration tests with various penetration speeds, 20 mm/sec, 2 mm/sec, 0.5 mm/sec, 0.1 mm/sec, 0.02 mm/sec and 0.01 mm/sec, were performed between 13m-14m depth, in the middle of the silty clay layer.

3.3.1. Experimental Test Results

A series of laboratory tests were performed to provide reference soil properties for the soil layer in which the penetration tests were performed. The same laboratory test program used for site 1 was followed. The experimental tests included index tests for soil basic properties, one-dimensional consolidation, and triaxial shear tests. As shown by the grain size distribution of the layer in Figure 3.17, the soil consists of 15 % sand, 64 % silt, and 21 % clay. The natural water content of the soils is about 23 % and the liquid limit and plastic limit are 21 % and 12 %.

A consolidation test was performed in exactly the same sequence explained in section 3.2.1.1. The measured values of c_v are shown in the semi-log plots of c_v versus σ'_v in Figure 3.18, and summarized in Table 3.6. The coefficient of consolidation c_v at the geostatic stress of the test layer (100 kPa) is 0.00354cm²/sec. A triaxial test was also performed following to the same sequence explained in section 3.2.1.2. The CU-triaxial test results are summarized in Table 3.7.

Figure 3.16 Profiles of q_t , f_s , pore pressure of CPTs at the SR 49 test site.

Figure 3.17 Grain size distributions of the soils in the test layer (SR 49).

Figure 3.18 Semi-log plot of c_v versus σ'_v at 12.6m depth (SR49).

Table 3.6 c_v versus σ'_v at 12.6 m depth.

σ'_v	12.5 kPa	25 kPa	50 kPa	100 kPa	200 kPa	400 kPa	800 kPa
c_v (cm ² /sec)	0.00124	0.00219	0.00530	0.00354	0.00374	0.00617	0.00830

Table 3.7 Summary of a triaxial test result.

Depth (m)	Soil Layer	σ_v (kPa)	σ_m (kPa)	s_u (kPa)	q_t (MPa)	N_k
12.8	silty clay	133	88.7	102	1.34	11.8

3.3.2. Test Results

CPTs were performed at six penetration rates (20, 2, 0.5, 0.1, 0.02, and 0.01 mm/s) in the middle of the silty clay layer located between depths of 13.0 m and 14.0 m at the Oliver ditch site (SR 49). Fig. 3.19 shows average values of q_t , pore pressure, and f_s versus cone penetration rates.

The detailed penetration results for each penetration rate are shown in Figure 3.22(a) through (e). Average values of q_t , pore pressure, and f_s versus varying cone penetration rates are shown in Figure 3.23. As v was reduced from the standard rate of 20mm/s, the cone resistance decreased very slightly (due to the effects of viscosity) before starting to increase for penetration rates below 0.1mm/s because of increased drainage. As v was reduced from 0.1 mm/s to 0.02 mm/s, the average q_t increased from around 1.4 MPa to 2.0 MPa. Then, q_t increased steeply to 3 MPa when v was further decreased to 0.01 mm/s. Also, the excess pore pressure decreased from an average of 600 kPa for penetration rates in the range from 20 to 0.1 mm/s to around 240 kPa for $v = 0.01$ mm/s.

Figure 3.19 Cone tip resistance with various velocity in layer 1 (9.2m-10.2m).

Figure 3.20 q_t and pore pressure results with varying penetration velocities.

(d) Penetration rate: 0.1 mm/sec

(e) Penetration rate: 0.02 - 0.01 mm/sec

Figure 3.20 q_t and pore pressure results with varying penetration velocities (Continued).

Figure 3.21 Effect of penetration rate on q_t , pore pressure and f_s (SR 49).

3.4. Interpretation of CPT Results Considering Normalization of the Cone Resistance and of the Penetration Rate

Two sets of field cone penetration tests at two sites were conducted at various penetration velocities. The increment of cone resistance due to the change in drainage condition from undrained to partially drained was observed in three soil layers. In order to compare the results obtained from different soil layers having different properties, the test results must be normalized. As discussed in chapter 2, the degree of consolidation during penetration is properly considered by using the normalized penetration rate V .

In this study, the values of c_v used to calculate V are the average values obtained from oedometer tests for two loading stages close to the vertical effective stress for the layer in which measurements were obtained (Table 3.8). The values of the normalized cone resistance q_t / σ'_v obtained for the two test sites considered are plotted as a function of $\log V$ in Fig. 3.22(a). With the normalization, the values of q_t / σ'_v drop with increasing V until $V \approx 4$ and then increase slightly with increasing V . Below that point, the normalized cone resistance increases linearly with decreasing $\log$ of V .

The effect of the cone penetration rate on the excess pore pressure measured is shown in Fig. 3.22(b) as a function of $\log V$. In this graph, the excess pore pressure is normalized with respect to the maximum value of excess pore pressure measured in a given soil layer. According to this figure, the transition from undrained to partially drained penetration occurs at about $V \approx 10$.

Table 3.8 Averaged values of c_v for calculation of V .

Test layer	SR18 (9.5 m - 9.8 m)	SR18 (9.8 m – 10 m)	SR18 Layer 2	SR 49
c_v (cm ² /sec)	0.0472	0.0691	0.00467	0.00364

(a)

(b)

Figure 3.22 Plots of (a) normalized cone resistance and (b) normalized excess pore pressure versus normalized penetration rate.

The true transition point between undrained and partially drained penetration should be decided by observations of pore pressure and not q_t . According to Fig. 3.22(b), this transition occurs for $V \approx 10$. The range between the minimum q_t in Fig. 3.22(a) ($V \approx 4$) and $V \approx 10$ is an "offset range" within which q_t would tend to drop because it approaches undrained conditions but would tend to increase because loading rate effects start taking place. From a practical standpoint, if the goal is to determine the value of V at which penetration resistance stops dropping, then the $V \approx 4$ read from the q_t plot may be of greater interest.

CHAPTER 4. CALIBRATION CHAMBER CONE PENETRATION TESTING

4.1. Introduction

Calibration chamber tests are useful for the development of empirical correlations between soil properties and in situ test results, such as those obtained with the CPT, as well as for providing data for validating theories. Given that homogeneous samples can be prepared in the calibration chamber and that the stress state of the soil sample in the chamber can be controlled, calibration chamber tests offer many advantages over field tests. Uncertainties of in situ test results are related to factors such as lack of soil homogeneity and absence of knowledge of the soil in situ stresses and stress history.

Calibration chamber tests were performed as part of this study (with a miniature cone to minimize boundary effects) with the main objective of investigating some key aspects of cone penetration in clayey soils and their application to both the determination of undrained shear strength from CPT measurements and the estimation of pile load capacity from cone resistance. In particular, the study focused on rate effects due to drainage conditions (and definition of the limiting rates as drainage conditions change from undrained to partially drained, and partially drained to fully drained) and on the correlation between the cone resistance and undrained shear strength.

The following aspects of preparing and performing the calibration chamber tests are presented:

- (1) determination of soil mixing ratio for the chamber specimens;
- (2) flexible wall permeability tests for the determination of c_v of soil mixtures;
- (3) Overview of the calibration chamber system;
- (4) summary of the test procedure for the cone penetration test in the calibration chamber.

4.2. Specimen Mixing Ratios

4.2.1. Range of c_v for the Specimens

In order to evaluate CPT rate effects in clayey soils, cone penetration speeds in the calibration chamber tests must cover the whole range of expected drainage conditions (from undrained to fully drained conditions). The hydraulic-pushing jack system used for cone penetration in the Korean calibration chamber allows precise control of the penetration rate within the range from 20 mm/s to 0.01 mm/s. The CPTs performed at the fastest speed of 20 mm/s should simulate undrained conditions, while those performed at 0.01 mm/s, the lowest speed, should simulate drained conditions.

For the field CPTs performed in this research, the measured values of V that correspond to the transition from fully undrained to partially drained conditions was observed to be between 4 and 10 in the case of clayey silt. According to Finnie and Randolph (1994), House et al. (2001), and Randolph and Hope (2005), the transition from fully undrained to partially drained conditions obtained from centrifuge tests is reported to be between $10 < V < 30$.

At the test planning stage, in order to decide the clay-sand mixing ratio to use for the calibration chamber test samples, a value of V of 60 (twice as high as the upper limit of 30 suggested in the literature) was assumed to guarantee coverage all the way up to fully undrained penetration. Since the miniature cone diameter is fixed (cone diameter = 11.3 mm) and the range of the cone velocity is also set by the equipment capability (20 mm/s to 0.01 mm/s), the soil samples had to have appropriate c_v values based on the limiting values of V . Flexible-wall permeability tests were performed to estimate the values of c_v for the soil mixtures considered initially. Tests were conducted on samples containing between 10 and 30% clay and 90 and 70% sand. Based on the obtained values of c_v , the values of V for the tested samples were then calculated and the mixing ratios for two specimens were chosen. Detailed test procedures and results of the flexible wall permeability tests are described in section 4.3.

4.2.2. Soil Fabric

It has been recognized (e.g., Thevanayagam, 1998; Salgado et al. 2000, Carraro et al. 2003) that up to a certain value of fines content, the finer particles either do not actively participate in the transfer of contact friction forces or contribute in a small way. As the fines content increases, a fines content will be reached for which the fines, on average, separate adjacent sand particles (Salgado et al. 2000). The concept of the skeleton void ratio e_{sk} is frequently used to determine the fines content for which this happens (Kuerbis et al. 1988, Thevanayagam, 1998, Salgado et al. 2000). If it is assumed that the specific gravity of the fines and sand particles are the same, the e_{sk} can be defined as:

$$e_{sk} = \frac{e + f}{1 - f} = \frac{e + 1}{1 - f} - 1 \quad (4.1)$$

where e = global void ratio of the soil and f = ratio of weight of fines to total weight of soil. Whenever e_{sk} is greater than the maximum void ratio $(e_{max})_{f=0}$ of the clean sand, the sand particles are, on average, separated by the fines, and the mechanical behavior of the soil is no longer controlled by the sand matrix (Salgado et al. 2000). The soil is then said to have a "floating fabric". A "non-floating fabric" represents a fabric in which the sand particles in the soil matrix are in contact and thus dominate in the transmission of the frictional forces. Since the soil fabric is one of the key factors controlling the load response of transitional soils, the mixing ratio of the mixtures was selected in such a way as to produce a floating fabric for one calibration chamber sample and a non-floating fabric for the other.

4.3. Flexible Wall Permeameter Test

4.3.1. Background

Hydraulic conductivity tests using a flexible wall permeameter were performed to derive the coefficient of consolidation c_v of soil mixtures using experimentally determined hydraulic conductivity K and the coefficient of volume compressibility m_v . The tests were performed on reconstituted soil samples with various mixing ratios of sands and clays in accordance with ASTM D 5084. The test has been widely used to determine K of soils because it has several advantages. Since confining pressure is applied to the flexible membrane, side-wall leakage between soil sample and the membrane, which commonly occurs in a rigid wall permeability test, can be avoided. Moreover, the stress-state variables of a soil specimen can be controlled during the experiments, making it possible to relate the permeability of the soils to their stress state (Samingan et al. 2003). The definition of K from the flexible wall permeability test is given by

$$K = \frac{\Delta Q \cdot L}{A \cdot h \cdot \Delta t} \quad (4.2)$$

where K = hydraulic conductivity; ΔQ = quantity of flow for given time interval Δt ; L = length of the specimen; A = cross-sectional area of the specimen; h = average head loss across the specimen; Δt = interval of time. The definition of m_{vi} under an isotropic state of stress on the flexible wall test is given by

$$m_{vi} = \frac{1}{1 + e_1} \left(- \frac{\delta e}{\delta p} \right) = \frac{\frac{\Delta V_{sp}}{V_{sp}}}{\Delta \sigma'_3} \quad (4.3)$$

where e_1 = the void ratio at the start of the load increment δp ; ΔV_{sp} = the volume change of the specimen; V_{sp} = the initial volume of the specimen; $\Delta \sigma'_3$ = the increment of effective confining stress. There is some difference between the coefficient of volume compressibility m_{vi} obtained under isotropic confining stress in the flexible wall

permeability test and m_v obtained under the anisotropic confining stress of the 1D consolidation test (Head 1992). Therefore, in order to get the same value of c_v from the flexible wall permeameter test as that derived from the oedometer test, m_{vi} obtained from the flexible wall test must be converted to m_v of the oedometer test by an appropriate factor. The theoretical relationship between the coefficient of volume compressibility for isotropic conditions and one-dimensional consolidation can be derived from the ratio of constrained modulus D and bulk modulus B , which is given by

$$\frac{m_{vi}}{m_v} = \frac{\frac{1}{B}}{\frac{1}{D}} = \frac{D}{B} = \frac{\frac{E'(1-\nu')}{(1+\nu')(1-2\nu')}}{\frac{E'}{3(1-2\nu')}} = \frac{3(1-\nu')}{1+\nu'} \quad (4.4)$$

where E' = modulus of deformation of soil, ν' = the Poisson's ratio of the soil for drained conditions. If a typical value of ν' , about 1/3, is adopted, the relationship between m_v and m_{vi} would be $m_v = \frac{1}{1.5} \cdot m_{vi}$ (Head 1992, Carraro 2004).

The coefficient of consolidation c_v is computed from the measurement of hydraulic conductivity K and the coefficient of volume compressibility m_v by the following equation, which is derived in Terzaghi's one-dimensional consolidation theory:

$$c_v = \frac{K}{\rho_w \cdot g \cdot m_v} \quad (4.5)$$

where ρ_w = density of water, g = acceleration of gravity.

4.3.2. Sample Preparation

Two different types of sands, Ottawa sand and Jumun sand, and kaolin clay were used for the permeability tests. Ottawa sand is generally used for standard soil tests in US, and Jumun sand, the standard sand in Korea, was used for the calibration chamber tests.

The properties of mixtures using the two different sands are evaluated and compared to determine if the results from the calibration chamber tests using Jumun sand are comparable to results that would be obtained using Ottawa sand and therefore have general applicability. Also by comparing the results from two sands having different void ratios, the sensitivity of c_v values to the mixing ratio of sand and clay is investigated.

The properties of Jumun sand and Ottawa sand are summarized in Table 4.1. The grain size distributions of the Ottawa and Jumun sands and kaolinite are shown in Figure 4.1.

Table 4.1 Properties of Jumun sand and Ottawa sand

Property	Jumun sand	Ottawa sand
G_s	2.65	2.65
C_u	1.49	1.89
D_{50} (mm)	0.53	0.31
$e_{\max}$	0.605	0.495
$e_{\min}$	0.980	0.767

Figure 4.1 Grain size distributions of Jumun sand, Ottawa sand, and Kaolinite clay.

The soil samples tested in the flexible-wall permeameter were prepared by a slurry consolidation technique similar to that used for the preparation of chamber samples in order to produce similar condition of specimens. The procedure for the specimen preparation is briefly described here:

- (1) In all the tests, dry clays and sands were thoroughly mixed at the determined mixing ratio, by placing the contents in a closed jar and shaking it.
- (2) Deaired and deionized water was added to the soil to mix it into slurry. The slurry water contents correspond to approximately one and a half times the soil mixtures' liquid limits.
- (3) After mixing, the slurry was deposited in the assembled mold, which was mounted on the triaxial cell base. The mold was prepared as follows: a 150 mm height, 72 mm diameter split mold was mounted around the triaxial base pedestal and a membrane,

and a 50 mm height collar was mounted on top of the split mold to provide additional room for the slurry.

- (4) The slurry was consolidated under an applied vertical pressure of 50 kPa.
- (5) After the consolidation, the collar ring was removed and the extra part of the sample over the split mold was trimmed off, and then the top of the mold is leveled off.
- (6) A top cap with a porous stone was placed on top of the soil sample and the membrane rolled over the sides of the top cap and fixed in place by two o-rings.
- (7) About 25 kPa vacuum was applied to the specimen and then the split mold was removed. A plexiglass cell chamber was set in place and the cell top was carefully put in place. The cell was filled with deaired water.
- (8) The isotropic confining stress was increased to the target pressure, through 4 stages (70kPa, 100kPa, 150kPa, and 220kPa) for the Ottawa sand and kaolinite specimens and 3 stages (100 kPa, 150 kPa, and 220 kPa) for the Jumun sand and kaolinite specimens.

A photograph of the flexible wall permeability test setup is shown in Figure 4.2.

It has been recognized that the slurry consolidation method is appropriate to produce a homogenous specimen containing fines (Sheeran and Krizek 1971, Katagiri and Imai 1994). However, segregation is one of the possible problems that can arise in a soil sample, if it contains a small percentage of clay. Therefore, it was essential to verify the specimen homogeneity. Three specimens containing 14.5 %, 19 %, 21.8 % of fines were selected after the permeability test and the homogeneity of each specimen was examined. For the inspection of homogeneity, specimens were removed from the cell after the test and horizontally divided into five layers. For each sliced layer, a clay percentage and water content were measured. The uniformity results from three specimens are shown in Figure 4.3. As shown in Figure 4.3(a), the percentages of fines are almost the same through all layers. Figure 4.3(b) also shows a uniform distribution of water content through all layers.

Therefore, it has been verified that the specimens are homogeneous with respect to the fines content and water content.

4.3.3. Permeability Test Results

A total of 16 flexible-wall permeameter tests were performed: 10 tests with mixtures of Ottawa sand and kaolin clay (10%, 14.5%, 15%, 16.6%, 19%, 21%, 21.8%, 24%, and 29.1% of kaolin clay), and 6 tests with mixtures of Jumun sand and kaolin clay (16%, 17.5%, 18.5%, 22%, 22.2%, and 25% of kaolin clay). The fines content of each mixture was defined as the ratio of the dry weight of fines to the total dry weight of the mixture.

Values of c_v were computed by Eq. 4.5 using measured values of K and m_v , and the values of normalized velocity V were calculated by Eq. 2.25 using 20mm/sec of velocity and 11.3mm of miniature cone diameter. All obtained values of K , m_v , and c_v for the various mixtures of clay and Ottawa sand are summarized in Table 4.2 and plotted in Figure 4.4. A summary of the test results for the mixtures of kaolin clay and Jumun sand are shown at Table 4.3 and plotted in Figure 4.5.

Figure 4.2 Flexible wall permeability test setup.

(a)

(b)

Figure 4.3 Distribution of (a) clay percentage and (b) water content to the samples.

The hydraulic conductivity and m_v values obtained at an isotropic confining stress of 150 kPa (approximately the stress level for the calibration chamber tests) were used to obtain the reference value of c_v .

As the results for the mixtures of clay and Ottawa sand in Figure 4.4 indicates, hydraulic conductivity K decreased more than two orders of magnitude as the fines content in the samples increased from 10% to 29%. In the same range, hydraulic conductivity K decreased from 5.6×10^{-6} m/sec to 9.7×10^{-8} m/sec. In contrast, m_v increased an order of magnitude as the fines content of the sample increased in the same range, from 3.2×10^{-5} m²/kN to 2.3×10^{-4} m²/kN. The calculated c_v from these values decreased from about 3×10^{-4} m²/sec to 2×10^{-6} m²/sec as the clay contents in the sample increased from 10 to 29 %. Thevanayagam et al. (2001) published values of K , m_v , and C_v for various mixtures of sands and nonplastic silts and indicated that the mixtures containing 15-25 % of nonplastic silt tested at around 100 kPa of confining stress had values of c_v ranging from 1×10^{-3} m²/sec to 7×10^{-5} m²/sec.

The results of the tests with the mixture of kaolin clay and Jumun sand in the range of 16 % to 25 % of clay show a similar trend to that observed for the mixture of Ottawa sand and kaolin clay (Fig. 4.5). The value of c_v for the Jumun sand mixture with 16 % kaolin clay was 2.7×10^{-4} m²/sec, and the value of c_v for 25 % clay decreased to 3.5×10^{-6} m²/sec.

Fig. 4.6(a) shows the percentage of clay of the soil mixtures studied versus c_v for an isotropic confining stress of 150 kPa. From this graph, it can be seen that the $\log c_v$ has an approximately linear relationship with the clay content of the soil mixtures. The calculated c_v for the mixtures of Ottawa sand and kaolin clay decreased from about 1.8×10^{-4} m²/s to 4.3×10^{-7} m²/s as the clay content in the samples increased from 10% to 29%. The test results with the mixtures of Jumun sand and 16 % to 25 % of kaolin clay showed similar trends. The value of c_v for the Jumun sand mixture with 16 % kaolin clay was 2.7×10^{-4} m²/s, and the value of c_v for the sand mixture with 25 % clay was 3.5×10^{-6} m²/s.

Table 4.2 Flexible-wall permeameter test results for kaolin – Ottawa sand mixtures.

clay percentage	σ_3 (kPa)	k (m/sec)	m_v (1/kPa)	c_v (m ² /sec)	vD/c_v
10.0%	70	1.38E-05	4.07E-05	3.46E-04	0.65
	100	8.71E-06	4.12E-05	2.16E-04	1.05
	150	5.62E-06	3.23E-05	1.77E-04	1.27
	220	4.00E-06	1.90E-05	2.15E-04	1.05
14.5%	70	4.03E-06	1.65E-04	2.49E-05	9.08
	100	2.98E-06	8.30E-05	3.66E-05	6.17
	150	2.57E-06	7.57E-05	3.46E-05	6.53
	220	2.37E-06	6.12E-05	3.96E-05	5.71
15.0% (1)	70	5.96E-06	3.87E-05	1.57E-04	1.44
	100	5.76E-06	6.25E-05	9.41E-05	2.40
	150	3.76E-06	5.21E-05	7.36E-05	3.07
	220	3.09E-06	3.91E-05	8.06E-05	2.81
15.0% (2)	70	9.60E-07	5.32E-05	1.84E-05	12.28
	100	8.27E-07	5.55E-05	1.52E-05	14.88
	150	7.74E-07	4.51E-05	1.75E-05	12.92
	220	6.88E-07	3.99E-05	1.76E-05	12.85
16.6%	70	1.86E-06	1.97E-04	9.62E-06	23.49
	100	1.53E-06	9.51E-05	1.64E-05	13.79
	150	1.19E-06	7.79E-05	1.56E-05	14.48
	220	1.07E-06	7.79E-05	2.06E-05	10.95
19.0%	70	1.36E-06	3.34E-04	4.15E-06	54.52
	100	1.34E-06	1.47E-04	9.26E-06	24.41
	150	1.13E-06	1.24E-04	9.28E-06	24.35
	220	9.87E-07	8.13E-05	1.17E-05	19.35
21.0%	70	4.78E-07	3.93E-04	1.24E-06	181.92
	100	3.91E-07	1.71E-04	2.33E-06	96.94
	150	2.95E-07	1.27E-04	2.36E-06	95.71
	220	2.32E-07	8.25E-05	2.87E-06	78.73
21.8%	70	8.46E-07	4.39E-04	1.97E-06	115.00
	100	5.99E-07	2.11E-04	2.90E-06	77.85
	150	4.05E-07	1.52E-04	2.72E-06	83.00
	220	3.46E-07	7.22E-05	4.89E-06	46.18
24.0%	70	4.76E-07	3.85E-04	1.26E-06	179.41
	100	3.90E-07	1.90E-04	2.09E-06	108.17
	150	2.57E-07	1.64E-04	1.60E-06	141.60
	220	1.80E-07	1.25E-04	1.46E-06	154.30
29.1%	70	1.40E-07	5.24E-04	2.73E-07	827.22
	100	1.20E-07	2.70E-04	4.53E-07	498.61
	150	9.70E-08	2.28E-04	4.33E-07	521.67
	220	8.46E-08	1.62E-04	5.33E-07	423.64

Figure 4.4 Plots of k , m_v , and c_v for kaolin clay – Ottawa sand mixtures.

Table 4.3 Flexible-wall permeameter test results for kaolin – Jumun sand mixtures.

clay percentage	σ_3 (kPa)	k (m/sec)	m_v (1/kPa)	c_v (m ² /sec)	vD/c_v
16.0%	100	1.01E-05	3.34E-05	3.08E-04	0.73
	150	8.81E-06	3.34E-05	2.69E-04	0.84
	220	7.99E-06	4.17E-05	1.95E-04	1.16
17.5%	100	7.01E-06	1.15E-04	6.19E-05	3.65
	150	5.44E-06	7.10E-05	7.81E-05	2.89
	220	4.86E-06	4.44E-05	1.12E-04	2.02
18.5%	100	5.37E-06	7.69E-05	7.12E-05	3.17
	150	4.77E-06	8.12E-05	5.98E-05	3.78
	220	4.45E-06	7.94E-05	5.71E-05	3.96
22.0%	100	2.30E-06	5.59E-05	4.20E-05	5.38
	150	2.49E-06	5.59E-05	4.54E-05	4.97
	220	2.35E-06	6.92E-05	3.47E-05	6.51
22.2%	150	1.05E-06	9.09E-05	1.18E-05	19.23
	220	6.68E-07	5.57E-05	1.22E-05	18.47
25.0%	100	3.47E-07	1.62E-04	2.18E-06	103.57
	150	4.07E-07	1.20E-04	3.45E-06	65.54
	220	3.83E-07	1.02E-04	3.81E-06	59.36

Figure 4.5 Plots of k , m_v , and c_v for kaolin clay – Jumun sand mixtures.

Figure 4.6 (a) Coefficient of consolidation c_v and (b) normalized cone resistance V response according to the change of soil mixing ratio at a confining stress of 150 kPa.

The values of c_v for the mixtures of Jumun sand and kaolin clay are higher than those of the mixtures of Ottawa sand and kaolin clay at the same mixing ratio. The difference in the values of c_v between the mixtures can be understood by referring to the difference in the minimum and maximum void ratios ($e_{\max}$ and $e_{\min}$) between Ottawa sand and Jumun sand. The variation of the $e_{\max}$ and $e_{\min}$ values with fines content is shown in Fig. 4.7. The $e_{\max}$ and $e_{\min}$ of the clean sands and the mixtures of sand and clay were determined according to ASTM D 4253 and ASTM D 4254. Carraro (2004) obtained the $e_{\max}$ and $e_{\min}$ values of clean Ottawa sand and mixtures of Ottawa sand with 2 %, 5 %, and 10 % kaolin clay. As shown in the figure, both $e_{\max}$ and $e_{\min}$ of Jumun clean sand are somewhat higher than those of clean Ottawa sand. Accordingly, more clay particles are needed to fill the voids between Jumun sand particles. Also, both $e_{\max}$ and $e_{\min}$ of the mixtures with Jumun sand and kaolin clay are somewhat higher than those of the Ottawa sand mixtures with kaolin clay for the same mixing ratios. Based on the c_v values shown in Fig. 4.6(a), values of V were calculated for $v = 20$ mm/s and $d = 11.3$ mm (the miniature cone diameter). The variation of V with the clay percentage of the soil mixtures is shown in Fig. 4.7(b).

4.4. Mixing Ratio Determination

As discussed previously, it was assumed, before any tests were performed, that, so long as a V of 60 was used, CPTs at 20 mm/s (the maximum penetration speed) would be performed under undrained conditions. Reduction of penetration rates towards the lower bound of 0.01 mm/s would allow identification of the transition from fully undrained to partially drained conditions and then drained at slower cone penetration rates. Thus, a soil with $c_v \leq 3.76 \times 10^{-6}$ m²/s was believed to be required. Based on the flexible wall test results, a mixing ratio of 25 % clay and 75 % Jumun sand ($c_v = 3.45 \times 10^{-6}$ m²/s) was selected for the first sample to be tested in the calibration chamber. This mixture would cover the range from $V = 0.033$ to $V = 66$ for a minicone diameter of 11.3 mm and penetration speeds between 0.01 mm/s and 20 mm/s.

Finnie and Randolph (1994) and House et al. (2001), based on centrifuge penetration test results, indicated that the transition between partially drained and fully drained conditions occurs at $0.01 \leq V \leq 0.1$. Therefore, a V value less than 0.01 at the slowest cone penetration rate (0.01 mm/s) was required to allow penetration under fully drained conditions. Accordingly, the other chamber specimen was prepared with a mixing ratio of 18 % clay and 82 % Jumun sand ($c_v = 6.9 \times 10^{-5} \text{ m}^2/\text{s}$). The value of V for this soil mixture was equal to 0.0016 for the minimum penetration speed of 0.01mm/s and a cone diameter of 11.3mm.

Figure 4.7 Maximum and minimum void ratios of the sand and clay mixtures.

The soil fabric of the mixtures was also considered in the decision of the mixing ratios to be selected for further testing. The relationships between the e_{sk} calculated using Eq. 4.1 and the global void ratio and fines content of soil mixtures with different mixing ratios are shown in Fig. 4.8. Table 4.4 gives minimum and maximum void ratios of clean and clayey Jumun sand as a function of clay content. If the e_{sk} of the soil mixture is greater than the maximum void ratio e_{max} ($e_{max} = 0.96$ for Jumun sand) of the clean sand, then the soil mixture has a floating fabric. In contrast, if e_{sk} of the soil mixture is smaller than e_{max} of the clean sand, then the soil has a non-floating fabric.

The mixture of 25 % kaolin clay and 75 % Jumun sand under 150 kPa of isotropic confining stress in the flexible-wall permeability test had $e_{sk} = 1.12$, which indicates that this sample was just into the floating fabric range. In contrast, the e_{sk} of the mixture of 18 % kaolin clay with Jumun sand under the same confining stress was equal to 0.87, which is smaller than the e_{max} of clean Jumun sand, with the sample then having a non-floating fabric.

An interesting connection between soil composition, type of fabric and the possibility of drained rates of penetration is evident from the discussion. If a soil has clay content above a certain threshold value, it is likely that it will both have a non-floating fabric (and thus start behaving less as a sand and more as the fines in the pores of the sand matrix) and offer undrained or partially drained penetration conditions but very unlikely fully drained penetration conditions, even at very slow penetration rates.

Table 4.4 Minimum and maximum void ratios for clean and clayey Jumun sands.

Kaolin clay (%)	e_{min}	e_{max}
0	0.605	0.980
15	0.440	0.990
18	0.435	0.997
25	0.410	1.096

Figure 4.8 The correlations between e_{sk} and different mixing ratio of soil mixture.

4.5. Overview of the Calibration Chamber Test

4.5.1. Calibration Chamber System

The calibration chamber penetration tests with the miniature cone (borrowed from Fugro) were performed at the Korea University Calibration Chamber Laboratory (KUCCL) in Seoul, Korea. The complete calibration chamber system includes a slurry mixing system, a slurry consolidometer used to consolidate the samples, a double-wall calibration chamber, and a control panel with a computerized data acquisition system.

The calibration chamber at KUCCL, which was manufactured in 2001, has an inside diameter of 1.2 m and a height of 1.0 m. A schematic of the chamber system is shown in Figure 4.9. A detailed description of the chamber of KUCCL was prepared by Kim (2004). The top surface of the cylindrical test chamber is a stiff steel plate and the

lateral surface is a flexible rubber membrane which is used to apply the horizontal stress by water pressure. The chamber has a double-metal wall system which permits the simulation of K_0 consolidation (Figure 4.9). The inner wall is thin enough to allow lateral movement through water pressure change between the inner and outer walls. If the water between the inner wall and the outer wall is controlled to maintain the same pressure as that between the inner wall and the lateral surface of the specimen during the chamber test, the lateral displacement of the inner wall will compensate for the compressed volume of the water between the membrane and the inner wall. Therefore, the lateral displacement of the specimen will be also zero. This double-wall system allows the chamber cell volume to be kept constant so that consolidation, as well as any other tests in the chamber, can be carried out under K_0 conditions. Thus, four traditional boundary conditions, designated as B1 through B4, can be realized using this equipment. The boundary conditions are described in detail in section 4.5.3.

The soil sample is contained in a rubber membrane and lateral stress is applied and controlled by water-pressure in double wall system. Vertical stress is applied and controlled by the piston under the bottom plate.

The slurry consolidometer is used to produce uniform and repeatable clayey specimens by consolidating well-mixed slurry. The loading system for slurry consolidation consists of a reaction frame with a hydraulic cylinder jack and an aluminum piston plate with a piston rod.

Figure 4.9 Schematic view of the flexible wall calibration chamber.

4.5.2. Specimen Preparation Procedure

The calibration chamber specimen preparation procedure consists of two basic steps. The first step is the slurry consolidation in the consolidometer, and the second step is the reconsolidation in the calibration chamber. To produce homogeneous and reproducible clayey soil samples, and to simulate the fabric of natural alluvial soils, the specimen was formed from a high-water content slurry by consolidation under K_0 conditions. This

technique is known to produce homogeneous and reproducible clayey soil specimens (Krizek and Sheeran 1970, Huang 1986). Such initial water contents result in an initial slurry height of approximately 1.3 times the desired final specimen height and leads to considerable volume changes during consolidation. In order to accommodate these volume changes, a two-story consolidometer of twice the height of the chamber is required. After the initial consolidation is done in the consolidometer, the consolidometer cell is removed and the calibration chamber cell is assembled around the specimen without disturbance. The specimen is then reconsolidated by an increased vertical stress. The detailed procedure is described next.

4.5.2.1. Slurry Consolidation

The slurry consolidometer is shown in Figure 4.10. It is composed of two aluminum tubes assembled in two stories. Each tube has a 1.2 m inside diameter and 1 m in height, so the total height is 2 m. The lower tube is split longitudinally into two semicircular walls and bolted together. It is designed so that the consolidometer can be easily disassembled after the initial consolidation stage without any disturbance of the soil specimen. The inside surface of the lower tube is lined with sand paper to hold the membrane against the vertical movement of the slurry caused by consolidation. The upper tube, which provides additional storage for watery slurry in the initial consolidation stage, is bolted to the lower one. Eight pore pressure transducers were installed on the bottom of the consolidometer before the assembly of the slurry consolidometer. Attached stainless steel needles on the transducers allowed measurement of the excess pore pressure of the center of the specimen. The base plate of the chamber was covered by 2 filter papers and 1 non-woven textile to provide a drainage layer.

The mixing ratio of the first calibration chamber test (hereafter referred to as P1) was selected as 25 % clay and 75 % sand by weight. The mixing ratio of 18 % clay and 82 % sand by weight (hereafter referred to as P2) was used for the second test. The initial water contents of two specimens were selected as 35 % for P1 and 33 % for P2. If too

much water is added to mix the slurry, the sand and clay would be segregated during consolidation. In contrast, if the water content of the slurry is too low, workability would be deteriorated and homogeneity of the specimen would be lost. In order to minimize these conflicting problems, several mixing tests were performed with different water contents and appropriate water contents were determined.

The slurry was prepared by mixing kaolin clay and Jumun sand with deaired and deionized water in a 200 liter capacity, impeller-type, mixing cylinder. The mixing system is shown in Figure 4.11. Mixing was continued with applied vacuum until the slurry was completely homogenized. After the mixing, the slurry container was moved by crane to above the assembled consolidometer. The slurry was injected into the consolidometer through a hollow tube. Great care was taken while pouring the slurry into the consolidometer to avoid air bubble entrapment. After the slurry was filled up to 150 mm of height, filter paper and a 20 mm thick sand layer was spread on top of the filled slurry to provide an upper drainage layer. Then the top plate was seated and a hydraulic cylinder with a reaction frame was installed one after another.

The vertical consolidation pressure was increased up to 200 kPa in several stages. This consolidation pressure was selected to give sufficient strength to the soil specimen, so that the specimen is able to stand alone without disturbance during the process of dismantling the consolidometer and assembling the chamber cell. Vertical pressure was applied to the top of a rigid piston plate by hydraulic pressure and the slurry was one-dimensionally consolidated with a double drainage path provided by the top and bottom drainage layers. The vertical settlement of the slurry specimen was measured by an LVDT having a measurement range of 300 mm, and the excess pore pressure generated in the middle of the specimen during the consolidation stage was monitored by a pore pressure transducer so that the degree consolidation could be determined.

Figure 4.10 Schematic view of consolidometer.

4.5.2.2. Chamber Consolidation

Due to the frictional resistance between the specimen and the consolidometer wall (upper cell) or the rubber membrane (lower cell) generated during consolidation, the soil sample obtained after the initial consolidation stage is not uniform in the vertical direction (A. B. Huang, 1986). Therefore, once the initial consolidation stage is completed, the specimen is subjected to reconsolidation in the double-wall calibration chamber cell, which does not cause any side wall friction, to a higher vertical effective stress than that

applied in the consolidometer. The following is the detailed procedure for the chamber consolidation:

Figure 4.11 Schematic view of the mixing system.

After the initial consolidation was completed, the final heights of the two samples were 1220 mm (P1) and 1250 mm (P2).

- (a) The upper tube is carefully taken off the slurry consolidometer and excess of consolidation specimen over the lower cell is trimmed and leveled.
- (b) A sand layer and a filter paper are put on top of the trimmed soil specimen to make a drainage layer. Then a top plate is placed on the top of the specimen.
- (c) The membrane is rolled over the sides of the top plate and secured in place by two o-rings.

- (d) The top and bottom drainage lines were connected to the top plate and bottom plate, completely isolating the specimen from outside. A 25 kPa vacuum pressure was slowly applied to the specimen. The negative pore pressure generated by suction increases the strength of the specimen. As a result, the specimen can be protected from bulging or collapsing caused by a mild impact or vibration that may occur during dismantling of the lower consolidometer cell.
- (e) The lower part of the consolidometer is dismantled carefully and removed (Figure 4.12 (a)).
- (f) The double wall chamber shell is moved above the specimen by a crane and then carefully down around it. The top lid is placed and secured to the double wall through 24 equally spaced rods (Figure 4.12 (b)).
- (g) Fill the inner and outer cell with deaired water and 200 kPa of back-pressure was applied to fully saturate the specimen. Then the vertical consolidation stress of 230 kPa was applied to the specimen under K_0 conditions.

(a) Dismantling lower part of the consolidometer

(b) Placing and securing the top lid to the double wall

Figure 4.12 Replacement of the consolidation shell to the chamber double-wall shell.

4.5.3. Chamber Size and Boundary Effects

Due to chamber size and boundary effects, test results obtained in the calibration chamber may not be the same as those performed in the field. Calibration chamber size effects on cone penetration resistance have been extensively investigated by a number of researchers (Parkin 1982, Houlsby and Hitchman 1988, Been et al. 1988, Schnaid and Houlsby 1991, Salgado et al. 1998, Lee and Salgado 2000).

In calibration chamber tests, four different types of traditional boundary conditions are available. These boundary conditions, indicated as BC1, BC2, BC3, and BC4, are divided by stress and strain conditions imposed on the top, bottom, and lateral surfaces of the specimen. Each boundary condition is described in Table 4.5 and Figure 4.13. Cone penetration resistance in the field is believed to exist between the results under a rigid boundary condition and constant stress boundary condition. So cone resistance obtained from rigid wall boundary is always too high due to higher stresses exist at the radius of the chamber boundary; under a constant stress boundary condition, cone resistance is too low. True values of cone resistance are much closer to those obtained under a constant stress boundary condition, so generally BC2 and BC3 are avoided for cone penetration test in a calibration chamber. Since lateral boundary conditions are the most important in the cone penetration test (Houlsby and Hitchman 1988, and Salgado et al. 1998), similar cone resistance values are obtained from the specimen under BC1 or BC4, unless the cone approaches too close to the bottom of the chamber. The chamber system used in this research has a rigid bottom supported by piston. Therefore BC4 was used. However, the boundary effect from the bottom was practically eliminated by keeping a distance of 200 mm from the cone tip to the bottom plate. The fact that the soils in both samples had high void ratio also minimized boundary effects.

Table 4.5 Boundary conditions in calibration chamber tests.

Types of Boundary Conditions	Lateral Boundary Conditions	Top & Bottom Boundary Conditions
BC1	Constant Stress	Constant Stress
BC2	No Displacement	No Displacement
BC3	No Displacement	Constant Stress
BC4	Constant Stress	No Displacement

(a) BC 1

(b) BC 2

(c) BC 3

(d) BC 4

Figure 4.13 Types of boundary conditions in calibration chamber tests.

4.5.4. Soil Properties

Kaolinite and Jumun sands were utilized in the experiments. The Atterberg limits test, hydrometer test, and specific gravity test were conducted on a sample of kaolin clay. XRF (X-Ray Fluorescence) analysis was performed to measure the elemental composition of kaolinite. Sieve analysis, $e_{\max}$ and $e_{\min}$ tests were performed on Jumun sand. The grain size distributions of Jumun sand and kaolin clay were already shown in Figure 4.1. The specific gravity, Atterberg limits, and composition of kaolinite are shown in Table 4.6. The specific gravity, $e_{\max}$ and $e_{\min}$ of Jumun sand are shown at Table 4.7. The grain size distributions of the two test mixtures are shown in Figure 4.14.

Table 4.6 Properties of kaolinite.

Property		Value
G_s		2.63
Liquid Limit, LL		67.2 %
Plastic Limit, PL		30.7 %
Composition	SiO ₂	47.15 %
	Al ₂ O ₃	35.58 %
	Fe ₂ O ₃	1.08 %

Table 4.7 Summary of Jumun sand Properties.

Property	Value
G_s	2.65
$e_{\max}$	0.98
$e_{\min}$	0.605

Figure 4.14 Grain size distributions of the two test mixtures.

4.5.5. Cone Penetration Test Program

A total of 8 cone penetration tests were conducted on each specimen including 1 standard cone, 5 miniature piezocone penetration tests and 2 miniature cone penetration tests with a flat tip. To overcome the boundary effect problem, a miniature cone ($D = 11.3$ mm) was used for the penetration tests with various velocities. The normal size cone was used to obtain a reference cone resistance value. Penetration tests with the standard cone were performed with the normal penetration rate of 20 mm/sec. Penetration tests with the minicone were conducted at various rates between 20 mm/sec and 0.01 mm/sec for P1 and 20 mm/sec and 0.05 mm/sec for P2. The available penetration depth of the test was around 750 mm out of the 950 mm total specimen length, so as to not get closer than 200 mm to the bottom plate. This length is enough to give a stable resistance value for two different penetration rates when we assume that penetration data is stabilized after the cone

advances 5D. Therefore, each penetration test was done in two stages with two different penetration rates. For five soundings, minicone penetration tests were performed with 9 different rates between 20 mm/sec and 0.01 mm/sec on P1. The detailed penetration rate schedule for minicone penetration tests and penetration tests with a flat tip is summarized in Table 4.8 and Table 4.9, respectively.

The standard cone has a 10 cm^2 projected tip area, a cone apex angle of 60° , and a 150 cm^2 friction sleeve area. The miniature piezocone penetrometer has a tip area of 1 cm^2 , a diameter of 11.3 mm, a cone apex angle of 60° , and a length of 175 mm. It was loaned by Fugro B.V. of the Netherlands. It is also equipped with a friction sleeve with an area of 15 cm^2 as well as pore water pressure transducer at the U_2 location. A flat shape tip for the minicone was manufactured and used for two holes to investigate the effect of the cone tip shape on penetration tests. Figure 4.15 shows the standard cone, the miniature cone, and the miniature cone with the flat tip used in the testing.

The top plate of the chamber has 9 holes to provide access for the cone penetrometer. A plan view of the test holes is shown in Figure 4.16. Penetration and extraction of the cone was controlled by the hydraulic pushing system mounted on the chamber lid. The hydraulic system had a maximum stroke of 790 mm. After the penetration tests, all pressures were carefully released and the pushing system was moved to another hole for the next test. After the piezocone is locked in to the hydraulic pushing system on the chamber and positioned in the hole, the specimen was gradually repressurized by the back pressure 200 kPa and the vertical effective compression pressure of 430 kPa. The penetration depth was measured using a depth encoding system and all data during the test were recorded using a data acquisition system controlled by Labview.

Table 4.8 Penetration rate schedule for the minicone test.

P1 (25 % clay + 75 % sand)		P2 (18 % clay + 82 % sand)	
Test number	Penetration rate (mm/sec)	Test number	Penetration rate (mm/sec)
1	20	1	20
2	8	2	10
3	2	3	2
4	0.25	4	1
5	0.1	5	0.5
6	0.05	6	0.2
7	0.035	7	0.1
8	0.02	8	0.05
9	0.01		

Table 4.9 Penetration rate schedule for the minipile test.

P1 (25 % clay + 75 % sand)		P2 (18 % clay + 82 % sand)	
Test number	Penetration rate (mm/sec)	Test number	Penetration rate (mm/sec)
1	20	1	20
2	2	2	5
3	0.1	3	1
4	0.05	4	0.2
5	0.02	5	0.1

Figure 4.15 Standard cone, Miniature cone, and Miniature cone with a flat tip.

Figure 4.16 Cone penetration locations on the top lid.

4.6. Summary

Calibration chamber cone penetration tests were used to investigate rate effects due to change of drainage conditions. A general overview of the calibration chamber used in the cone penetration program was provided in this chapter. Detailed test procedures were described.

A series of flexible-wall permeameter tests were conducted for various mixing ratios of clays and sands to obtain values of consolidation coefficient c_v used to determine mixing ratios of chamber specimens. The results of the tests show that coefficient of consolidation for mixtures of clay and sand is primarily affected by the clay content. From the test results, it was recognized that $\log c_v$ has a linear relationship with clay content. Based on the flexible wall test results, a mixing ratio of 25 % clay and 75 % Jumun sand ($c_v = 3.45 \times 10^{-6} \text{ m}^2/\text{sec}$) was selected for the first specimen and a mixing ratio of 18 % clay and 78 % Jumun sand ($c_v = 6.9 \times 10^{-5} \text{ m}^2/\text{sec}$) was selected for the second test.

A two-stage slurry consolidation technique was used to prepare homogeneous specimens. The specimens were prepared under K_0 condition, and the penetration tests were performed with BC 4 boundary condition. A total of 8 cone penetration tests were conducted on each specimen including 1 standard cone, 5 miniature piezocone penetration tests and 2 miniature cone penetration tests with a flat tip with various penetration ratios. Test results are summarized in the next chapter.

CHAPTER 5. ANALYSIS OF CALIBRATION CHAMBER CONE PENETRATION TEST RESULTS

5.1. Introduction

This chapter presents the results of the cone penetration tests in the calibration chamber and their interpretation. The standard cone, the miniature cone with a regular conical tip and miniature flat-tip penetrometer were used for the penetration tests in two different specimens. The penetration data are analyzed to study the effects of penetration rate and drainage conditions. From the obtained data, the transition points from undrained to partially drained and from partially drained to fully drained conditions can be determined. The determination of the coefficient of consolidation using various methods is also discussed.

5.2. The Results of Cone Penetration Test in P1

A series of penetration tests with the miniature cone and the reference cone was performed on specimen P1 with the penetration rates described in Table 4.6. A profile of cone resistance obtained from the reference cone is shown in Figure 5.1. Profiles of cone resistance and excess pore pressure measured by the minicone for 9 different penetration rates are plotted in Figures 5.2(a) through (i). The cone resistance was defined as the corrected cone resistance q_t , which was obtained from the measured cone resistance q_c and the measured pore pressure behind the cone tip by Eq. 2.2.

It took about five cone diameters of initial advancement for the q_t cone values to stabilize and reach steady-state conditions. Accordingly, the penetration results for the initial 60 mm of penetration were disregarded, and average values of measured cone resistance and pore pressure were calculated based on measurements made thereafter.

As shown in Figures 5.2(a) and (b) and Figure 5.3, the steady-state values of q_t for penetration rates of 20 mm/s and 8 mm/s are almost the same and equal to 0.71 MPa

and 0.69 MPa, respectively, and the corresponding steady-state values of measured pore pressure are 295 kPa and 270 kPa. These results show that, for penetration rates of 20 mm/s and 8 mm/s, cone penetration occurred under undrained conditions. The values of q_t started to increase slowly as v decreased from 8 mm/s to 2 mm/s and finally to 0.25 mm/s. The measured average q_t values showed an increase of 30 % (from 0.7 MPa to 0.91 MPa) for a reduction in v from 8 mm/s to 0.25 mm/s. For this change in v , the pore pressure gradually decreased from an average of 270 kPa to 222 kPa; a reduction of about 20 %.

As explained in chapter 3, the change of the drainage condition can be indicated by comparing the point that the pore pressure starts to decrease and the point that the cone resistance starts to increase. Therefore, the change of the values of measured pore pressure and cone resistance shows that the drainage condition of the soil surrounding the penetrating cone had changed from undrained to partially drained in this penetration speed range.

The values of q_t increased from 0.91 MPa to 3.14 MPa for a change in v from 0.25 mm/s to 0.02 mm/s. The cone resistance increased by about 3.5 times, as v decreased by an order of magnitude. For the same change in v , the excess pore pressure dropped from 222 kPa to 8 kPa. The drastic decrease in pore pressure observed indicates that the drainage conditions abruptly changed from partially drained to drained with this decrease in v . The nearly zero excess pore pressure for a penetration rate of 0.02 mm/s indicates that the penetration test was performed under drained conditions. At the slowest speed (0.01 mm/s) possible, the CPTs were also performed under fully drained conditions. The average values of q_t and excess pore pressure for $v = 0.01$ mm/s are almost the same as the values measured for $v = 0.02$ mm/s.

Sleeve friction resistance f_s is also measured simultaneously during penetration tests. It is known that the sleeve friction measurement of a cone does not give as reliable results as the cone tip results. However, as discussed in section 3.2.3, measured sleeve friction resistance in the field tests consistently changed in accordance with the change of cone resistance as drainage conditions changed (Figure 3.12, 3.13, 3.17 and 3.23).

However, the values of f_s obtained from this test did not show the same trend as q_t and pore pressure drainage conditions changed. This issue will be discussed further in the following chapter with the complete calibration chamber test results.

Table 5.1 Values of q_t , pore pressure, and f_s of minicone penetration tests for various rates performed in calibration chamber sample P1.

Penetration rate (mm/sec)	20	8	2	0.25	0.1	0.05	0.035	0.02	0.01
q_t (MPa)	0.71	0.69	0.83	0.91	1.37	2.26	2.48	3.14	3.13
Pore pressure (kPa)	295	270	233.2	222.6	184.9	82.4	63.4	8	13
Local friction f_s (kPa)	-	14.2	12.9	11.0	12.2	13.1	11.8	12.5	12.1

Figure 5.1 Cone resistance of reference cone penetration test on P1 ($v = 20$ mm/sec).

Figure 5.2 Results of minicone penetration test on P1.

(e) Penetration rate: 0.1 mm/sec

(f) Penetration rate: 0.05 mm/sec

(g) Penetration rate: 0.035 mm/sec

(h) Penetration rate: 0.02 mm/sec

Figure 5.2 Results of minicone penetration test on P1 (continued).

(h) Penetration rate: 0.01 mm/sec

Figure 5.2 Results of minicone penetration test on P1 (continued).

Figure 5.3 Effect of penetration rate on q_t and pore pressure.

Figure 5.4 Effect of penetration rate on friction resistance.

5.3. The Results of Minicone Penetration Tests with a Flat Tip in P1

A series of miniature penetration tests with a flat tip were performed to investigate the impact of the shape of the tip on penetration resistance. These results, obtained for both a cone tip and a flat tip under the same conditions, provide insights into the relationship between cone resistance and limit unit pile base resistance. Some tests performed in resedimented clays reported that the cone resistance for sharp tips (less than 30° apex angle) is larger than those for normal cone tip (60° apex angle). However, for apex angles larger than 30° , only a small influence of apex angle was observed (Muromachi 1974). The Influence of cone apex angle on measured cone resistance is shown in Figure 5.5.

The profiles of cone resistance and excess pore pressure generated during penetration tests with the flat tip for 5 different penetration rates (20 mm/sec, 2 mm/sec, 0.1 mm/sec, 0.05 mm/sec, and 0.02 mm/sec) are shown in Figures 5.6(a) through (e). Average steady-state values of q_t , pore pressure and f_s are summarized in Table 5.2. The average values of tip resistance and pore pressure are presented in Figure 5.7 and compared with the results obtained using conical cone tip. For the rate of 20 mm/sec and 2 mm/sec, the average values of q_t for the flat tip were about 0.8 MPa, and the pore pressures were 290 kPa and 271 kPa. The values of tip resistance are 15% higher than those for the normal cone tip and pore pressures were almost equal. That the difference is small is illustrated in Figure 5.7, which shows that the values of tip resistance and pore pressure from the flat tip correspond to those from the normal tip at the same speed. The two transition points in the drainage curve seem to be identical for the two cone tip shapes. Cone resistance and pore pressure measured for the flat tip in the three different drainage conditions correspond to the values from the conical tip. The values of tip resistance and pore pressure for the penetration tests performed at 0.1 mm/sec and 0.05 mm/sec (under partially drained conditions) are 1.75 MPa, 2.88 MPa, and 130.6 kPa, and 54.8 kPa, respectively. Values of tip resistance and pore pressure for 0.02 mm/sec are 3.28 MPa and 27.1 kPa, also matching the results from the conical tip with at the same speed.

The overall values of flat tip resistances for the entire tested penetration rate range are almost equal to the cone resistances at the same penetration rates. The transition points indicating change in drainage conditions seem to be identical for the two tip shapes. In this case, for the clayey sand with a "floating fabric", the shape of the cone tip does not affect the tip resistance results.

Table 5.2 Tip resistance, pore pressure, and f_s for various penetration rates with a flat tip.

Penetration rate (mm/sec)	20	2	0.1	0.05	0.02
Tip resistance (MPa)	0.814	0.807	1.75	2.88	3.28
Pore pressure (kPa)	290.9	271.4	130.6	54.8	27.1
Local friction f_s (kPa)	13.0	11.8	10.6	8.6	7.0

Figure 5.5 Influence of cone apex angle on measured cone resistance. (after Acar 1981)

Figure 5.6 Minicone penetration test results with flat tip on P1.

(e) Penetration rate: 0.02 mm/sec

Figure 5.6 Minicone penetration test results with flat tip on P1 (continued).

Figure 5.7 Effect of penetration rate on q_t , tip resistance, and pore pressure on P1.

Figure 5.8 Effect of penetration rate on sleeve friction on P1.

5.4. The Results of Cone Penetration Tests in P2

Specimen P2 consists of 18 % kaolin clay and 82 % Jumun sand by weight. The specimen had a water content of 22.2 % and a void ratio of 0.59. The penetration tests performed in P2 focused mainly on identifying the transition between partially drained and fully drained conditions. A profile of cone resistance obtained from the reference cone is shown in Figure 5.9. Profiles of the minicone penetration test results conducted on P2 with 8 penetration rates are summarized in Table 4.6 and are shown in Figure 5.10(a) through (h). The steady state values of q_t , pore pressure, and f_s averaged from a depth of 5D to the end of the test are summarized in Table 5.3 and are displayed in Figure 5.11.

For penetration rates of 20 mm/s and 2 mm/s, the values of q_t were almost equal (1.28 MPa and 1.34 MPa). However, the excess pore pressure decreased by about 40% for this change in penetration speed. This excess pore pressure difference indicates that even with the 20 mm/s maximum penetration speed, the penetration was likely not fully undrained, and it certainly was not for 2 mm/s. The similar values of q_t measured for penetration rates of 20 mm/s and 2 mm/s were due to the offsetting effects of greater drainage versus lower shear strength resulting from slower penetration. The transition from partially drained to fully drained conditions took place for a penetration rate of about 0.1 mm/s. The average q_t at fully drained conditions, for penetration rates of 0.1 mm/s and 0.05 mm/s, was around 4 MPa. This value is about three times the q_t measured under undrained conditions.

Measured sleeve friction f_s is shown in Figure 5.12. The increased values of f_s at 0.1 mm/sec and 0.05 mm/sec produce a plot resembling the backbone curve observed for q_t .

Table 5.3 q_t , u , and f_s for various penetration rates in P2.

Penetration rate (mm/sec)	20	10	2	1	0.5	0.2	0.1	0.05
q_t (MPa)	1.28	1.34	1.65	2.28	2.78	3.49	3.99	3.9
Pore pressure (kPa)	246	219.1	145.8	103.3	48.2	23.9	6.26	6.26
Sleeve friction f_s (kPa)	6.9	10.2	7.0	11.6	10.8	13.3	15.8	16.7

Figure 5.9 Cone resistance of reference cone penetration test on P2 ($v = 20$ mm/sec).

Figure 5.10 Minicone penetration test results in P2.

(e) Penetration rate: 0.5 mm/sec

(f) Penetration rate: 0.2 mm/sec

(g) Penetration rate: 0.1 mm/sec

(h) Penetration rate: 0.05 mm/sec

Figure 5.10 Minicone penetration test results in P2 (continued).

Figure 5.11 Effect of penetration rate on q_t and pore pressure in P2.

Figure 5.12 Effect of penetration rate on sleeve friction in P2.

5.5. Flat Tip Penetration Test Results in P2

The profiles of tip resistance and pore pressure with the flat tip for 5 different penetration rates are shown at Figure 5.13. Average steady-state values of tip resistance, pore pressure, and f_s are summarized in Table 5.4, and displayed in Figure 5.14 with the results for the normal cone tip.

The shape of the tip influenced the values measured in the penetration tests performed in P2. For $v = 20$ mm/s, the resistance of the flat tip was 2.1 MPa, 64 % higher than the cone resistance measured at the same speed. Over the whole range of penetration rates, the flat tip resistance values were higher than the corresponding cone resistance values, but this difference reduced as drainage increased. Under fully drained conditions, for $v = 0.1$ mm/s, the flat tip resistance was 4.4 MPa and the cone resistance was 4.0 MPa, a much more modest difference, practically justifying an assumption often made for sands that $q_c \approx q_{bL}$, where q_{bL} is the limit unit base resistance of a pile in sand under the same conditions as those under which q_c was measured. Also, the observed drainage transition zones for the flat tip are somewhat narrower than those for the cone. However, only a small difference in the excess pore pressure measurements was observed.

Average values of f_s versus penetration rates are shown in Figure 5.15. As indicated in the figure, values of f_s are scattered and do not show a clear trend with penetration rate.

Table 5.4 Values of q_t , pore pressure, and f_s for various penetration rates with a flat tip.

Penetration rate (mm/sec)	20	5	1	0.2	0.1
q_t (MPa)	2.1	2.08	2.53	4.51	4.37
Pore pressure (kPa)	245.3	162.1	49.9	16.5	3.1
Sleeve friction f_s (kPa)	13.42	6.47	6.32	8.18	6.58

Figure 5.13 Minipile penetration test results in P2.

(e) Penetration rate: 0.1 mm/sec

Figure 5.13 Minipile penetration test results in P2 (continued).

Figure 5.14 Effect of penetration rate on q_t and U in P2.

Figure 5.15 Effect of penetration rate on sleeve friction in P2.

5.6. Determination of c_v

As discussed earlier, the normalized penetration rate V is the appropriate non-dimensional velocity for assessing the degree of consolidation during cone penetration. V is calculated as vd/c_v (Eq. 2.25). Since the penetration rate v and the cone diameter d are given, c_v is the critical factor to accurately determine V . The values of c_v for P1 and P2 were obtained by four different methods: the flexible-wall permeability test, the 1D consolidation test, the data obtained from the calibration chamber specimen consolidation, and the data obtained from triaxial consolidation of specimens extracted from the calibration chamber. These values are all shown in Table 5.5.

(1) Flexible wall permeability test

As described in Chapter 4, several flexible-wall permeability tests had been performed initially on samples with different clay and sand percentages. The mixing ratios for P1 and P2 were decided based on the obtained c_v from the tests. The values of c_v from the permeability tests were $0.0381\text{cm}^2/\text{sec}$ for the mixing ratio used in P1 and $0.571\text{cm}^2/\text{sec}$ for the mixing ratio used in P2. As stated in section 4.3, the flexible wall permeability test is a very effective method for evaluating accurate values of c_v . One thing that can reduce the reliability of the result from this test is the fact that reconstituted soil samples were used. Although a similar process was used for the preparation of the reconstituted test samples, small differences in the reconstitution technique can influence consolidation properties of the soil samples. Also, this test was performed under isotropic confining stress, while the specimens for the cone penetration test were made under K_o condition. Therefore, the obtained values of c_v from this test are not perfect for the evaluation of V .

(2) Oedometer test

After the chamber tests, soil samples were carefully collected using thin wall tubes and several sets of single drainage oedometer tests were performed. The same equipment and test procedure described in section 3.2.1.2 were used for this test. The bottom drainage line was locked and only upward drainage was allowed to extend the drainage length of the sample so that more accurate c_v values could be obtained. The specimens for the oedometer tests were 25.4 mm thick and had a diameter of 63.5 mm. Specimens were loaded in increments up to maximum applied vertical stresses of 1.6 MPa. Two graphical methods, logarithm of time method and square root of time method were used to obtain c_v values. The average values of c_v obtained by the two graphical methods, were $0.0424 \text{ cm}^2/\text{sec}$ for the soil samples from P1 and $0.314 \text{ cm}^2/\text{sec}$ for the samples from P2.

(3) Consolidation stage of triaxial tests

Triaxial consolidation before starting compression in the CU test can also be carried out for the determination of c_v . The end of consolidation time could be obtained by a procedure similar to the square-root time method. The value of c_v was calculated by Eq. 5.1 (Head 1986):

$$c_v = \frac{\pi D^2}{4t_{100}} \quad (5.1)$$

The values of c_v from this method are $0.0169 \text{ cm}^2/\text{sec}$ for P1 and $0.208 \text{ cm}^2/\text{sec}$ for P2.

(4) Chamber test consolidation stage

After the initial consolidation of the slurry in the consolidometer, reconsolidation of the calibration chamber sample was performed under K_0 conditions. The vertical consolidation stress was increased from 200 kPa to 230 kPa in this stage, and the vertical

displacement during consolidation was measured over time. This consolidation was conducted under perfect 1D conditions, without sidewall resistance. Therefore, the consolidation data obtained from this stage can be regarded as a scaled-up 1D consolidation. Moreover, the data was produced from the original and undisturbed soil sample under the same stress conditions as those applied during the penetration tests. The values of c_v obtained from these data are the most appropriate values to use in calculations. Figure 5.16 (a) and (b) shows the K_0 -consolidation results for specimens P1 and P2 from the calibration chamber test consolidation stage. The values of c_v are equal to $3.53 \times 10^{-6} \text{ m}^2/\text{s}$ for P1 and $3.12 \times 10^{-5} \text{ m}^2/\text{s}$ for P2.

Table 5.5 c_v values from several different tests.

$c_v (\text{cm}^2/\text{sec})$	P1 (25 % clay + 75 % sand)	P2 (18 % clay + 82 % sand)
flexible wall test	0.0381	0.571
oedometer	0.0424	0.314
Triaxial test	0.0169	0.208
chamber test	0.0353	0.312

(a) 1D-consolidation in P1

(b) 1D-consolidation in P2

Figure 5.16 Calibration chamber K_0 -consolidation test.

5.7. Normalized Penetration versus Normalized Penetration Rates

The results of penetration tests in the calibration chamber may be presented as a plot of normalized cone resistance q_t / σ'_v versus the normalized rate V . The normalized results for P1 and P2 are shown in Fig. 5.17, as a function of $\log V$. The plots suggest that the cone resistance increases when V drops below approximately 1, with the transition between partially drained and fully drained conditions occurring around $V = 0.05$. The effect of cone penetration rate on the excess pore pressure measured is shown in Fig. 5.17 (b). In this graph, it may be seen that the transition from undrained to partially drained penetration occurs around $V \approx 10$, and the transition from partially drained to fully drained conditions occurs around $V = 0.05$. We identify the transition from fully drained to partially drained conditions at $V = 0.05$ by observing both the stabilization of cone resistance as V drops below that value and the disappearance of the excess pore pressure. The plot of pore pressure versus normalized penetration rate shows that the transition from undrained to partially drained conditions occurs at about $V \approx 10$; however, if all we are interested in is the stabilization of cone resistance at a low value associated with undrained penetration, this transition is observed at about $V \approx 1$ in the normalized cone resistance versus penetration rate graph. For $1 \leq V \leq 10$, we have the "offset range" discussed earlier, within which gains in q_c due to faster loading rates offset the drops due to the decreasing opportunity for drainage during penetration. These transition limits are similar to the ones observed in the field tests discussed earlier.

(a)

(b)

Figure 5.17 Variation of (a) normalized cone resistance and (b) normalized excess pore pressure, with normalized penetration rate.

5.8. Summary

In this chapter, the results of the cone penetration tests in the calibration chamber and their interpretation were presented. The standard cone, the miniature cone with a

conical tip and miniature flat-tip penetrometer were used for the penetration tests in two different specimens. From the results of penetration tests in the calibration chamber, the correlation between cone resistance and drainage condition was proved and quantified. When the drainage condition was changed from undrained to fully drained, cone resistance increased 4 times (P1) and 3.1 times (P2), and excess pore pressure decreased to zero. The transition between undrained and partially drained conditions based on q_t observations takes place for V around 1; the transition between partial and full drainage (based on pore pressure observations) happens for V approximately equal to 10. In the range from 1 to 10 drainage effects are partially offset by rate effects on shear strength. The transition between partially drained and fully drained penetration takes place at $V \approx 0.05$.

The penetration results obtained using the flat-tip penetrometer in P1 showed that the values of tip resistance and pore pressure from the flat-tip penetrometer correspond to those from the conical tip at the same speed. Also the same transition points as the ones obtained by the conical tip were observed in the drainage curve. On the other hand, the penetration test with the flat-tip penetrometer in P2 showed different results. The tip resistance for a rate of penetration of 20 mm/s was 64% higher than the cone resistance for the normal tip at the same speed. Tip resistance was higher than cone resistance for all penetration rates. These results suggest that the tip shape can affect the tip resistance in soil with non-floating fabric at relatively high rates of penetration. At low penetration rates, the tip resistance is nearly the same for conical and flat tips.

CHAPTER 6. DETERMINATION OF CONE PENETRATION RATE EFFECTS AND CONE FACTOR N_k

6.1. Rate Effects in Cone Penetration Testing

As illustrated by the field and calibration chamber cone penetration tests, there is a rate effect on the cone measurements during penetration. Conclusions reached in previous chapters for the undrained, partially drained and drained penetration ranges are discussed next together with considerations concerning the shear strength at various rates of loading.

A series of penetration tests performed in the field and in a calibration chamber using a miniature cone have shown that there are rate effects on cone measurements made during penetration. The change in drainage conditions during penetration is the main cause of the rate effects. The rate effects can be discussed separately for the undrained, partially drained and fully drained penetration ranges:

- (1) Undrained penetration: the undrained behavior of clayey soils is rate-dependent (the higher the loading rate, the higher the s_u of the clay). This is due to the fact that clay has a viscous strength component. Thus, if CPTs are performed in clayey soils at various rates under undrained conditions, the test results are affected by the "viscosity" of the clayey soil. The field test results illustrate this viscous effect. The average q_t for $v = 20$ mm/s, obtained between 7.4 m and 8.4 m at the SR 18 site under undrained conditions, was 20% higher than that for $v = 1$ mm/s.
- (2) Partially drained penetration: When drainage conditions change from undrained to partially drained during penetration, the soil around the cone starts to consolidate as the cone advances. Thus, q_c increases due to the increase in soil shear strength around the cone tip. The change of cone resistance and pore pressure under partially drained conditions was examined through the field CPTs and the calibration chamber penetration tests. It is clear that observation of the cone resistance alone does not allow

- establishing the rate at which penetration changes from undrained to partially drained. This is because the gain in soil strength due to increased drainage during penetration is very closely balanced over a range of penetration rates by the drop in strength due to lower loading rates. So the transition from undrained to partially drained conditions observed from pore pressure changes does not coincide with the pattern of variation of cone resistance. The transition from a stable, low q_t value (associated with undrained penetration) to increasingly higher values with decreasing penetration rates occurs at V of about 1 for our calibration chamber tests and at about 4 for our field tests, whereas the transition from undrained to partially drained conditions as estimated from excess pore pressure readings occurred for V of about 10 for both the field and calibration chamber tests. The transition from partially drained to fully drained penetration was only observed for the chamber penetration tests for a V of approximately 0.05.
- (3) Fully drained penetration: Under fully drained conditions, cone penetration results are not affected by penetration rate change. The chamber test results obtained under fully drained conditions showed that the same cone resistances are obtained regardless of the penetration rate.

Fig. 6.1 shows a summary plot of q_t/σ'_v versus normalized penetration rate. The boundaries between drained, partially drained and fully drained conditions are represented by the solid vertical lines shown in the figure. The standardized cone penetration rate and diameter are 20 mm/s and 35.7mm (IRTP, ASTM D 5778). The results may be used to obtain the limiting values of c_v that soils would have to have for penetration to take place under drained and undrained conditions for these standard values of penetration rate and cone diameter used in practice. As discussed previously, the drainage conditions change from undrained to partially drained at a value of $V \approx 10$, which corresponds to a $c_v \approx 7.1 \times 10^{-5} \text{ m}^2/\text{s}$ for the standard cone penetration rate and diameter. However, because of the offsetting effect of rate-dependent shear strength, the cone resistance starts to change at a value of $V \approx 1$, which corresponds to a $c_v \approx 7.1 \times 10^{-4} \text{ m}^2/\text{s}$. Therefore, we can conclude that undrained cone resistance is expected to be measured in CPTs performed with the standard cone at the standard rate in soils having c_v values lower than $7.1 \times 10^{-4} \text{ m}^2/\text{s}$. On the other

end of the spectrum, our results suggest that a value of c_v larger than about $1.4 \times 10^{-2} \text{ m}^2/\text{s}$ is necessary for fully drained conditions to be achieved with a standard CPT.

Figure 6.1 Effect of penetration rate on normalized cone resistance and pore pressure.

6.2. Criteria for Establishing Drainage Condition Rate Thresholds for CPT

The standardized cone penetration rate and diameter are 20 mm/sec and 35.7mm (ASTM, IRTP). The transition points defined by normalized penetration rate in Figure 6.1 can be generalized by coefficient of consolidation for standard cone penetration tests using the standard penetration rate and diameter. Figure 6.2 shows normalized cone resistance change versus c_v for the standard CPT. As discussed already, drainage condition changed from undrained to partially drained for $c_v \approx 7.14 \times 10^{-5} \text{ m}^2/\text{sec}$, which corresponds to $V \approx 10$. However, cone resistance starts to increase from $c_v \approx 7.14 \times 10^{-4} \text{ m}^2/\text{sec}$ because of rate effects on the shear strength. Therefore, the cone resistance of standard CPTs performed in soil having c_v values lower than $7.14 \times 10^{-4} \text{ m}^2/\text{sec}$ can be considered as undrained. Some example values of c_v for soils containing small percentage of fines are shown in Table 6.1. The soil generally classified as "clay" usually has values of c_v lower than $7.14 \times 10^{-4} \text{ m}^2/\text{sec}$. Therefore CPTs performed in soils containing high percentage of clay can be considered to be undrained. Based on the testing done for this thesis, the limit value of c_v for drained condition in standard CPT is about $1.0 \times 10^{-2} \text{ m}^2/\text{sec}$.

Table 6.1 c_v for soils containing small percentage of fines.

Material	σ'_3 (kPa)	c_v (m ² /sec)
16% kaolin clay with Jumun sand	100	3.08×10^{-4}
	150	2.69×10^{-4}
10% kaolin clay with Ottawa sand	100	2.16×10^{-4}
	150	1.77×10^{-4}
14.5% kaolin clay with Ottawa sand	100	3.66×10^{-5}
	150	3.46×10^{-5}
15% Silty Sand (Cararro 2004)	180	6.7×10^{-4}
	260	1.3×10^{-3}
15% Silty Sand (Thevanayagam 2001)	30 - 90	4×10^{-4} - 1.2×10^{-3}
25% Silty Sand (Thevanayagam 2001)	30 - 90	4×10^{-5} - 8×10^{-5}
100% Silt (Thevanayagam 2001)	30 - 90	$\sim 1 \times 10^{-5}$

Figure 6.2 Normalized cone resistance versus c_v in standard CPT.

6.3. Evaluation of Cone Factor N_k

Many researchers have tried to obtain values of N_k from field cone penetration data. Many authors have proposed the use of an average value of 15 or some value in the range of 10-20 in clays (Aas et al. 1986, Baligh et al. 1980, La Rochelle et al. 1988, Lunne and Kleven 1981, O’Riordan et al. 1982, Stark and Juhrend 1989). In contrast, analytical methods based on cavity expansion analysis or the strain path method suggested that N_k values are close to 10 (Table 2.2, 2.3). A comparison of the values of N_k derived by various researchers from empirical/experimental data is complicated by different practices regarding type of cone, reference values of s_u and overburden pressure.

Some researchers suggest that N_k is related to the plasticity index I_p and have tried to correlate N_k and I_p (Lunne et al. 1976, Baligh et al. 1980, Lunne and Kleven 1981, Aas et al. 1986, Rochelle et al. 1988). The suggested correlations were shown in section 2.2. As explained earlier, different mobilization of viscous resistance according to soil type can be partly responsible for the correlation between q_t and s_u for undrained penetration. Also OCR was found to have a strong influence on the CPT results in clayey soils (Rad & Lunne 1988). Rad & Lunne (1988) selected soil properties which can affect cone resistance and examined possible correlations. The soil properties include plastic limit, liquid limit, plasticity index, water content, clay content, over consolidation ratio (OCR), and sensitivity. Their results proved that the OCR has the strongest influence on CPT results. In the following sections, the factors that affect the cone factor N_k are studied and a new empirical correlation for N_k is proposed.

6.3.1. CPT Database

A piezocone database was compiled to examine the correlation between cone resistance and undrained shear strength in clay deposits. The data was gathered from published literature and also contains field test data for this research. The database contains 38 piezocone soundings for which both the corresponding undrained shear strength values and detailed soil information.

Table 6.2 summarizes the data, which include soil description, cone type, cone resistance, undrained shear strength, method used to determine s_u , OCR, I_r , clay content, LL, IP and calculated N_k . The results from previous studies on the value of N_k described in chapter 2 are also summarized in Table 6.2. The table includes only data satisfying the following selection criteria:

- CPT data obtained using an electrical cone.
- Low-permeability clay layer present in the soil profile.
- Undrained shear strength data obtained from triaxial tests used for reference data for calculation of N_k .

There are some obstacles to obtaining the correct values of undrained shear strength from the vane test. For this reason, only N_k values based on undrained triaxial compression tests were selected for reliable evaluation. Since the mechanical cone cannot produce reliable data as accurate as those achievable by the electric cone, the results obtained using the mechanical cone were also eliminated from the database.

Table 6.2 Summary of empirical cone factor N_k .

Name & Year	Site	Soil description	CPT type	Cone resistance	method for S_u	OCR	I_r	% clay	LL (%)	I_p (%)	N_k
Rad et al. (1988)	Vancouver	Clayey silt	Electric	q_t	CAUC	1.45		23	37	12.5	8.5
	Brag 2	Silty clay	"	"	"	1.85		29	33	18	8.7
	Drammen	Lean clay	"	"	"	1.35		48	40	26	9.5
	Emmerstad	Silty quick clay	"	"	"	1.93		-	28.3	6.5	11.3
	Onsoy	Plastic clay	"	"	"	1.45		57.3	69.5	42.5	12.5
	Hega	Plastic OC clay	"	"	"	4.5		54.3	48.3	21.3	12.6
	Troll	Plastic clay	"	"	"	1.6		31.8	42.4	23.4	13.0
	Cowden	Unweathered stony clay	"	"	CIUC	3.15		-	34.5	18.8	15.7
	Haltenbanken	silty sandy clay w/ gravel	"	"	CAUC	6.1		-	33	18	15.7
	Brent X	Clay	"	"	CIUC	35.3		58.7	28.3	46.7	24.5
La Rochelle et al. (1988)	Louisville	silty clay with pine seams of silt, sensitive	Electric	q_t	Field vane	1.7-2.6			66	40	11
	Berthierville	Grey silty clay	"	"	"	1.1-1.3			37-50	16-26	12.5
	Saint-Jean-Vianney		"	"	"	25-50			31	8	16
Stark et al. (1989)		soft to medium silty clay with low plasticity			UU	1-2			40	20	11
					Field vane						13
Lunne et al. (1986)	Gullfaks A	Silty clay	Electric	q_t	CAUC	5		15-40	41-50	22-28	15
	Sleipner	Stiff clay	"	"	"	1-2		23-35	34-46	18-25	12
	Emmerstad	Onshore quick clay	"	"	"						10.5
Lambson et al. (1992)	Pentre	Clayey silt			UU-TXL	1.6~1.8					11.3
	Pentre	Silty clay			UU, CIU	1.5					9.6
	Tilbrook	Hard silty clay			UU, CIU	8~35			50~60	30~40	13~26
Denver, H (1988)	Niverod site	glacial meltwater clay	Electric								9.5
	Niva site	lake glacial clay	Electric						25-35	10-15	7.3

Table 6.2 Summary of empirical cone factor N_k (Continued).

Name	Site	Soil description	CPT type	Cone resistance	method for S_u	OCR	I_r	% clay	LL	I_p	N_k
Luke, K. (1995)	Yold clay		Electric	q_t	Triaxial test	8-11	49	62	65	39	9.9
	Clay till		"	"		3-4	188 77	15	22	7	12.2 10.5
	Tert clay		"	"		2-3	111	83	174	137	9.9
	Holoc clay		"	"		1-2	35	21	37	15	10.6
	Clay till 2		"	"		10-11	23 16	32	23	10	8.5 10.6
	Org mud		"	"		1-2	15 32	35	97	53	8.4 9.5
Anagnostopoulou, A. et. al. (2003)	Various		Mechanical		UU						18.9
			Electric		UU						17.2
Jamiolkowski, M. et. al. (1982)	Porto Tolle	Very young silty clay of medium plasticity	Electric		Field vane		96~ 144				11±3
	Montalto di Castro	Clayey deposit of hard marine clay	Electric		CK ₀ U	2.5~4	150~210				9±1
	Taranto	very stiff non-fissured clay				15~25	30				16±2
Carpentier, R. (1982)		Boom clay	Mechanical		Field vane						9±1.5
Tani and Craig (1995)	Centrifuge test	Remoulded glacial clay till	Miniature cone		UU & vane	1				23	12.5
Almeida (1996)	Canons Park	Brown London clay	Electric	q_c	CU-TXL	17~25					19~21
	Cowdon	Stiff clay			UU-TXL	4~7.5			40	18	20
	Cowdon	Stiff clay			UU-TXL	2~3			35	17	13.2
Van Impe (2004)	Sint-Katelijne	Boom clay	Electric	q_c	UU-TXL	14~30			65~ 71	40~ 50	13~24

6.3.2. Correlation between N_k and Rigidity Index I_r

The fact that most of the theoretical methods based on cavity expansion theory and strain path methods consider rigidity index I_r as an input factor into the cone factor N_k was discussed in chapter 2 (Vesic 1972, Baligh 1985, Teh and Houlsby 1988, Yu 1993). Examples of some equations using I_r for N_k are summarized in Table 6.2. It is seen that N_k increases with increasing I_r . Several methods suggested that calculated values of N_k increase from 9 to 14 for I_r ranging from 50 to 400 (Ladanyi and Johnston 1974, Vesic 1977, Yu 1993, Baligh 1985, Teh and Houlsby 1991). Besides, Luke (1995) proved this correlation between N_k and I_r with collected field CPT data from Danish soils and data reported by Lunne et al. (1985). The plot by Luke (1995) suggested that N_k rises from 8 to 11 by an increase in I_r from 10 to 250.

For clays, the rigidity index I_r can be obtained from measured triaxial stress-strain curves or pressuremeter tests. Keaveny and Mitchell (1986) suggested a useful empirical correlation for I_r based on anisotropically-consolidated triaxial compression test data in terms of OCR and plasticity index (PI). The correlation is shown in Figure 6.3. From this figure, the correlation between I_r and I_p for normally consolidated soil was derived; it is shown in Figure 6.4. The plot in this Figure shows that I_r decreases with increasing PI. Calculated values of N_k from the equations in Table 6.2 for various values of I_r can be compared with I_p by the corresponding number obtained from Figure 6.4. The correlation between N_k and I_p resulting from the correlation between N_k and I_r is shown in Figure 6.5. As can be seen in the plot, N_k decreases when I_p increases.

Figure 6.3 Chart for estimating the rigidity index for fine-grained soil (after Keaveny and Mitchell 1986).

Figure 6.4 Correlation between I_r and I_p for normally consolidated soil.

Table 6.3 Equations using I_r for N_k .

Authors	Equation for N_k	Assumptions
Vesic (1972)	$N_k = \frac{4}{3}(\ln I_r + 1) + 2.57$	Spherical cavity limit pressure
Baligh (1985)	$N_k = 1.51 + 2 \ln I_r$	
Teh and Houlsby (1988)	$N_k = \frac{4}{3} \cdot (1 + \ln I_r) \left(1.25 + \frac{I_r}{2000} \right)$	Smooth cone, $K_0 = 1$
Yu (1993)	$N_k = 4.18 + 1.155 \cdot \ln \frac{\sqrt{3}}{2} I_r$	Smooth and rigid cone, The cone resistance is obtained by combining the cylindrical cavity solution and plasticity solution

Figure 6.5 Correlation between N_k obtained from theoretical solutions and I_p based on the correlation between I_r and N_k .

6.3.3. Correlation between N_k and Rate of Loading

The correlation between N_k and the rate of loading can be expressed as a function of I_p by evaluating the relation between I_p and soil viscosity. The higher the I_p is, the higher the soil viscosity is. The increase of viscous resistance according to I_p increase is shown in Figure 6.6 in terms of the normalized cone resistance q_t / σ'_v and I_p .

6.3.4. Correlation between Real N_k and I_p

The theoretical solutions explained in section 6.2.2 relate cone resistance to a given s_u . They do not account for the dependence of s_u on the rate of loading. Therefore, the value of N_k from theoretical solutions has to be increased to account for rate effects.

The correction for “viscosity” is shown in Figure 6.7. As shown in Figure 6.5, the theoretical N_k decreases with increasing I_p . On the other hand, “viscosity” increases with increasing I_p . By way of combining these two values, N_k has a fairly constant value for soils having different I_p values, and the value is somewhat greater than 10. Previous researchers believed in some trend of N_k with I_p – either an increasing trend (Aas et al. 1986) or a decreasing one (Baligh et al. 1980, Lunne and Kleven 1981). They based their considerations on collected field data, but the values of N_k in Figures 2.1(a) and (b), which are from field tests, are scattered and do appear to show either trend. Instead, they seem to show a constant N_k with varying PI.

Figure 6.6 Correlation of viscous effect in q_t and I_p .

Figure 6.7 Correlation of actual values of N_k and PI.

CHAPTER 7. CURRENT PILE DESIGN METHODS

7.1. Introduction

The general function of a pile is to transfer a load that cannot be adequately supported by a surface soil layer to depths where soil capable of providing shaft or base resistance exists. Piles can be classified by installation method (driven, bored, cast in situ, etc), degree of displacement (displacement or non-displacement), material (steel, concrete), pile shape, etc.

The search for suitable methods to predict the axial capacity of a pile has been an integral part of geotechnical engineering research and practice. The bearing capacity of a pile is generally mobilized from skin friction resistance of the pile shaft and base resistance from the pile tip. Therefore, the ultimate bearing capacity of a pile Q_{ult} is expressed as the summation of ultimate base resistance, Q_b , and ultimate shaft resistance, Q_s . The base and shaft resistances are simply the multiplication of shaft and base areas, A_s and A_b , by the respective unit resistances q_b and q_s :

$$Q_{ult} = Q_s + Q_b = \sum_{i=1}^n (q_{si} A_{si}) + q_b A_b \quad (7.1)$$

where i = soil layer index, q_{si} = unit shaft resistance in a layer labeled i , A_{si} = pile shaft area interfacing with layer i . Generally the soil where a pile is installed is not a homogenous layer. Therefore the soil penetrated by the pile is divided into n layers depending on the soil type, and the shaft resistance of each layer is summed up over the n layers to compute the total shaft resistance.

Several methods have been developed to determine the bearing capacity of piles using different approaches. These methods can be divided into 3 main groups:

1. Interpretation of a pile behavior from full scale pile load tests;
2. Design methods based on the evaluation of soil parameters from results of laboratory tests or by other means and use of the values of these parameters in effective stress or total stress analyses (indirect methods);
3. Design methods based on direct use of in-situ test results for base and shaft resistance.

A full scale pile load test performed on a construction site is the best method to predict the load capacity of a pile at a specific site. However, because of the high cost of the test in terms of time and money, it is often difficult to perform for ordinary design projects. Therefore, the prediction methods based on direct or indirect use of in-situ test results or lab test results are generally used. In clayey soils, pile capacity is usually estimated by a correlation with s_u , or by applying some suggested modification to cone resistance or N-value of SPT.

Determining pile capacity from the CPT was one of the first applications of the cone penetration test. It was realized that the cone penetrometer can be regarded as small-scale model pile and there must be some relationship between the cone point resistance and the unit toe resistance of a pile. Moreover, the direct use of CPT results has several advantages for pile design in clay. Using electric CPT equipment gives more reliable and repeatable results and a continuous profile. Also, CPT results can be used immediately without waiting for protracted laboratory tests.

In this chapter, the widely used pile shaft prediction methods based on soil parameters obtained from lab tests or the methods directly using CPT results are reviewed and discussed. For the methods using soil parameters, the review is focused on the total stress method in clayey soils.

The load carrying capacity of the pile can be drained or undrained depending on the values of the soil parameters. While calculating the undrained load carrying capacity of the soil, the soil parameters should be “undrained” values, and the stresses should be the total

stresses, whereas the soil parameters used in calculations of the drained load carrying capacity of a pile should be “drained” values and the stresses should be effective stresses.

7.2. Pile Design Methods Based on Soil Parameters

7.2.1. α -Method

Since a pile is assumed to fail under undrained conditions in clayey soils, a total stress analysis can be used for the estimation of shaft resistance. Many attempts have been made to correlate the shaft resistance of a pile in clayey soil with undrained shear strength s_u (Tomlinson 1957, 1971, McClelland 1972, Semple 1984, Randolph and Wroth 1982, Kolk and Velde 1996). The main concept of the α method is to correlate pile shaft capacity to the s_u of an in-situ soil through a reduction factor referred to as α . Many variations of the α method have been developed based on empirical correlations induced from collected pile load test results.

In 1957, Tomlinson proposed initial values of α . He later improved the method based on the results of 94 pile load tests. His method, proposed in 1971, provides charts for factor α based on the composition of the soil layer and pile length. Once α is determined from these charts, the unit shaft resistance is computed using following equation:

$$q_s = \alpha s_u \quad (7.2)$$

Skempton (1959) recognized early on that α for the stiff London clay was much lower than 1 due to swelling of the clay at the walls of the shafts and the remolding due to drilling operations. He proposed at the time an average $\alpha = 0.45$ for typical sizes of drilled shafts and a value as low as 0.3 for very short shafts installed through more heavily cracked clay.

Reese and O'Neill (1988, 1999), based on their own empirical and experimental observations of the response of drilled shafts installed in clay, proposed $\alpha = 0.55$.

Randolph and Wroth (1982) found that the ratio s_u / σ'_v correlates well with α . Randolph and Murphy (1985) proposed an improved relationship for α in terms of the ratio s_u / σ'_v . This method was adopted for the revised API design method (1993). A detailed explanation of this method is given later.

Semple and Rigden (1984) selected 24 high-quality pile load tests from over 1000 pile load tests in the API database and developed graphical criteria to obtain α based on the review of the selected test results. They considered a length effect as a factor for the calculation of skin friction. They established a peak adhesion factor α_p and s_u / σ'_v relationship, as well as length factor F according to pile aspect ratio L/D . The correlations between α_p and s_u / σ'_v , and F and L/D are shown in Figure 7.1. Once α_p and F are determined from these charts, the unit side resistance is computed using:

$$f = F \alpha_p s_u \quad (7.3)$$

where F = length factor; α_p = peak adhesion factor. Since the correlations were derived using average results for each test pile, these correlation may not be applicable to calculations where the soil is broken in layers.

Recent research carried out by Salgado (2006a) led to the following value of α for drilled shafts:

$$\alpha = 0.4 \left[1 - 0.12 \ln \left(\frac{s_u}{p_A} \right) \right] \quad \text{for } 3 \leq \text{OCR} \leq 5 \quad (7.4)$$

This value is conservative for an overconsolidation ratio less than 3.

Figure 7.1 Criteria of α and F for pile capacity prediction (a) Correlation between α_p and s_u/σ'_v (b) Correlation between F and L/D .

7.2.2. American Petroleum Institute (API) Method

Randolph and Murphy (1985) proposed an equation for α for use in the α -method that was developed based on the database compiled by Olson and Dennis (1982). They assumed that the mobilized skin friction depends on the angle of friction between pile and soil, undrained shear strength, and effective stress. According to them, the effects of all these parameters are captured by the factor s_u / σ'_v . The method developed by Randolph and Murphy (1985) was included in the API design method published in 1993. In the API method, the equations for estimating the shaft friction are defined as the following equations:

$$\begin{aligned} f &= \alpha s_u \\ \alpha &= 0.5(s_u / \sigma'_v)^{-0.5} \quad s_u / \sigma'_v \leq 1.0 \\ \alpha &= 0.5(s_u / \sigma'_v)^{-0.25} \quad s_u / \sigma'_v > 1.0 \end{aligned} \quad (7.5)$$

where σ'_v = effective overburden pressure. The shaft resistance degradation of a long pile - due to (1) continued shearing of a particular soil during pile installation and (2) lateral movement of soil derived from “pile whip” during driving and (3) progressive failure in the soil due to strength reduction – is not explicitly dealt with in the API method, although references are provided.

7.3. Methods based on CPT Results

7.3.1. LCPC Method

Bustamante and Gianceselli (1982) presented a pile design method using CPT results with factors related to both pile and soil types. This method is often referred to as LCPC method. The LCPC method was developed based on 96 load tests performed on several pile types. Both the base and shaft capacity are determined from the cone resistance q_c . The basic formula for the LCPC method can be written as:

$$q_{si} = c_{si} q_{ci}, \quad c_{si} = \frac{1}{\phi} \quad (7.6)$$

$$q_b = c_b q_{ca}$$

where c_{si} = shaft resistance factor in layer i ; q_{ci} = average cone resistance for layer i ; ϕ = a coefficient factor; c_b = base resistance factor; q_c = equivalent cone resistance at pile base level; given by soil and pile type. Skin friction q_s is calculated by dividing average q_c corresponding to the given level by a coefficient ϕ . The values of ϕ classified by soil type and pile installation methods are given in Table 7.1. The values of ϕ are suggested for 8 different categories of soil types. The equivalent cone resistance q_{ca} corresponds to an arithmetical mean of the cone resistance q_c measured within a zone of $1.5B$ above and below the pile base. The values of c_b for base capacity are governed by type of the soil, density and the pile placement technique. Table 7.2 shows the values of c_b with different soil and pile types.

Table 7.1 Values of ϕ for different soil and pile types.

Nature of Soil	q_c/P_A	Value of ϕ				Maximum q_s/P_A					
						Type					
		IA	IB	IIA	IIB	IA	IB	IIA	IIB	IIIA	IIIB
Soft clay and mud	<10	30	30	30	30	0.15	0.15	0.15	0.15	0.35	-
Moderately compact clay	10 to 50	40	80	40	80	0.35 (0.8)	0.35 (0.8)	0.35 (0.8)	0.35	0.8	≤1.2
Silt and loose sand	≤ 50	60	150	60	120	0.35	0.35	0.35	0.35	0.8	-
Compact to stiff clay and compact chalk	> 50	60	120	60	120	0.35 (0.8)	0.35 (0.8)	0.35 (0.8)	0.35	0.8	≤2.0
Soft chalk	≤ 50	100	120	100	120	0.35	0.35	0.35	0.35	0.8	-
Moderately compact sand and gravel	50 to 120	100	200	100	200	0.8 (1.2)	0.35 (1.2)	0.8 (1.5)	0.8	1.2	≤2.0
Weathered to fragmented chalk	>50	60	80	60	80	1.2 (1.5)	0.8 (1.2)	1.2 (1.5)	1.2	1.5	≤2.0
Compact to very compact sand and gravel	>120	150	300	150	200	1.2 (1.5)	0.8 (1.2)	1.2 (1.5)	1.2	1.5	≤2.0

- P_A = reference stress = 100 kPa = 0.1 MPa = 1 tsf
- Type IA: Plane bored piles, mud bored piles, hollow auger piles, cast screwed piles, piers, barrettes, and micropiles with low injection pressure.
- Type IB: Bored piles with steel casing and driven cast piles.
- Type IIA: Driven or jacked precast piles and prestressed concrete piles.
- Type IIB: Driven or jacked steel piles.
- Type IIIA: Driven grouted piles and driven lam piles.
- Type IIIB: High pressure grouted piles with diameter greater than 250 mm and micropiles installed with high injection pressure.

Table 7.2 values of bearing capacity factor c_b .

Nature of Soil	q_c/P_A	factors c_b	
		Group I	Group II
Soft clay and mud	<10	0.4	0.5
Moderately compact clay	10 to 50	0.35	0.45
Silt and loose sand	≤ 50	0.4	0.5
Compact to stiff clay and compact chalk	> 50	0.45	0.55
Soft chalk	≤ 50	0.2	0.3
Moderately compact sand and gravel	50 to 120	0.4	0.5
Weathered to fragmented chalk	>50	0.2	0.4
Compact to very compact sand and gravel	>120	0.3	0.4

- Group I: bored piles, piers, barrettes, micropiles grouted under low pressure
- Group II: driven cast-in-place piles and piles in Type IIA, IIB, IIIA, and IIIB of Table 7.1

7.3.2. Aoki & Velloso's CPT Method

Based on pile load test and in-situ test, Aoki and de Alencar Velloso (1975) defined the c_{si} and c_b resistance factors for the prediction of pile shaft and base resistance as follows:

$$\begin{aligned} q_{si} &= c_{si} q_{ci}, & c_{si} &= \frac{\kappa}{F_2} \\ q_b &= c_b q_c, & c_b &= \frac{1}{F_1} \end{aligned} \quad (7.7)$$

where q_{ci} = average cone tip resistance for layer i along the pile shaft; F_1 , F_2 = empirical factors that depend on the pile type. κ = empirical factor depending on soil type. The values of κ are presented in Table 7.3 for 15 different soil types. Factors F_1 and F_2 are given in Table 7.4.

Table 7.3 Values of κ for different soil types.

Type of Soil	κ (%)
Sand	1.4
Silty sand	2.0
Clayey silty sand	2.4
Clayey sand	3.0
Silty clayey sand	2.8
Silt	3.0
Sandy silt	2.2
Clayey sandy silt	2.8
Clayey silt	3.4
Sandy clayey silt	3.0
Clay	6.0
Sandy clay	2.4
Sandy silty clay	2.8
Silty clay	4.0
Silty sandy clay	3.0

Table 7.4 Values of F_1 and F_2 for different pile types.

Type of Pile	F_1	F_2
Franki Piles	2.50	5.0
Steel Piles	1.75	3.5
Precast Concrete Piles	1.75	3.5
Bored Piles	3.0-3.50	6.0-7.0

7.3.3. De Ruiter & Beringen Method

The De Ruiter & Beringen (1979) method is based on experimental data obtained from offshore construction in the North Sea. For the estimation of pile shaft and base resistance, the undrained shear strength for each soil layer is evaluated from the values of average cone resistance. Then, the unit shaft and base resistance are computed by applying suitable factors. For clays, the following equations are used:

$$q_{si} = c_{si} S_{ui} \quad S_{ui} = \frac{q_{ci}}{N_k} \quad (7.8)$$

$$q_b = 9 \cdot S_u, \quad S_u = \frac{q_{ca}}{N_k}$$

where N_k = cone factor that values in the 10-20 range, depending on the local experience; q_{ca} = average cone tip resistance around the pile tip; c_{si} = adhesion factor of 1 for normally consolidation clays and 0.5 for over consolidated clays; q_{ci} = average cone tip resistance for layer i along the pile shaft. De Ruiter & Beringen imposed an upper limit of 15 MPa for the unit base resistance and 120 kPa for the unit shaft resistance.

7.3.4. Price and Wardle Method

Price and Wardle (1982) proposed the following expression to estimate the base and shaft capacity of the pile from the cone tip resistance and sleeve friction based on analysis conducted on pile load tests in stiff London clay. The base capacity of a pile can be calculated by:

$$q_b = k_b q_c \quad (7.9)$$

$$q_{si} = c_{si} f_{si}$$

where k_b is a factor that depends on the pile type ($k_b = 0.35$ for driven piles and 0.3 for jacked piles), c_s is a factor that depends on the pile type ($c_s = 0.53$ for driven piles, 0.62 for jacked piles, and 0.49 for bored piles).

7.3.5. Thorburn & McVicar and Eslami & Fellenius Method

Thorburn & McVicar (1979) proposed the following expression to estimate the shaft capacity of the piles.

$$q_{sL} = q_c c_s \quad (7.10)$$

where $c_s = 0.025$ and this holds true for displacement piles. Also in 1997 Eslami and Fellenius proposed the same expression to estimate the shaft capacity of the piles. But they had different values of c_s depending on the type of clay. ($c_s = 0.074$ -0.086 for sensitive clay, $c_s = 0.046$ -0.056 for soft clay and $c_s = 0.021$ -0.028 for silty clay or stiff clay)

7.4. Pile Load and Settlement

As the main function of a pile is to limit settlement, pile settlement prediction is an important aspect of design. In clays, pile settlement may be comprised of immediate and long-term settlement. The immediate settlement includes elastic shortening of the pile body and elasto-plastic movements that occur between the pile and soil as well as within the mass of the supporting soil below the pile tip. After the initial response, time-dependant

movements progress due to volume changes from consolidation and creep in the supporting soil (McClelland 1972). Traditional methods of calculating the settlement of a pile have used an assumed stress distribution along the pile for one-dimensional theory or developed empirical correlations. Several settlement analysis methods are presented in this section.

From the basic idea of Seed and Reese (1957), Coyle and Reese (1966) developed “load transfer method”. In the method, the pile is idealized as a series of elements connected to the soil along the pile segment with an elastic spring. Pile settlement is obtained through an iterative calculation. This method is simple, and easily implemented using a computer program containing non-linear soil responses and layered soils. Kioussis and Elansary (1987) updated this method and showed that the predicted curves fit well to observed values.

Poulos and Davis (1980) suggested a simplified method for both a shaft load versus settlement relationship and a base load versus settlement relationship based on elastic solutions. Assuming a linear shaft load versus settlement relationship up to failure of the shaft, the relationship between settlement of the pile and the load carried by the shaft can be expressed as;

$$s_s = \frac{I}{E_s \cdot d} \cdot \frac{P_s}{(1 - \kappa)} \quad (7.11)$$

$$I = I_0 R_K R_h R_v$$

where I = displacement-influence factor for the pile; R_K = correction factor for pile compressibility; R_h = correction factor for finite depth of layer on a rigid base; R_v = correction factor for Poisson’s ratio ν_s ; P_s = Load carried by the shaft; κ = proportion of applied load transferred to the pile tip; E_s = average soil modulus along the pile shaft. The base load versus settlement relationship is also assumed as a linear relationship, and is expressed as:

$$s_b = \frac{I}{E_s \cdot d} \cdot \frac{P_b}{\beta} + \left[P_b - \frac{P_{su} \cdot \beta}{(1 - \beta)} \right] \cdot \frac{L}{A_p \cdot E_p} \quad (7.12)$$

$$I = I_0 R_K R_h R_v$$

where P_b = load carried at the pile tip; E_p = soil modulus at the pile tip. Therefore, the overall load-settlement curve can be constructed by superposition of the two curves from these equations. The overall load-settlement curve obtained from these relations is shown in Figure 7.2.

Jardine et al. (1986) employed a finite element analysis involving the use of a non-linear elasto-plastic soil model referred to as LPC2. It is important to recognize that the initial stress-strain of soil is much stiffer than at higher strains. In this model, this non-linear reaction is properly expressed through a decreasing Young's modulus as the axial strain level increases. They simulated a 30m long pile with 0.75 m diameter embedded into a 50m deep soil layer and analyzed the load versus settlement relationship. A general form of the relationship between Young's modulus of soil and axial strain for the analysis was developed from triaxial tests performed with reconstituted specimens. The analysis was performed with a pile material modulus of $30 \times 10^3 \text{ MN/m}^2$, a proper number for either a steel pipe pile or a reinforced concrete pile. The results from the non-linear model were compared with results from linear elastic analysis. Figure 7.3 shows the results of the analysis for two different Young's moduli, $30 \times 10^3 \text{ MN/m}^2$ and $30 \times 10^6 \text{ MN/m}^2$ and a result from a linear elastic model.

Based on the assumption used for the well known Chin's method, Fleming developed a hyperbolic-type load versus settlement correlation. Initially, individual shaft and base performances were assumed to be linear and elastic shortening was considered. The shape of induced settlement curves are decided by soil modulus and undrained shear strength below a pile base for base settlement and a shaft flexible factor M_s . The relationships are shown at Figure 7.4 (a) and (b).

Figure 7.2 Construction of load-settlement curve.

Figure 7.3 Load-settlement curves for a pile 30 m long.

(a)

(b)

Figure 7.4 (a) Normalized plot of shaft friction settlement relationships for a range of soils from soft to very soft (b) Normalized plot of end bearing versus settlement relationships from soft to very stiff.

7.5. Design Considering Penetration Rate Effects

In order to design piles using the results of our research, the following steps should be followed:

- 1) Determine whether the soil is potentially one for which penetration will not be fully drained from examination of the grain size distribution. Percentages of silt above 50% or sand above 35% would suggest the possibility of that.
- 2) If a more definitive assessment is needed, obtain estimates of the coefficient of consolidation c_v of the soil.
- 3) Calculate the normalized penetration rate.
- 4) If the normalized penetration rate V is between 1 and 4 then penetration is likely partially drained.
- 5) If the penetration falls in the partially drained range and the undrained pile resistance is desired, correct the q_c value down using the preliminary curves proposed by this report.
- 6) If the penetration test is fully undrained, use methods developed for undrained loading without any corrections.

7.6. Summary

In general, the CPT may be used to design piles in two ways: directly through correlations between pile unit resistances and q_c or indirectly through first estimating the undrained shear strength and then using that to estimate pile capacity. The total stress analysis methods using undrained shear strength as a parameter were discussed. These methods include the α -method from Tomlinson (1971), Randolph and Wroth (1982), Semple and Rigden (1984), API method (1993), and λ -method from Vijayvergiya & Focht (1972) and Kraft et al. (1981).

In recent years, in-situ testing instruments and techniques, especially for the CPT, have rapidly developed and improved. Accordingly, the design methods based on the direct evaluation of pile capacity from in-situ data have shown an increase in use. The cone penetration test is regarded as a better alternative to the SPT for pile capacity prediction, because it is more reliable and has a similar failure mechanism to the pile. The discussed CPT based methods include the LCPC method (1982), Aoki-Velloso (1975), DeRuiter and Beringen (1979), Price & Wardle (1982). Most CPT based methods derived correlations between cone resistance and base or shaft capacities from empirical data.

Guidelines were provided to design piles in soils with excessive silt or sand content, in which q_c would be too high due to partial drainage effects.

CHAPTER 8. CONCLUSIONS AND RECOMMENDATIONS

8.1. Summary

The main focus of this research was the evaluation and quantification of the factors affecting the results of cone penetration testing in saturated clayey soils, and accordingly, to improve the methods used to apply CPT results to the prediction of pile shaft capacity.

First, effects of drainage conditions around the cone tip were studied. In order to investigate drainage during cone penetration, penetration tests were performed in the field and in a calibration chamber. For the field tests, two sites which have homogeneous clayey soil layers under the groundwater table were selected by evaluating boring data, and CPTs were performed at various penetration rates.

Calibration chamber cone penetration tests were used to investigate the transition points between undrained and partially drained, and between partially drained and fully drained conditions based on cone penetration rate and clay content. The coefficient of consolidation c_v was a key factor to determine mixing ratios of chamber specimens. Hence, a series of flexible wall permeameter tests were conducted to determine values of c_v for various mixing ratios of clays and sands. The correlation between mixing ratio and c_v was obtained from the test results and the mixing ratios of the two chamber specimens were defined based on the results. By using two-stage consolidation, homogenous soil specimens could be prepared. Nine miniature piezocone penetration tests were conducted at different penetration rates in specimen P1 (mixture of 25 % kaolin clay and 75 % Jumun sand) and eight penetration tests were carried out in P2 (mixture of 18 % clay and 82 % Jumun sand).

Combination of the results from the field and chamber tests indicate that, for a standard cone penetration test, with $d_c = 35.7$ mm and penetration rate of 20 mm/s, the test is drained for coefficient of consolidation greater than roughly 10^{-2} m²/s, undrained for coefficient of consolidation less than roughly 10^{-5} m²/s, and partially drained for intermediate values.

8.2. Conclusions

Based on the findings of the present study, the following conclusions are drawn:

- (1) From the field cone penetration tests performed at various penetration rates, it was observed that cone resistance increased when the drainage condition around the cone tip changed from the undrained state to the partially drained state. The value of V at which the transition between undrained and partially drained conditions took place was approximately 10 but the cone resistance stabilized for V greater than about 4.
- (2) The results of flexible wall permeability tests show that coefficient of consolidation for mixtures of clay and sand is primarily affected by the clay content. From the test results, it was recognized that $\log c_v$ has a linear relationship with clay content. Values of c_v increased linearly from 3.45×10^{-6} m²/sec for 25 % clay to 2.69×10^{-4} m²/sec for the Jumun sand mixture with 16 % clay under the isotropic confining stress of 150 kPa. The value of c_v for the mixture of Jumun sand and kaolin clay is higher than that of the mixture of Ottawa sand and kaolin clay at the same mixing ratio. The difference in the values of c_v between the mixtures may be attributed to the difference in void ratios between Ottawa sand and Jumun sand.
- (3) From the results of penetration tests in the calibration chamber specimens, the correlation between cone resistance and drainage condition was proved and quantified. When the drainage condition was changed from undrained to fully drained, cone resistance increased 4 times (P1) and 3.1 times (P2), and excess pore

pressure dissipated to zero. The value of V at which the transition between undrained and partially drained conditions took place was approximately 10 but the cone resistance stabilized for V greater than about 1. This value was slightly lower than the one from the field tests ($V \approx 4$). The transition between partially drained and fully drained was observed at $V \approx 0.05$. The normalized V can be converted to c_v for the standard CPT. The cone resistance of standard CPT performed in soil having c_v values lower than $7.14 \times 10^{-4} \text{ m}^2/\text{sec}$ can be considered to be undrained. The limit value of c_v for drained condition in standard CPT is about $1.0 \times 10^{-2} \text{ m}^2/\text{sec}$.

- (4) The cone factor N_k is reasonably well known from theoretical considerations. Field tests confirm the theoretical values so long as soil properties that affect cone resistance are carefully determined.
- (5) CPTs should include dissipation tests in soils in which penetration may be partially drained. A method to more accurately interpret CPT tests in such soils is needed.

8.3. Recommendations for Future Research

Future research on the topic of this report is suggested as follows:

- (1) The relationship between cone resistance and drainage conditions was observed experimentally in this project. Observations should be expanded both in the laboratory and in the field, and both the rates delimiting drained and undrained response and the values of cone resistance need to be better defined. Analytical solutions need to be developed that can handle drained, undrained and partially drained penetration.
- (2) The importance of soil fabric was obvious from the experiments. The difference in cone resistance due to the difference in soil fabric was shown in the results of the calibration chamber tests. More penetration tests in soils with different soil fabrics are needed to clearly define the correlation between cone resistance and soil fabric.
- (3) Direct pile design methods for the CPT need to be placed fully on an analytical basis. Theoretical work on pile resistance calculation combined with CPT testing in the field and pile load tests should be pursued.
- (4) A shaft resistance design criterion for direct CPT methods in intermediate soil layers, where cone resistance is possibly obtained under partially drained conditions, should be developed.
- (5) Interpolation laws of easy use in design for CPTs performed under partially drained conditions should be proposed.

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